



- 1) REMOVE TRACTOR PTO COVER.

- 2) MODIFY TRACTOR REAR COVER AS SHOWN BY REMOVING SHADED AREAS. INSTALL TRIM (ITEM 17) TO PROTECT WINCH CONTROL CABLES.
- 3) INSTALL SPACERS (ITEMS 14 & 15) TO TRACTOR AS SHOWN USING CAPSCREWS (ITEMS 2 & 4) AND WASHERS (ITEMS 6 & 7). TIGHTEN FASTENERS TO TORQUE SPECIFICATIONS SHOWN.
- 4) INSTALL SPACERS (ITEMS 1 & 13) TO TRACTOR USING SOCKET HEAD CAPSCREWS (ITEM 5). TAKE CARE TO ALIGN OUTBOARD HOLES IN SPACERS WITH CORRESPONDING HOLES IN TRACTOR SO THAT LOWER OUTBOARD WINCH MOUNTING BOLDS WILL BE ABLE TO PASS THROUGH SPACERS AND INTO TRACTOR HOLES. AFTER CONFIRMING HOLE ALIGNMENT, TIGHTEN SOCKET HEAD CAPSCREWS TO TORQUE SPECIFICATION SHOWN.
- 5) LUBRICATE O-RING (ITEM 8) WITH MULTIPURPOSE GREASE. INSTALL O-RING INTO INBOARD GROOVE IN WINCH PTO PILOT AS SHOWN.
- 6) GENEROUSLY LUBRICATE SPLINES AT BOTH ENDS OF PTO SHAFT (ITEM 12) WITH MULTIPURPOSE GREASE. INSTALL PTO SHAFT INTO WINCH INPUT PINION AS SHOWN.
- 7) APPLY "LOCTITE 242" THREADLOCKER (OR EQUIVALENT) TO THREADS OF STUDS (ITEM 11) AND INSTALL INTO THREADED HOLES IN UPPER SPACERS AS SHOWN UNTIL THE STUDS BOTTOM IN THE HOLES.
- 8) RAISE WINCH AND CAREFULLY GUIDE INTO PLACE ON TRACTOR. ENSURE THAT PTO SHAFT SPLINES ARE FULLY ENGAGED. THE WINCH PTO PILOT FORMS A SEAL IN THE TRACTOR PTO OPENING. AND THE WINCH MOUNTING FEET ARE IN FLUSH CONTACT WITH THE SPACER BLOCKS.
- 9) SECURE WINCH TO TRACTOR WITH NUTS, CAPSCREWS, AND WASHERS (ITEMS 9, 2, 3, 6, & 16). LEAVE FASTENERS FINGER TIGHT.
- 10) ADJUST POSITION OF WINCH WITHIN THE SLACK OF THE WINCH MOUNTING HOLES TO MINIMIZE VERTICAL AND HORIZONTAL LOADS) ON PTO PILOT.
- 11) TIGHTEN NUTS & CAPSCREWS (ITEMS 9, 2, & 3) TO TORQUE SPECIFICATIONS SHOWN.
- 12) FILL WINCH WITH OIL BEFORE STARTING TRACTOR. SEE WINCH OPERATOR MANUAL FOR OIL SPECIFICATIONS AND REQUIREMENTS.

17	70198	1	TRIM - 24"
16	103484	4	WASHER, 1 1/8"
15	27775	1	SPACER, UPPER RH
14	27774	1	SPACER, UPPER LH
13	69694	1	SPACER, LOWER LH
12	69661	1	PTO SHAFT
11	27802	4	STUD
10	29425	1	FERRULE
9	104143	4	HEX NUT 1 1/8" - 7 UNC

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
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