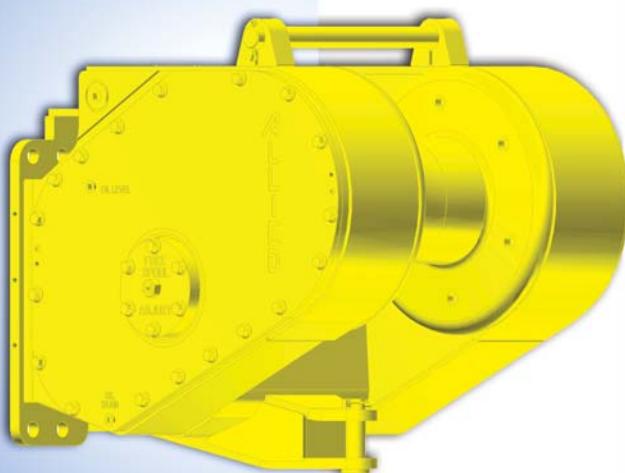




# Parts Manual



## Allied H5C Hydraulic Towing Winch

Please check the Allied Systems website regularly for updates to this manual.  
[www.alliedsystems.com](http://www.alliedsystems.com)

## CUSTOMER EDITION

A PRODUCT OF

**Allied Systems**  
COMPANY

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## **Safety Precautions**

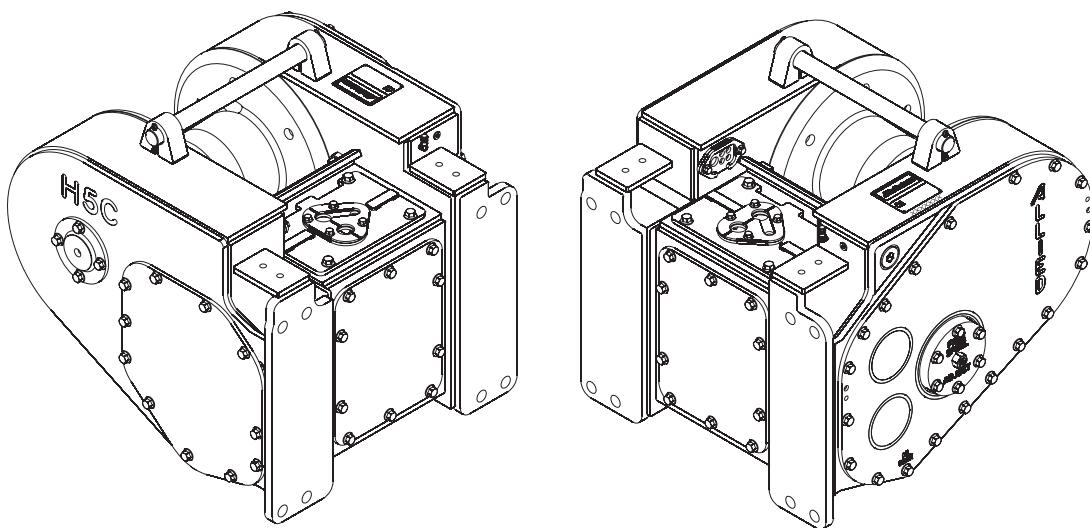
**Read, understand and observe the Safety Summary  
on pages 0-3 through 0-5  
to prevent injury to personnel and damage to equipment.**

Winch serial number \_\_\_\_\_

Date put into service \_\_\_\_\_

**NOTE: This publication may be translated to different languages for sole purpose  
of easy reference in non-English speaking locations.  
Should there be differences in interpretations to the text,  
please refer to the English language edition published by Allied Systems Company  
as the controlling document.**

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## Safety Summary

### General Safety Notices

The following pages contain general safety warnings which supplement specific warnings and cautions appearing elsewhere in this manual. All electrical and hydraulic equipment is dangerous. You must thoroughly review and understand the Safety Summary before attempting to operate, troubleshoot or service this winch.

The following symbols and terms are used to emphasize safety precautions and notices in this manual:

#### **⚠ DANGER**

**The “DANGER” symbol indicates a hazardous situation which, if not avoided, will result in serious injury or death. Carefully read the message that follows to prevent serious injury or death.**

#### **⚠ WARNING**

**The “WARNING” symbol appears wherever incorrect operating procedures or practices could cause serious injury or death. Carefully read the message that follows to prevent serious injury or death.**

#### **⚠ CAUTION**

**The “CAUTION” symbol appears where a hazardous situation which, if not avoided, could result in minor to moderate injury and equipment damage.**

#### **NOTICE**

**This signal word alerts to a situation that is not related to personal injury but may cause equipment damage.**

#### **NOTE: ...**

**The term “NOTE” highlights operating procedures or practices that may improve equipment reliability and/or personnel performance.**

**NOTE: All possible safety hazards cannot be foreseen so as to be included in this manual. Therefore, you must always be alert to potential hazards that could endanger personnel and/or damage the equipment.**

### Safety Regulations

Each country has its own safety legislation. It is in the operator's own interest to be conversant with these regulations and to comply with them in full. This also applies to local bylaws and regulations in force on a particular worksite.

Should the recommendations in this manual deviate from those in the user' country, the national regulations should be followed.

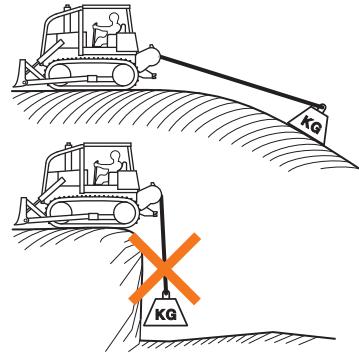
### Operation, Inspection, and Maintenance Warnings

#### **⚠ WARNING**

**Obey the following cautions and warnings before using your winch to avoid equipment damage, personal injury or death.**

- Do not operate the winch unless your are authorized and trained to do so.
- Do not operate the winch unless the vehicle is equipped with a screen to protect the operator if the wire rope breaks.
- Read, understand, and follow the operating, inspection, and maintenance instructions in this manual.
- Do not use the control levers for hand holds when entering or leaving the vehicle.
- Do not permit other people near the control area when you inspect or repair a machine.
- Never inspect, repair, or perform maintenance on a machine that is in motion.
- Inspect the winch before each use:
  - » Make sure that the controls and instruments operate correctly.
  - » Report the need for repairs immediately.
  - » Do not work with a damaged or worn wire rope.
  - » Do not use a winch that needs repairs.

- » If the wire rope and ferrule must be removed from the drum, make sure the end of the wire rope and ferrule are controlled when the ferrule is released. The end of the wire rope can suddenly move from the drum like a compressed spring when the ferrule is released, and cause an injury.
- Stay in the operator's seat when operating the winch.
- Do not stand on the vehicle when operating the winch.
- Avoid winch operation near people or other machines.
- Never stand nor permit others to stand in the bight (loop) of a wire rope.
- Do not stand nor permit others to be near the winch or wire rope when there is tension on the wire rope.
- Observe jobsite rules.
- Be in complete control at all times.
- Do not use the control levers as hangers for clothes, water bags, grease guns, lunch pails, etc.
- Do not leave the vehicle when the winch wire rope is under tension.
- Do not permit riders on the vehicle or load.
- Do not use the winch as an anchor for a double or two-part line.
- Do not pull the hook through the throat or over the drum, which will cause damage.
- When the winch is not in use, make sure the control lever is in **BRAKE-ON** position and the winch brake is applied.
- Do not use winch as a hoist. Tractor and skidder mounted winches are designed for towing.



- Always inspect wire rope, tail chain and other rigging components for wear, damage, broken strands or abuse before use.
- Never use wire rope, tail chain or other rigging that is worn-out, damaged or abused.
- Never overload wire rope, tail chain or rigging.
- Wire rope and tail chain will fail if worn-out, overloaded, misused, damaged, improperly maintained or abused. Wire rope or tail chain failure may cause serious injury or death!



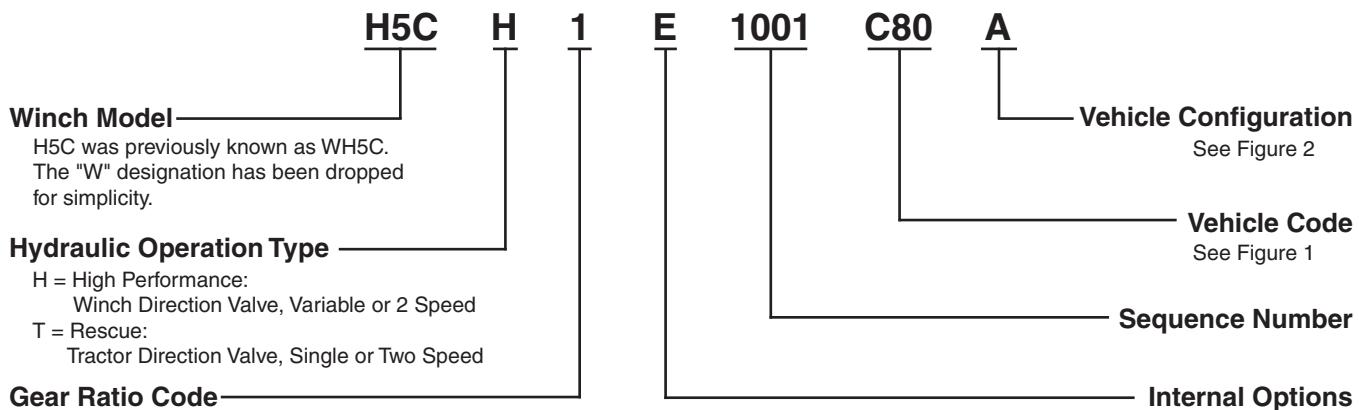
- Do not terminate wire rope to tail chain by the use of a knot.
- Do not handle wire rope if the hook end is not free. A load could break away, suddenly tensioning the wire rope, resulting in serious injury or death.
- Stay clear of wire rope entry areas (fairlead or arch rollers, winch drum etc).

- Make sure ground personnel are in plain view of the operator, and at a distance of at least 1½ times the working length of the wire rope.
- Make sure that any hand signals used by ground personnel are clearly defined and understood by everyone involved.
- Do not attempt to “jerk” or “shock” a load free. Doing so can cause loads in excess of the rated capacity of the wire rope, winch, or mounting hardware.
- Replace any parts only with genuine Allied Winch parts.
- Maintain a **minimum of three (3) complete wraps of wire rope** on the drum for normal operation. It may help to paint the last five wraps of wire rope a contrasting color, to serve as a visual indicator.
- Do not handle wire rope with bare hands. Wear leather gloves at all times.
- Align the tractor with the load to prevent side loading the winch, and to maintain even spooling of the wire rope.
- If applying tension to the wire rope manually during spooling:
  - » ensure that the operator is winching in slowly,
  - » keep your hands and clothing well clear of any rollers or the winch drum,
  - » do not maintain tension by letting the wire rope to slip through your hands,
  - » use a hand-over-hand technique to maintain tension.
- Be aware of the ground conditions, and make sure the ground and tractor are stable enough to pull the intended load.
- Do not attempt to pull loads in excess of the rated capacity of the winch.
- Keep yourself informed of any applicable codes, regulations and standards for the job.
- Your winch may have temperature shut-off system for protection of tractor and winch. Manual override of high temperature shut-off will cause damage to tractor and winch.
- This winch is neither intended, designed, nor rated for any application involved in the lifting or moving of personnel.
- Use only the lubricants listed in the Recommended Oil List. See page 0-9.
- Do not weld on any part of the winch. Contact Allied Systems if weld repairs are needed.
- The hydraulic system must be kept clean and free of contamination at all times.
- Be aware of the hazards of pressurized hydraulics:
  - » Wear personal protective equipment, such as gloves and safety glasses, whenever servicing or checking a hydraulic system.
  - » Assume that all hydraulic hoses and components are pressurized. Relieve all hydraulic pressure before disconnecting any hydraulic line.
  - » Never try to stop or check for a hydraulic leak with any part of your body; use a piece of cardboard to check for hydraulic leaks.
  - » Small hydraulic hose leaks are extremely dangerous, and can inject hydraulic oil under the skin, even through gloves.
  - » Infection and gangrene are possible when hydraulic oil penetrates the skin. See a doctor immediately to prevent loss of limb or death.



**Identification - Unit**

Allied Winch Serial Number Nameplate Data For Tractor Mountings



External Pump, PFR, FS, Overwind, 2 Speed (Rescue) = D  
 External Pump, PFR, FS, Overwind, Single Speed (Rescue), BRAKE-OFF (Hi-P) = E  
 External Pump, PFR, FS, Underwind, Single Speed (Rescue), BRAKE-OFF (Hi-P) = U

- Notes:**
1. In Addition to the serial number plate, the serial number is stamped on the top left-hand side of the frame.
  2. Circled numbers in Figure 1 indicate possible gear ratios.

Tractor Make Model and Starting Tractor Serial Number Where Applicable

| C<br>O<br>D<br>E | A<br>New Holland & Fiat | C<br>Caterpillar | E<br>John Deere | H<br>Dressta | K<br>Komatsu | R<br>Case |
|------------------|-------------------------|------------------|-----------------|--------------|--------------|-----------|
| <b>37</b>        |                         |                  |                 |              | D51-22<br>①② |           |
| <b>39</b>        |                         |                  | 700J<br>①       |              |              |           |
| <b>48</b>        |                         |                  | 750J<br>①       |              |              |           |
| <b>80</b>        |                         | D6K<br>①②        |                 |              |              |           |
| <b>391</b>       |                         | PL61<br>①        |                 |              |              |           |

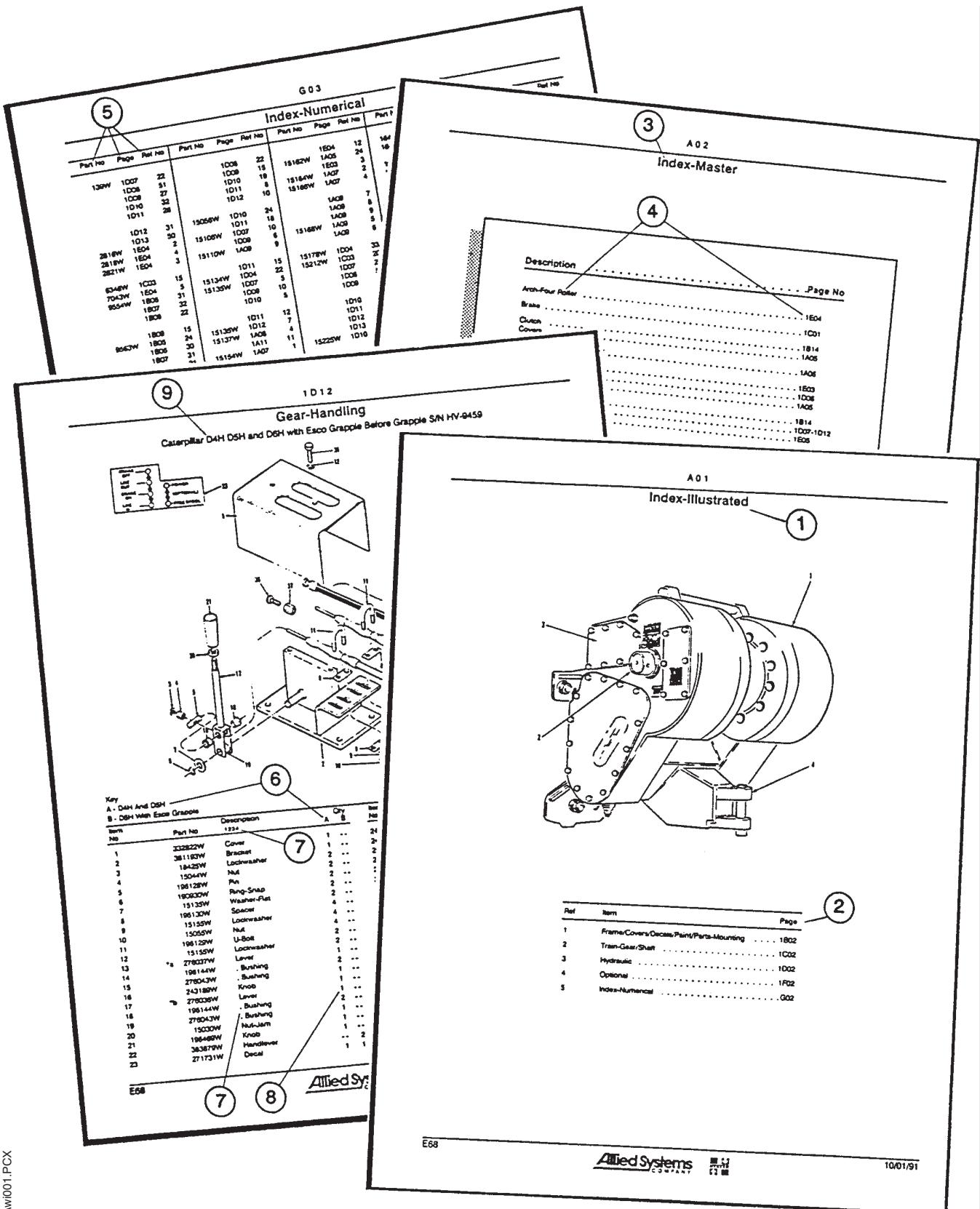
Figure 1 - Tractor or Skidder Identification Codes and Available Gear Ratios for H5C Winch

| <b>Vehicle Configuration<br/>(Before Adding Winch or Allied Field Installation Kits)</b> |   |
|--|---|
| <b>Configuration</b>   | <b>Description</b>  |
| <b>A</b>   | <b>Basic Track Type Tractor;</b><br>Bare back, without extra hydraulics for rear attachments.                 |
| <b>B</b>   | <b>Ripper Ready;</b><br>Either with ripper attached or with just ripper ready hydraulics including handlever. |
| <b>C</b>   | <b>Rescue Winch Ready;</b><br>Either from factory or by using the tractor OEM field installation package.     |
| <b>D</b>   | <b>Hi-P Winch Ready;</b><br>Either from factory or by using the tractor OEM field installation package.       |

Note: Use this code to determine if Allied parts or tractor OEM parts are in the winch installation.

Figure 2 - Winch Choices for Vehicle Configuration Options for H5C Winch

## **How to use the Illustrated Parts manual**



## How to use the Illustrated Parts manual

### **When both the part number and the next higher assembly are not known:**

1. Determine the function and application of the part required. Turn to the index page (page 0-1), and select the most appropriate area.
2. Use the index at the front of each section to determine the assembly which would normally contain the part required. Proceed then to locate the part on the assembly breakdown page.

### **When the part number is not known and the next higher assembly is known:**

3. Determine the assembly the required part is used on. Turn to the master index immediately following the index, Page 0-2.
4. Locate the assembly on which the required part is used, and turn to the page indicated for that assembly. Proceed to locate the part on the assembly breakdown page.

### **When the part number is known:**

5. Use the numerical index (Section 5) to find the part number. Turn to the page(s) listed and locate the part as indicated by the reference number.

### **General:**

- The assembly breakdowns include part numbers, descriptions, quantities required, keys and footnotes to help in selecting the correct parts.
- Keys are used to show effective serial numbers for two or more similar assemblies, LH and RH assembly parts, etc. Select the appropriate key, "A", "B", "C", or "D" and the corresponding quantity column to find the required parts.
- Indent dots are used to indicate assemblies and sub-parts of assemblies. No dot indicates the major assembly. Part descriptions which are indented with dots are sub-parts of the major assembly shown above.
- Quantities shown are for one assembly. Note that when two assemblies are shown, but the quantity of the sub-parts is indicated as three, this means three per assembly - for a total of six. AR means As Required, and NSS indicates Not Sold Separately.
- Serial numbers are shown to allow for the most current parts information to be incorporated into the parts manual. See page 0-3 for serial number information.

### **Ordering Parts:**

When ordering replacement parts, give the unit serial number, part number, name of part and quantity required.

For any further information on parts, service or ordering, consult your local winch/tractor dealer, or contact Allied Systems Company:

Allied Systems Company  
21433 SW Oregon Street  
Sherwood, Oregon 97140  
USA

Phone: 503-625-2560  
Fax: 503-625-5132  
E-Mail: [parts@alliedsystems.com](mailto:parts@alliedsystems.com)

Also see our website, [www.alliedsystems.com](http://www.alliedsystems.com), where the most current copy of this manual is always available.

**NOTE: This publication may be translated to different languages for sole purpose of easy reference in non-English speaking locations. Should there be differences in interpretations to the text, please refer to the English language edition published by Allied Systems Company as the controlling document.**

## Oil Specifications

### **Oil Selection**

The main consideration while selecting hydraulic fluid viscosity is the estimated oil temperature extremes that will be experienced during service so the most suitable temperature-viscosity characteristics are obtained.

| VISCOSITY GRADE |     | OIL OPERATING TEMPERATURE RANGE |           | TYPICAL AMBIENT TEMPERATURE RANGE |           |
|-----------------|-----|---------------------------------|-----------|-----------------------------------|-----------|
| ISO             | SAE | °F                              | °C        | °F                                | °C        |
| VG 22           | 10W | -5 to 140                       | -20 to 60 | -5 to 40                          | -20 to 4  |
| VG 32           | 15W | 10 to 160                       | -12 to 71 | 10 to 55                          | -12 to 13 |
| VG 46           | 20  | 20 to 180                       | -7 to 82  | 20 to 70                          | -7 to 21  |
| VG 68           | 20  | 30 to 200                       | -1 to 93  | 30 to 90                          | -1 to 32  |
| VG 100          | 30  | 40 to 220                       | 4 to 104  | 40 to 110                         | 4 to 43   |

Figure 3 - Oil Selection Chart

Factory fill is Exxon-Mobil 424, which has an ISO Viscosity Grade 46 to 68.

For external pump winches (the winch pump uses tractor hydraulic fluid), the hydraulic circuit and winch gear housing may have different fluids. Note that some hydraulic system oils are not recommended for use inside the winch housing.

For inside winch housing, use the following oils:

|                    | HYDRAULIC SYSTEM<br>(PUMP & MOTOR) | WINCH CASE<br>(GEAR TRAIN ONLY) |
|--------------------|------------------------------------|---------------------------------|
| <b>Caterpillar</b> | Use Tractor Fluid                  | TDTO<br>TO-4<br>MTO             |
| <b>John Deere</b>  | Use Tractor Fluid                  | Hy-Gard                         |
| <b>Komatsu</b>     | Use Tractor Fluid                  | Universal Tractor Fluid         |
| <b>Chevron</b>     | Use Tractor Fluid                  | 1000 THF                        |
| <b>Exxon-Mobil</b> | Use Tractor Fluid                  | Mobil Fluid 424                 |
| <b>Case</b>        | Use Tractor Fluid                  | Hy-Tran Ultra                   |
| <b>New Holland</b> | Use Tractor Fluid                  | Multitran                       |

Figure 4 - Recommended Oil List

### **Oil Capacity**

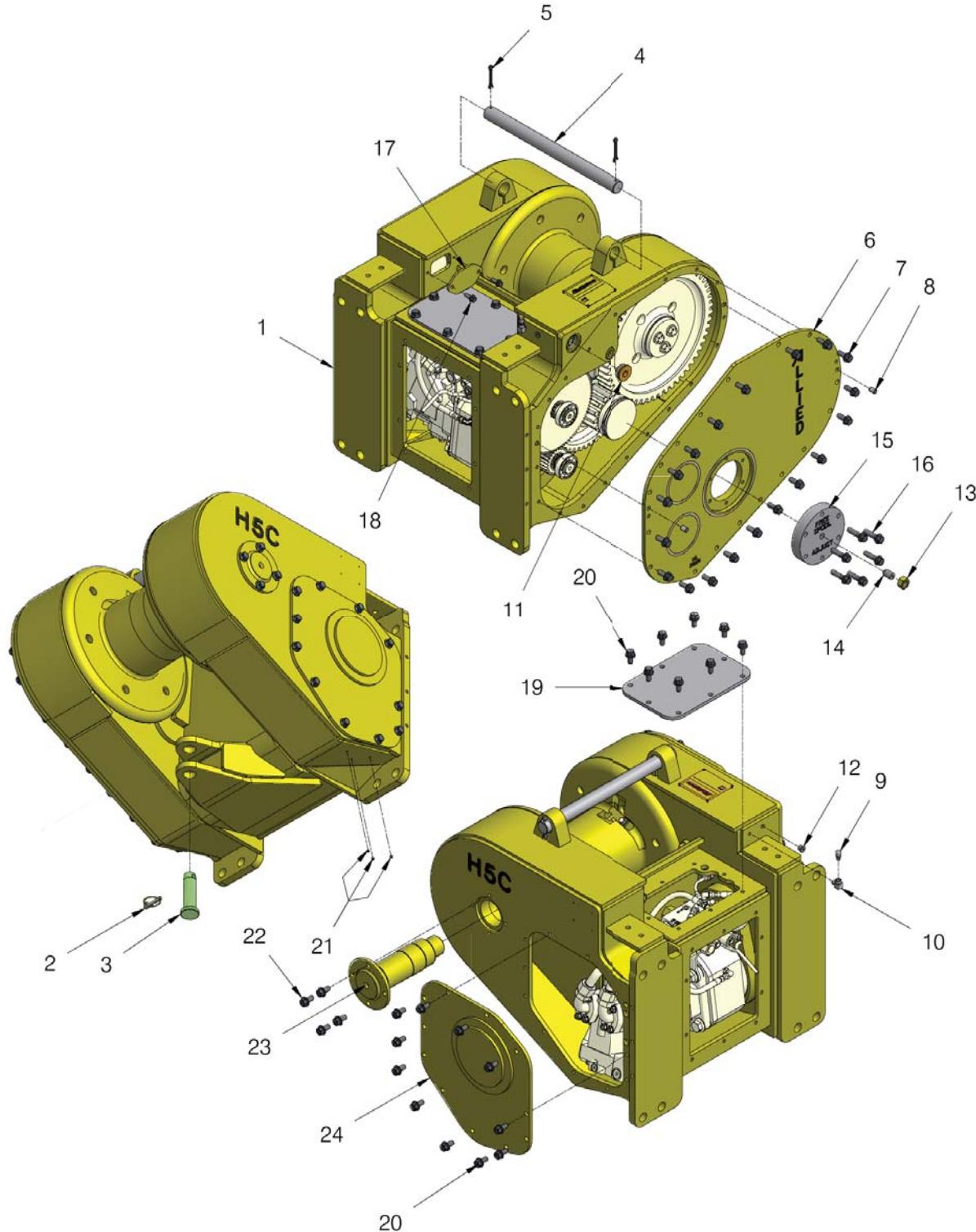
The oil capacity for H5C winch is 17 quarts (16 liters).

Intentionally Blank

## **Frame/Covers/ Mounting Parts/Decals**

|                                 |                |
|---------------------------------|----------------|
| Frame and Covers .....          | 1-2 thru 1-9   |
| Mounting Parts .....            | 1-10 thru 1-20 |
| Nameplate, Label & Decals ..... | 1-21           |

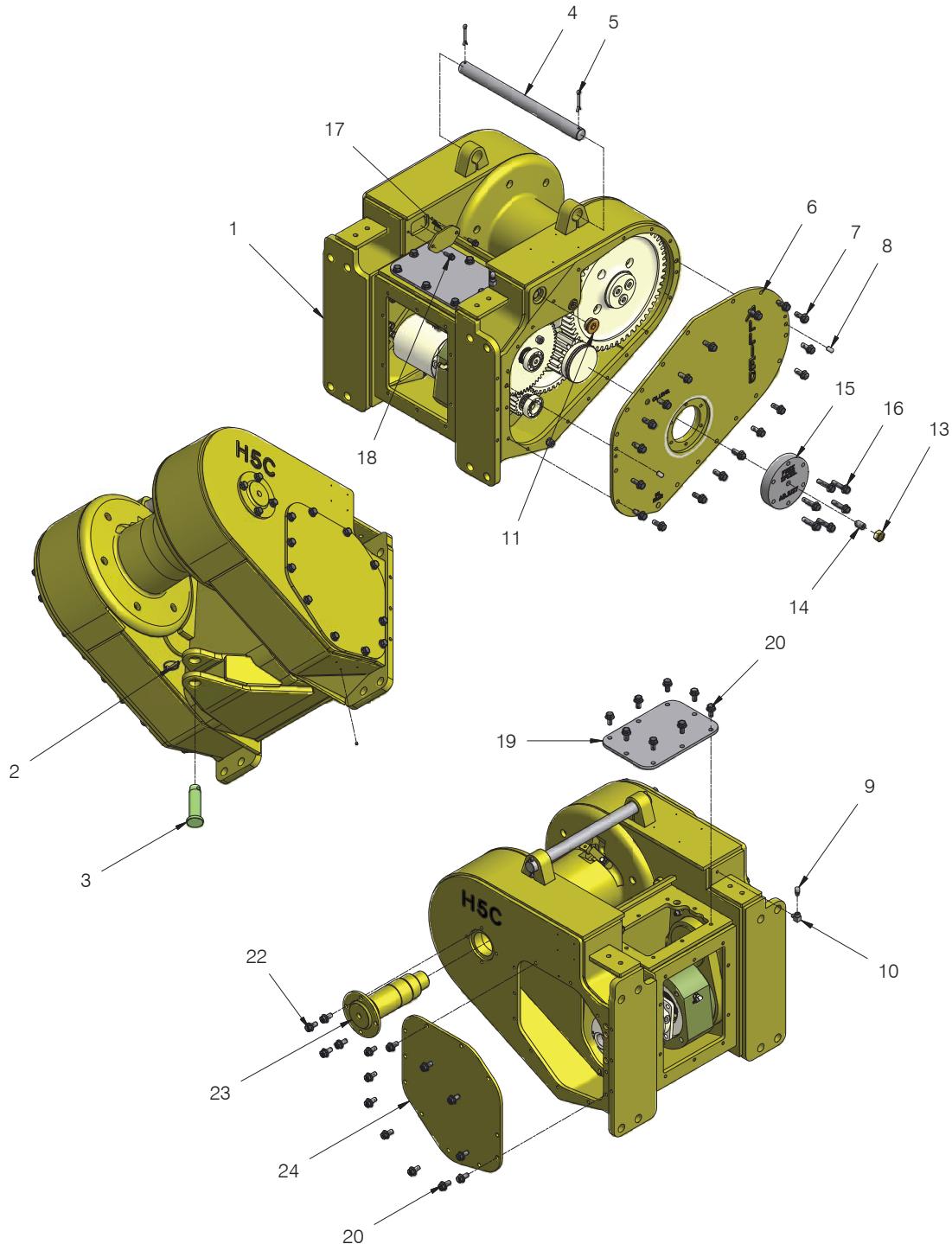
**Frame and Covers**  
**Hi-Performance Winch (H5CH)**  
Caterpillar D6K (C80)  
Page 1 of 2



**Frame and Covers**  
**Hi-Performance Winch (H5CH)**  
Caterpillar D6K (C80)  
Page 2 of 2

| Item | Part No.    | Description               | Qty | Item  | Part No.  | Description     | Qty |
|------|-------------|---------------------------|-----|---|-----------|-----------------|-----|
| 1    | 2306189W    | Frame                     | 1   | 16  | 2305415W  | Screw, Flange   | 6   |
| 2    | 2303221W    | Pin, Retaining            | 1   | 17  | 2307342W  | Cover, RH Inner | 1   |
| 3    | 1314656W    | Pin, Drawbar              | 1   | 18  | 398567W   | Screw, Flange   | 2   |
| 4    | 93927W      | Rod                       | 1   | 19  | 2302513W  | Cover, Top      | 1   |
| 5    | 15256W      | Pin                       | 2   | 20  | 398817W   | Screw, Flange   | 29  |
| 6    | *c 2306570W | Cover, LH                 | 1   | 21  | *d 16243W | Screw           | 3   |
| 7    | 2303848W    | Screw, Flange             | 19  | 22  | 2303902W  | Screw, Flange   | 4   |
| 8    | 176208W     | Pin                       | 2   | 23  | 2302379W  | Shaft, Drum     | 1   |
| 9    | 2304101W    | Breathe, Red              | 1   | 24  | 2306509W  | Cover, RH       | 1   |
| 10   | *b 16151W   | Fitting                   | 1   | *a Apply 264159W Adhesive Between Item 15, FS<br>Adjust Housing, and Item 6, LH Cover |           |                 |     |
| 11   | 188210W     | Fitting, O-Ring           | 1   | *b Use 246108W Pipe Thread Sealant  |           |                 |     |
| 12   | *b 222443W  | Fitting, O-Ring           | 1   | *c Use 264159W Adhesive   |           |                 |     |
| 13   | 221717W     | Nut                       | 1   | *d Use 251099W Adhesive Sealant   |           |                 |     |
| 14   | 2304803W    | Screw                     | 1   |   |           |                 |     |
| 15   | *a 2302625W | Housing, Freespool Adjust | 1   |   |           |                 |     |

**Frame and Covers**  
**Hi-Performance Winch (H5CH)**  
Caterpillar PL61 (C391)  
**Rescue Winch (H5CT)**  
Caterpillar D6K (C80) and John Deere 700J (E39)  
Page 1 of 2



**Frame and Covers****Hi-Performance Winch (H5CH)**

Caterpillar PL61 (C391)

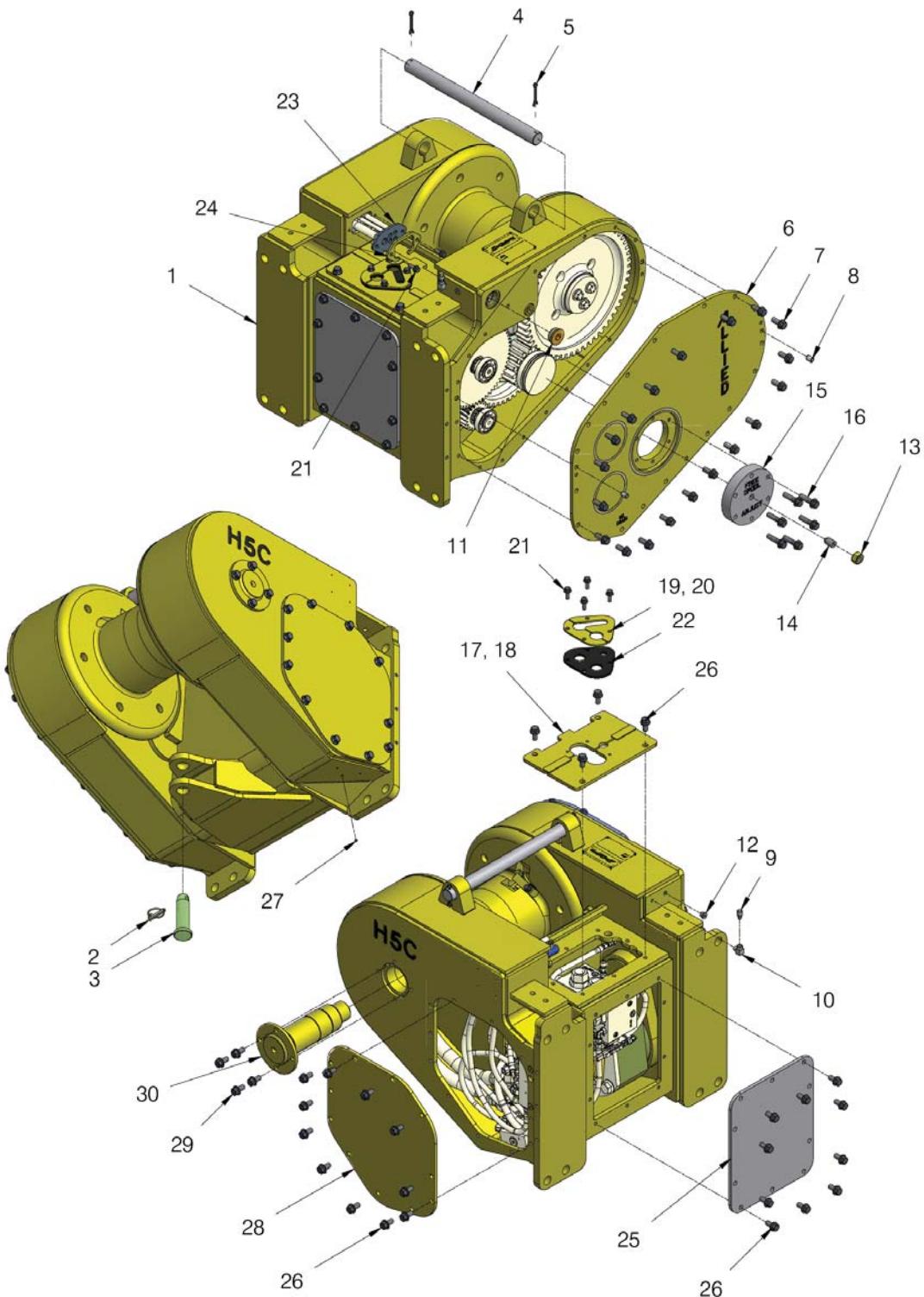
**Rescue Winch (H5CT)**

Caterpillar D6K (C80) and John Deere 700J (E39)

Page 2 of 2

| Item | Part No.    | Description               | Qty | Item  | Part No.  | Description     | Qty |
|------|-------------|---------------------------|-----|---|-----------|-----------------|-----|
| 1    | 2306189W    | Frame                     | 1   | 17  | 2307342W  | Cover, RH Inner | 1   |
| 2    | 2303221W    | Pin, Retaining            | 1   | 18  | 398567W   | Screw, Flange   | 2   |
| 3    | 1314656W    | Pin, Drawbar              | 1   | 19  | 2302513W  | Cover, Top      | 1   |
| 4    | 93927W      | Rod                       | 1   | 20  | 398817W   | Screw, Flange   | 19  |
| 5    | 15256W      | Pin                       | 2   | 21  | *d 16243W | Screw           | 3   |
| 6    | *c 2306570W | Cover, LH                 | 1   | 22  | 2303902W  | Screw, Flange   | 4   |
| 7    | 2303848W    | Screw, Flange             | 19  | 23  | 2302379W  | Shaft, Drum     | 1   |
| 8    | 176208W     | Pin                       | 2   | 24  | 2307097W  | Cover, RH       | 1   |
| 9    | 2304101W    | Breathe, Red              | 1   | *a Apply 264159W Adhesive Between Item 15, FS<br>Adjust Housing, and Item 6, LH Cover |           |                 |     |
| 10   | *b 16151W   | Fitting                   | 1   | *b Use 246108W Pipe Thread Sealant  |           |                 |     |
| 11   | 188210W     | Fitting, O-Ring           | 1   | *c Use 264159W Adhesive   |           |                 |     |
| 13   | 221717W     | Nut                       | 1   | *d Use 251099W Adhesive Sealant   |           |                 |     |
| 14   | 2304803W    | Screw                     | 1   |   |           |                 |     |
| 15   | *a 2302625W | Housing, Freespool Adjust | 1   |   |           |                 |     |
| 16   | 2305415W    | Screw, Flange             | 6   |   |           |                 |     |

**Frame and Covers**  
**Hi-Performance Winch (H5CH)**  
John Deere 750J (E48)  
Page 1 of 2



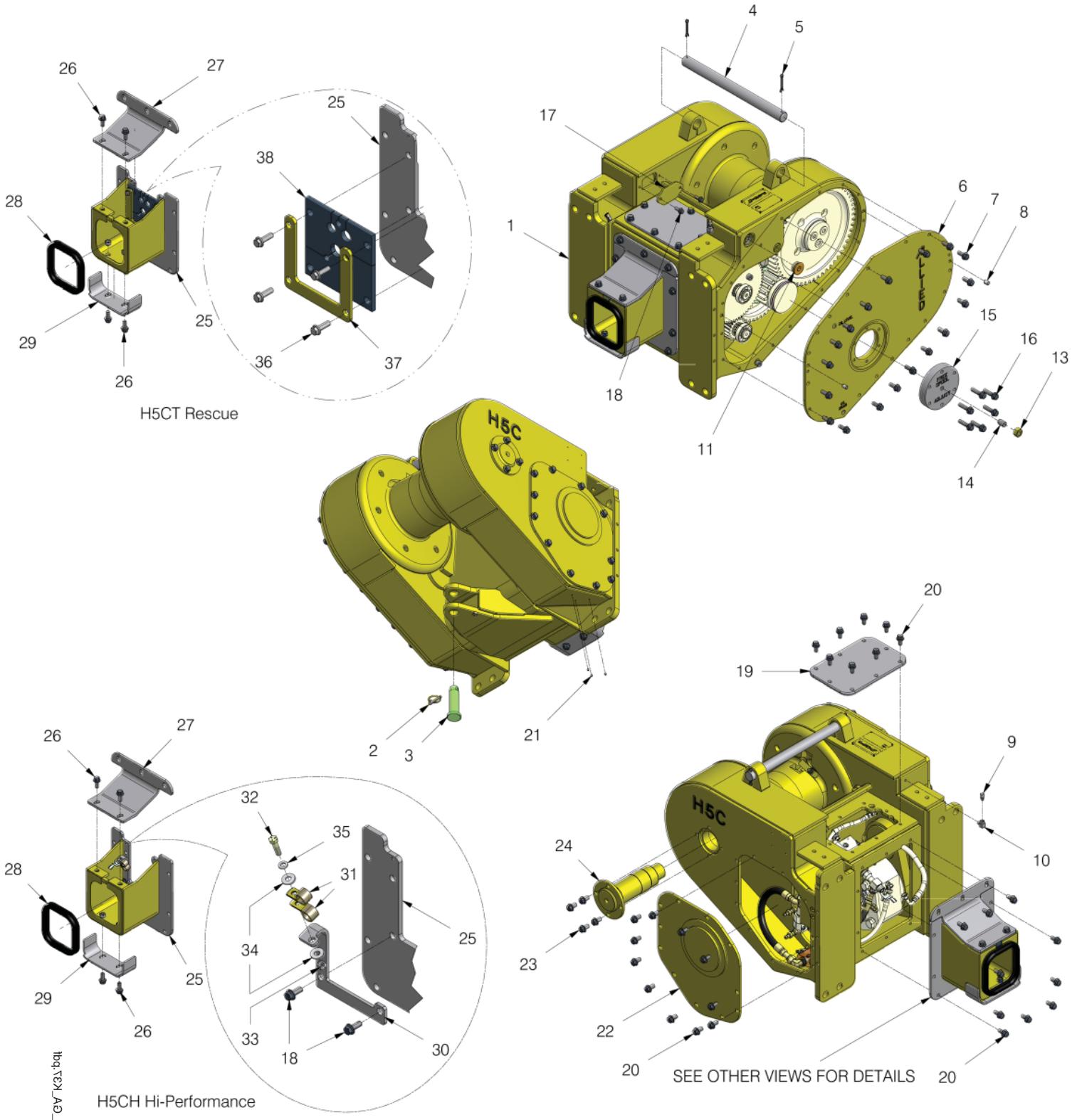
**Frame and Covers**  
**Hi-Performance Winch (H5CH)**  
John Deere 750J (E48)  
Page 2 of 2

| Item | Part No.    | Description               | Qty | Item   | Part No.  | Description        | Qty |
|------|-------------|---------------------------|-----|--|-----------|--------------------|-----|
| 1    | 2306189W    | Frame                     | 1   | 19   | 2307111W  | Plate, Cover       | 1   |
| 2    | 2303221W    | Pin, Retaining            | 1   | 20   | 2307112W  | Plate, Cover       | 1   |
| 3    | 1314656W    | Pin, Drawbar              | 1   | 21   | 398567W   | Screw, Flange      | 6   |
| 4    | 93927W      | Rod                       | 1   | 22   | 2307113W  | Gasket, Hose Cover | 1   |
| 5    | 15256W      | Pin                       | 2   | 23   | 2307225W  | Gasket, Hose Seal  | 1   |
| 6    | *c 2306570W | Cover, LH                 | 1   | 24   | 2307226W  | Cover              | 1   |
| 7    | 2303848W    | Screw, Flange             | 19  | 25   | 2306994W  | Cover, Front       | 1   |
| 8    | 176208W     | Pin                       | 2   | 26   | 398817W   | Screw, Flange      | 25  |
| 9    | 2304101W    | Breathe, Red              | 1   | 27   | *d 16243W | Screw              | 3   |
| 10   | *b 16151W   | Fitting                   | 1   | 28   | 2307097W  | Cover, RH          | 1   |
| 11   | 188210W     | Fitting, O-Ring           | 1   | 29   | 2303902W  | Screw, Flange      | 4   |
| 12   | *b 222443W  | Fitting, O-Ring           | 1   | 30   | 2302379W  | Shaft, Drum        | 1   |
| 13   | 221717W     | Nut                       | 1   | *a      Apply 264159W Adhesive Between Item 15, FS<br>Adjust Housing, and Item 6, LH Cover |           |                    |     |
| 14   | 2304803W    | Screw                     | 1   | *b      Use 246108W Pipe Thread Sealant  |           |                    |     |
| 15   | *a 2302625W | Housing, Freespool Adjust | 1   | *c      Use 264159W Adhesive   |           |                    |     |
| 16   | 2305415W    | Screw, Flange             | 6   | *d      Use 251099W Adhesive Sealant   |           |                    |     |
| 17   | 2307261W    | Plate, Top Cover          | 1   |  |           |                    |     |
| 18   | 2307257W    | Top Plate                 | 1   |  |           |                    |     |

## Frame and Covers

Komatsu D51-22 (K37)

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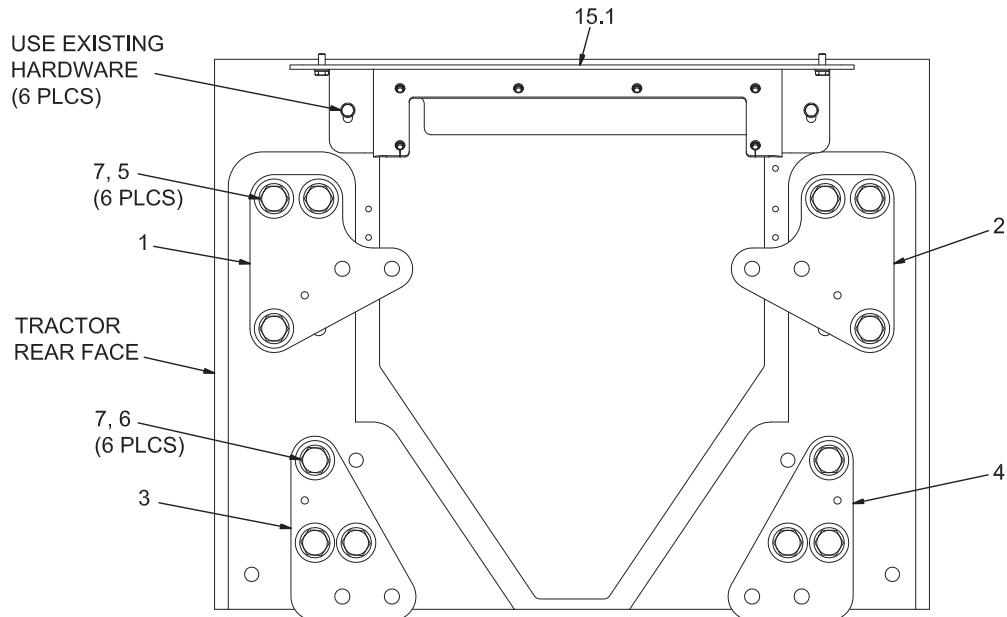
**Frame and Covers**

Komatsu D51-22 (K37)

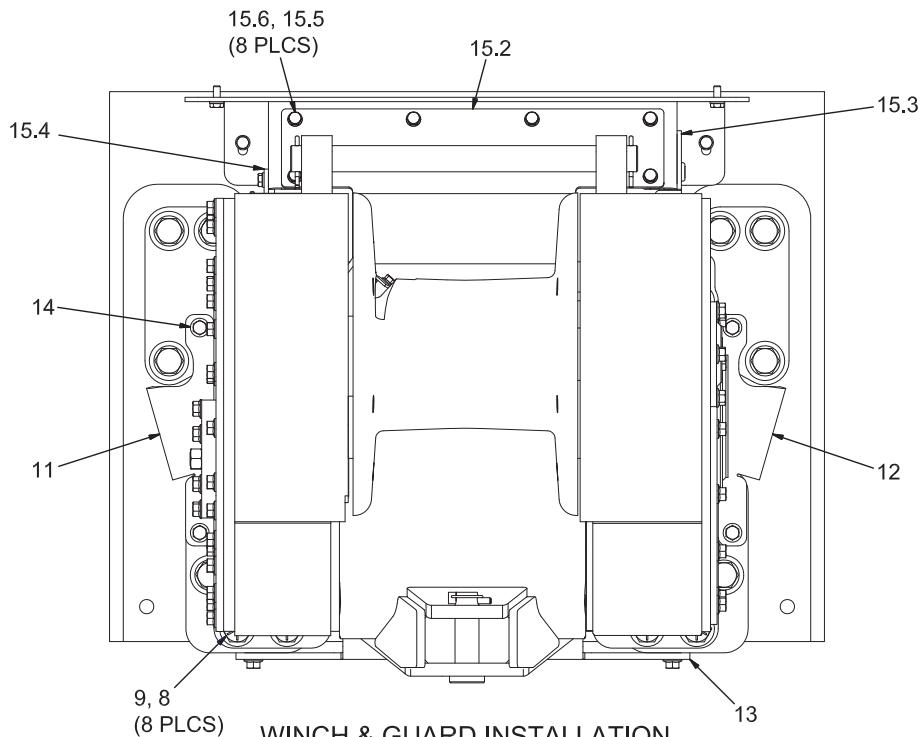
Page 2 of 2

| Item | Part No.    | Description               | Qty | Item  | Part No. | Description               | Qty  |
|------|-------------|---------------------------|-----|---|----------|---------------------------|------|
| 1    | 2306189W    | Frame                     | 1   | 23  | 2303902W | Screw, Flange             | 4    |
| 2    | 2303221W    | Pin, Retaining            | 1   | 24  | 2302379W | Shaft, Drum               | 1    |
| 3    | 1314656W    | Pin, Drawbar              | 1   | 25  | 2310025  | Front Plate, Lower Tunnel | 1    |
| 4    | 93927W      | Rod                       | 1   | 26  | 396820W  | Screw, Flange             | 4    |
| 5    | 15256W      | Pin                       | 2   | 27  | 2310045  | Top Plate, Tunnel         | 1    |
| 6    | *c 2306570W | Cover, LH                 | 1   | 28  | 237271W  | Trim, Edge                | 2 Ft |
| 7    | 2303848W    | Screw, Flange             | 19  | 29  | 2310213  | Guard, Cover              | 1    |
| 8    | 176208W     | Pin                       | 2   | 30  | 2310915  | Bracket, Hose             | 1    |
| 9    | 2304101W    | Breathe, Red              | 1   | 31  | 209695   | Clamp                     | 2    |
| 10   | *b 16151W   | Fitting                   | 1   | 32  | 16828W   | Capscrew                  | 1    |
| 11   | 188210W     | Fitting, O-Ring           | 1   | 33  | 15056W   | Nut                       | 1    |
| 12   | *b 222443W  | Fitting, O-Ring           | 1   | 34  | 15176W   | Washer                    | 2    |
| 13   | 221717W     | Nut                       | 1   | 35  | 15156W   | Washer                    | 1    |
| 14   | 2304803W    | Screw                     | 1   | 36  | 398599W  | Screw, Flange             | 4    |
| 15   | *a 2302625W | Housing, Freespool Adjust | 1   | 37  | 2310032  | Plate, Isolation Clamp    | 1    |
| 16   | 2305415W    | Screw, Flange             | 6   | 38  | 2313698  | Isolator                  | 1    |
| 17   | 2307342W    | Cover, RH Inner           | 1   | *a Apply 264159W Adhesive Between Item 15, FS<br>Adjust Housing, and Item 6, LH Cover |          |                           |      |
| 18   | 398567W     | Screw                     | 4   | *b Use 246108W Pipe Thread Sealant  |          |                           |      |
| 19   | 2302513W    | Cover, Top                | 1   | *c Use 264159W Adhesive   |          |                           |      |
| 20   | 393317W     | Screw, Flange             | 29  | *d Use 251099W Adhesive Sealant   |          |                           |      |
| 21   | *d 16243W   | Screw                     | 3   |   |          |                           |      |
| 22   | 2306509W    | Cover, RH                 | 1   |   |          |                           |      |

**Mounting Parts**  
**High-Performance Winch (H5CH)**  
Caterpillar D6K (C80)  
Page 1 of 2



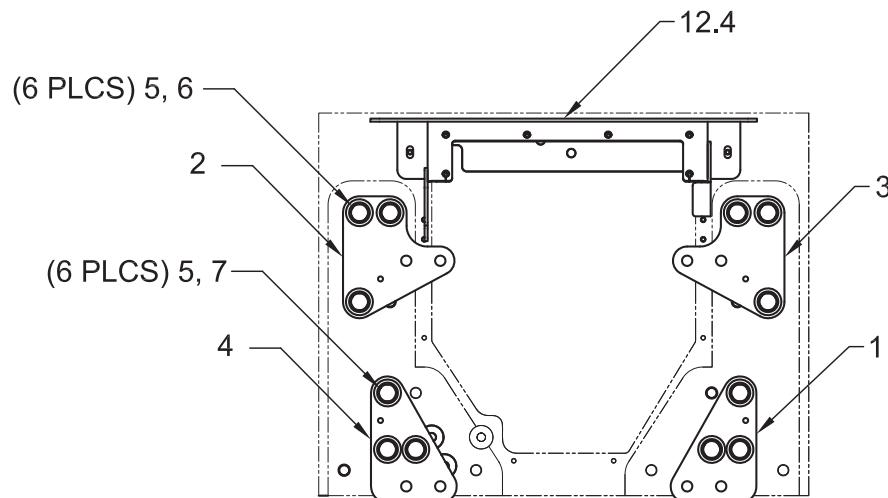
MOUNTING BRACKET INSTALLATION



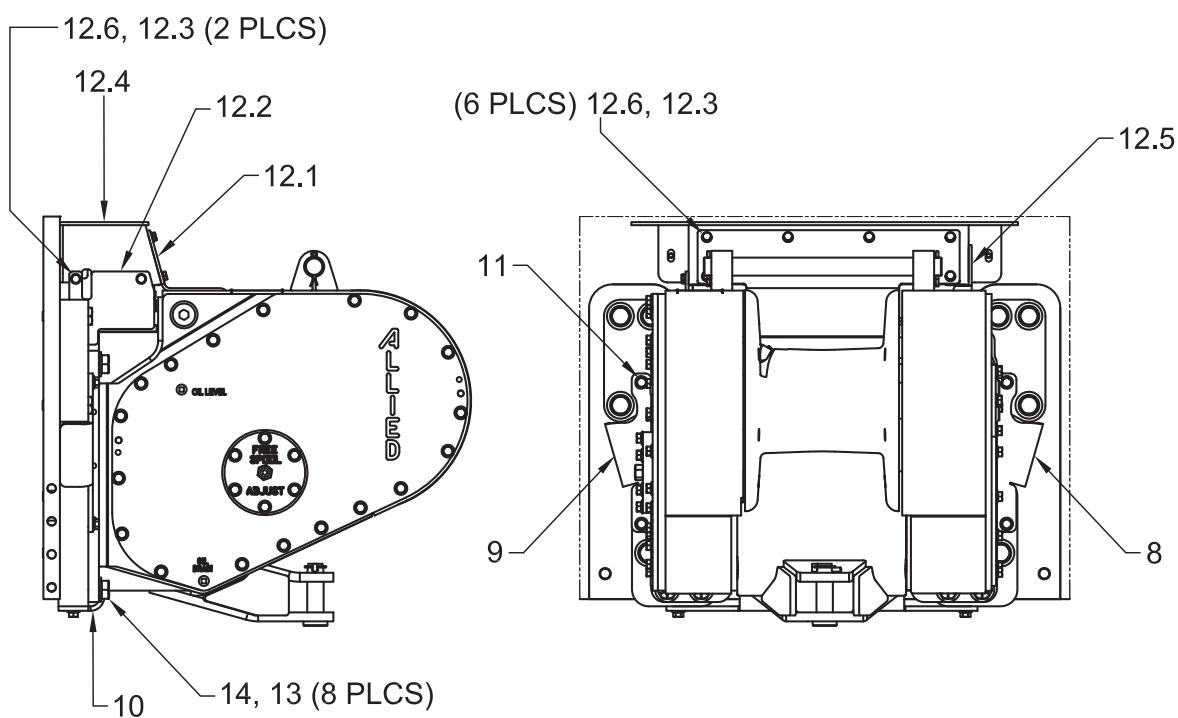
**Mounting Parts**  
**High-Performance Winch (H5CH)**  
Caterpillar D6K (C80)  
Page 2 of 2

| Item | Part No.   | Description                | Qty | Item                           | Part No. | Description        | Qty |
|------|------------|----------------------------|-----|--------------------------------|----------|--------------------|-----|
| 1    | 2310085    | Bracket, LH Upper Mounting | 1   | 13                             | 2310103  | Guard, Lower Hose  | 1   |
| 2    | 2310086    | Bracket, RH Upper Mounting | 1   | 14                             | 398817W  | Screw              | 6   |
| 3    | 2310088    | Bracket, LH Lower Mounting | 1   | 15                             | 2311302  | Guard, Tank        | 1   |
| 4    | 2310084    | Bracket, RH Lower Mounting | 1   | 15.1                           | 2311268  | . Guard            | 1   |
| 5    | *a 293729W | Capscrew                   | 6   | 15.2                           | 2311273  | . Plate, Top Cover | 1   |
| 6    | *a 274044W | Capscrew                   | 6   | 15.3                           | 2311270  | . Plate, RH Cover  | 1   |
| 7    | 296434W    | Washer, Hard               | 12  | 15.4                           | 2311271  | . Plate, LH Cover  | 1   |
| 8    | *a 221690W | Capcscrew                  | 8   | 15.5                           | 293628W  | . Capscrew         | 8   |
| 9    | 221780W    | Washer, Hard               | 8   | 15.6                           | 296420W  | . Washer           | 8   |
| 11   | 2310102    | Guard, LH Hose             | 1   | *a      Use 318702W Threadlock |          |                    |     |
| 12   | 2310101    | Guard, RH Hose             | 1   |                                |          |                    |     |

**Mounting Parts**  
**High-Performance Winch (H5CH)**  
Caterpillar PL61 (C391)  
Page 1 of 2



MOUNTING BRACKETS INSTALLATION

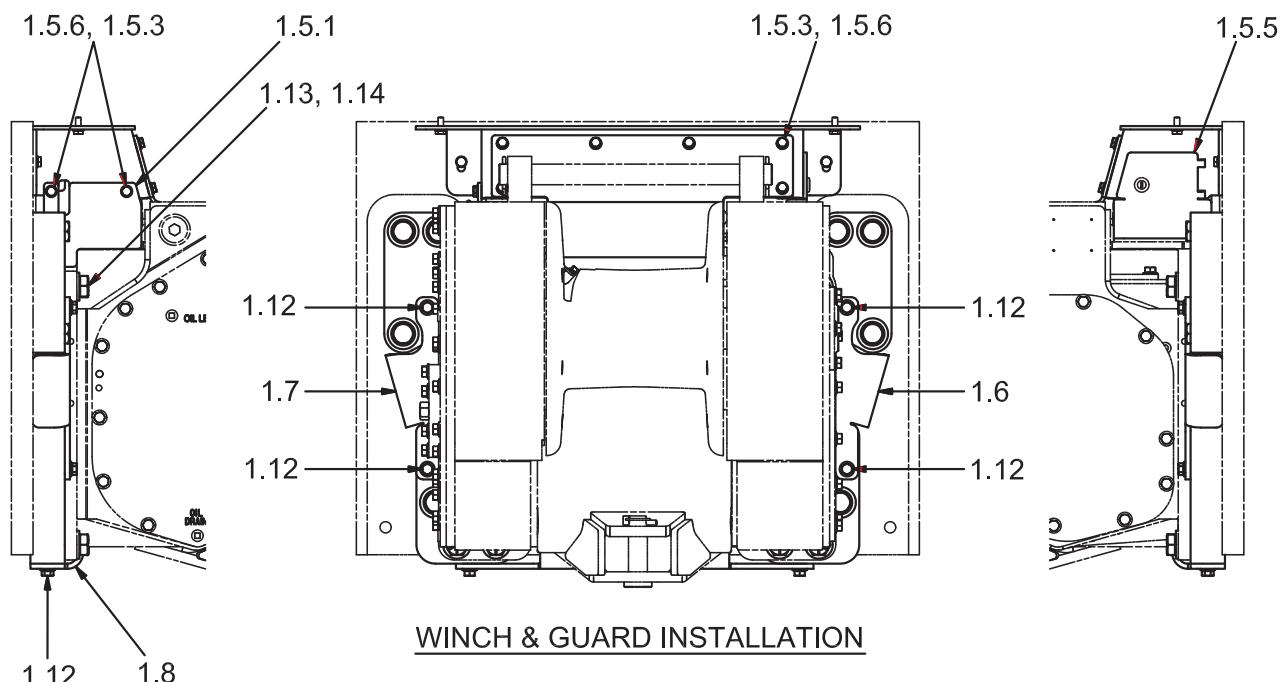
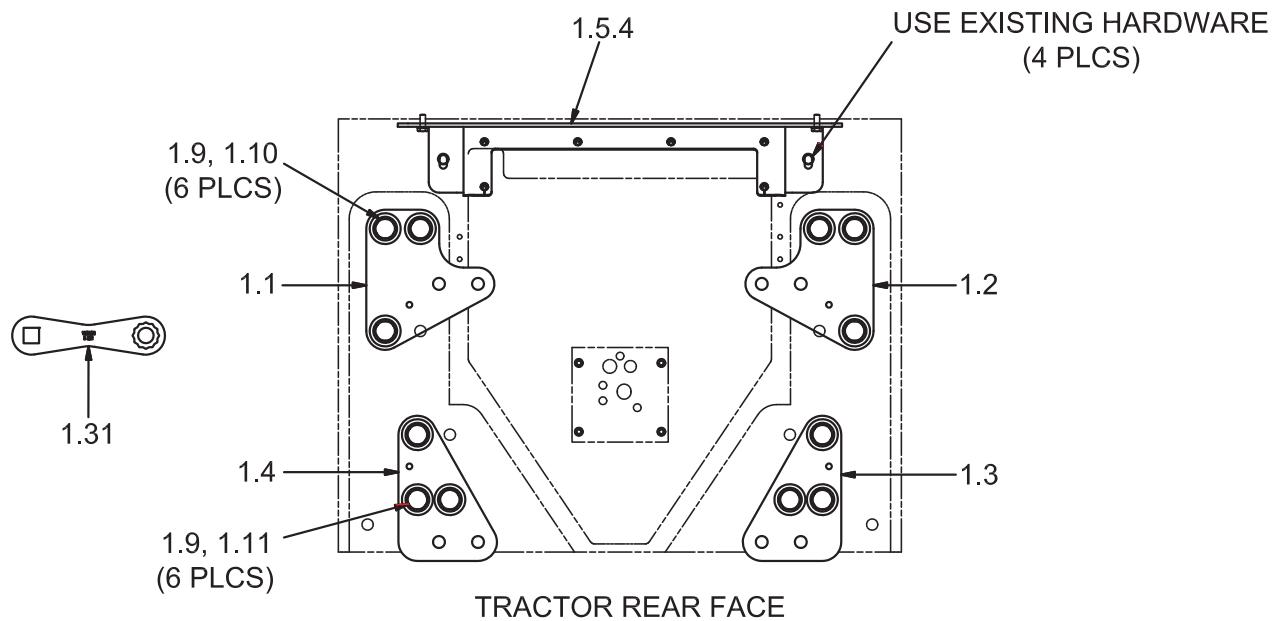


WINCH & GUARD INSTALLATION

**Mounting Parts**  
**High-Performance Winch (H5CH)**  
Caterpillar PL61 (C391)  
Page 2 of 2

| Item | Part No.   | Description                | Qty | Item | Part No.   | Description      | Qty                    |
|------|------------|----------------------------|-----|------|------------|------------------|------------------------|
| 1    | 2310084    | Bracket, RH Lower Mounting | 1   | 12.1 | 2311271    | Plate, LH Cover  | 1                      |
| 2    | 2310085    | Bracket, LH Upper Mounting | 1   | 12.2 | 2311273    | Plate, Top Cover | 1                      |
| 3    | 2310086    | Bracket, RH Upper Mounting | 1   | 12.3 | 293628W    | Capscrew         | 8                      |
| 4    | 2310088    | Bracket, LH Lower Mounting | 1   | 12.4 | 2311268    | Guard            | 1                      |
| 5    | 296434W    | Washer                     | 12  | 12.5 | 2311270    | Plate, RH Cover  | 1                      |
| 6    | *a 293729W | Capscrew                   | 6   | 12.6 | 296420W    | Washer           | 8                      |
| 7    | *a 274044W | Capscrew                   | 6   | 13   | 221780W    | Washer           | 8                      |
| 8    | 2310101    | Guard, RH Hose             | 1   | 14   | *a 221690W | Capscrew         | 8                      |
| 9    | 2310102    | Guard, LH Hose             | 1   |      |            |                  |                        |
| 10   | 2310103    | Guard, Lower Hose          | 1   |      |            |                  |                        |
| 11   | 398817W    | Screw                      | 6   |      |            |                  |                        |
|      |            |                            |     |      |            | *a               | Use 318702W Threadlock |

**Mounting Parts**  
**Rescue Winch (H5CT-D), 2-Speed**  
**Caterpillar D6K (C80)**  
 Page 1 of 2



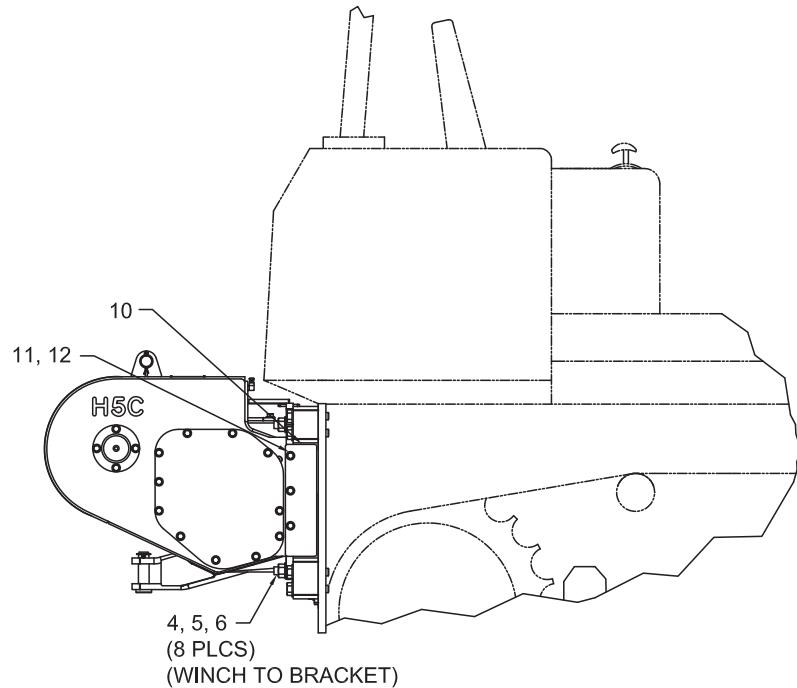
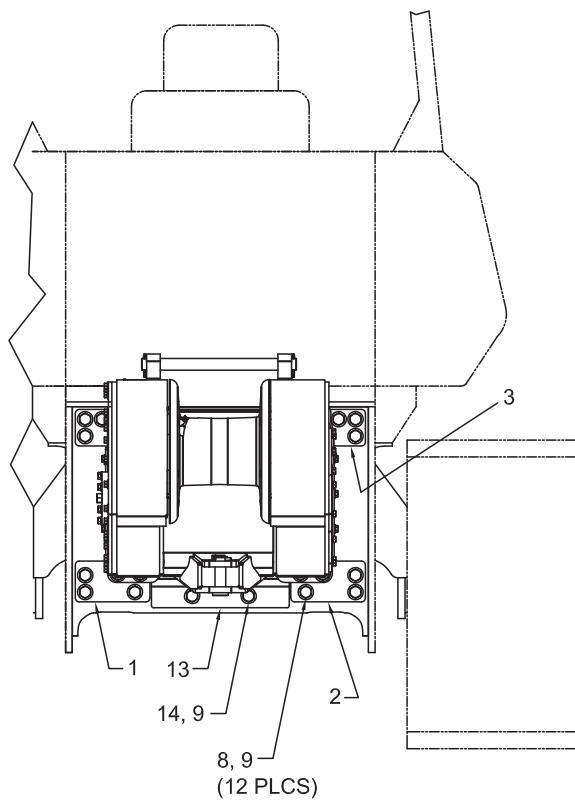
**Mounting Parts**  
**Rescue Winch (H5CT-D), 2-Speed**  
Caterpillar D6K (C80)  
Page 2 of 2

| Item  | Part No. | Description                | Qty | Item | Part No. | Description       | Qty                    |
|-------|----------|----------------------------|-----|------|----------|-------------------|------------------------|
| 1.1   | 2310085  | Bracket, LH Upper Mounting | 1   | 1.7  | 2310102  | Guard, LH Hose    | 1                      |
| 1.2   | 2310086  | Bracket, RH Upper Mounting | 1   | 1.8  | 2310103  | Guard, Lower Hose | 1                      |
| 1.3   | 2310084  | Bracket, RH Lower Mounting | 1   | 1.9  | 296434W  | Washer            | 12                     |
| 1.4   | 2310088  | Bracket, LH Lower Mounting | 1   | 1.10 | *a       | 293729W           | Capscrew               |
| 1.5.1 | 2311271  | Plate, LH Cover            | 1   | 1.11 | *a       | 274044W           | Capscrew               |
| 1.5.2 | 2311273  | Plate, Top Cover           | 1   | 1.12 | 398817W  | Screw, Flange     | 6                      |
| 1.5.3 | 293628W  | Capscrew                   | 8   | 1.13 | *a       | 221690W           | Capcscrew              |
| 1.5.4 | 2311268  | Guard                      | 1   | 1.14 | 221780W  | Washer, Hard      | 8                      |
| 1.5.5 | 2311270  | Plate, RH Cover            | 1   | 1.31 | 2314046  | Wrench, Torque    | 1                      |
| 1.5.6 | 296420W  | Washer                     | 8   |      |          |                   |                        |
| 1.6   | 2310101  | Guard, RH Hose             | 1   |      |          |                   |                        |
|       |          |                            |     |      |          | *a                | Use 318702W Threadlock |

**Mounting Parts**

John Deere 700J (E39)

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**WINCH SIDE VIEW****WINCH BACK VIEW**

**Mounting Parts**

John Deere 700J (E39)

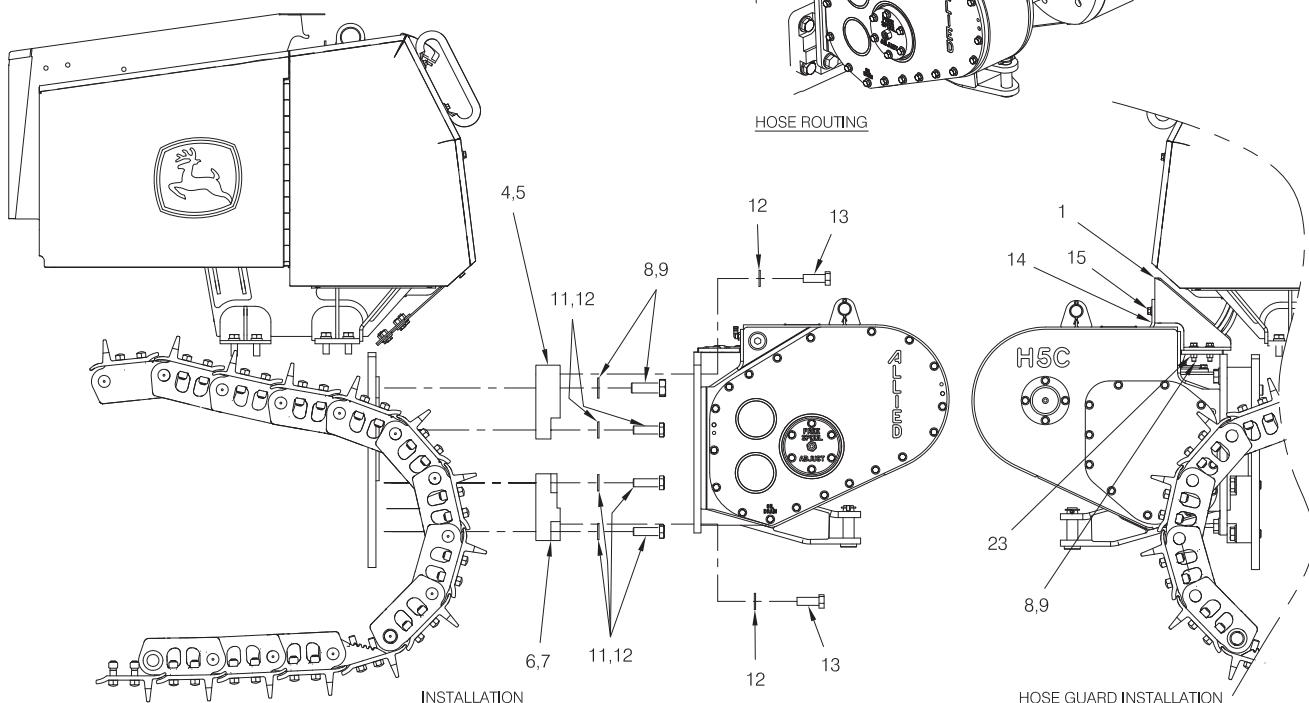
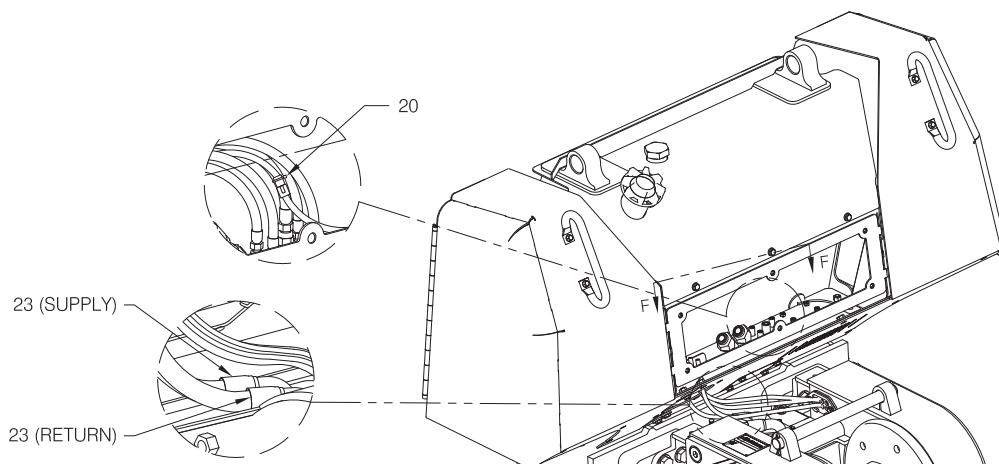
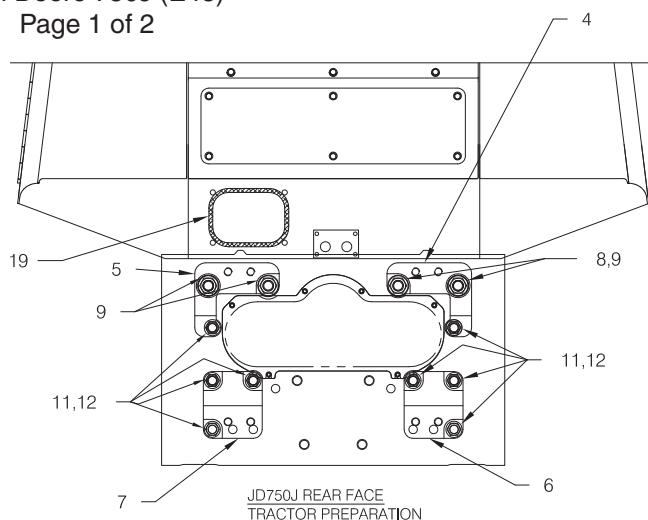
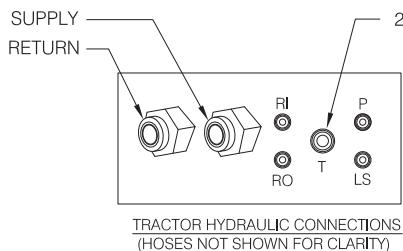
Page 2 of 2

| Item | Part No.   | Description                 | Qty | Item                        | Part No.    | Description   | Qty |
|------|------------|-----------------------------|-----|-----------------------------|-------------|---------------|-----|
| 1    | 2303732W   | Bracket, LH Bottom Mounting | 1   | 10                          | 2304611W    | Guard, Side   | 2   |
| 2    | 2303731W   | Bracket, RH Bottom Mounting | 1   | 11                          | 221771W     | Washer        | 6   |
| 3    | 2303730W   | Bracket, Top Mounting       | 1   | 12                          | *a 18586W   | Capscrew      | 6   |
| 4    | 221720W    | Nut                         | 8   | 13                          | 2304612W    | Guard, Bottom | 1   |
| 5    | *a 230687W | Capscrew                    | 8   | 14                          | *a 2304613W | Capscrew      | 2   |
| 6    | 221780W    | Washer                      | 16  | *a Use 230064W Locktite Kit |             |               |     |
| 8    | *a 293732W | Capscrew                    | 12  |                             |             |               |     |
| 9    | 296434W    | Washer, Hard                | 14  |                             |             |               |     |

## Mounting Parts

John Deere 750J (E48)

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**Mounting Parts**

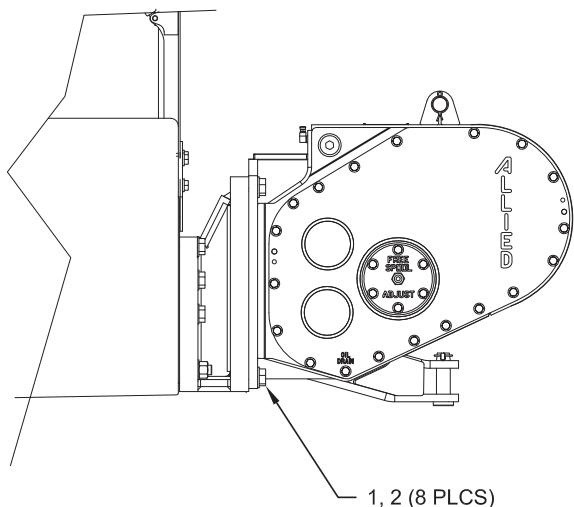
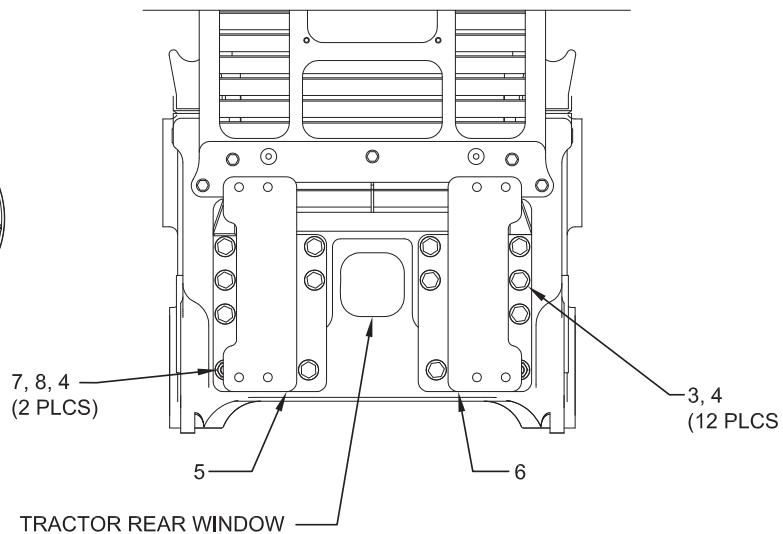
John Deere 750J (E48)

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| Item | Part No.  | Description                | Qty | Item | Part No.  | Description            | Qty |
|------|-----------|----------------------------|-----|------|-----------|------------------------|-----|
| 1    | 2307272W  | Guard, Hose                | 1   | 14   | 2307270W  | Guard, Hose            | 1   |
| 2    | 2307103W  | Fitting                    | 1   | 15   | 398820W   | Screw, Flange          | 4   |
| 3    | 220000W   | Bolt                       | 2   | 16   | 221711W   | Nut                    | 2   |
| 4    | 2302923W  | Mounting Bracket, RH Upper | 1   | 17   | 1314566W  | Screw, Flange          | 2   |
| 5    | 2302924W  | Mounting Bracket, LH Upper | 1   | 19   | 225871    | Edge, Trim             | A/R |
| 6    | 2302925W  | Mounting Bracket, RH Lower | 1   | 20   | 129563W   | Clamp, Strap           | A/R |
| 7    | 2302926W  | Mounting Bracket, LH Lower | 1   | 21   | R12577882 | Sleeve, Cordura        | A/R |
| 8    | *a 17384W | Capscrew                   | 4   | 22   | R12577880 | Sleeve, Cordura        | A/R |
| 9    | 15128W    | Washer                     | 4   | 23   | 2307274W  | Assembly, Hose         | 2   |
| 11   | *a 18672W | Capscrew                   | 8   | *a   |           | Use 318702W Threadlock |     |
| 12   | 221780W   | Washer                     | 16  |      |           |                        |     |
| 13   | 221692W   | Capscrew                   | 8   |      |           |                        |     |

## Mounting Parts

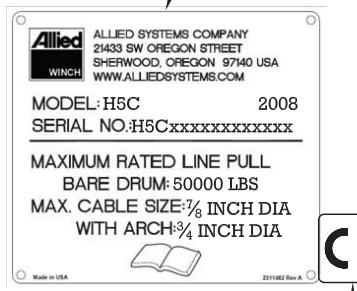
Komatsu D51EX/PX-22 (K37)

WINCH MOUNTINGMOUNTING BRAKCET INSTALLATION

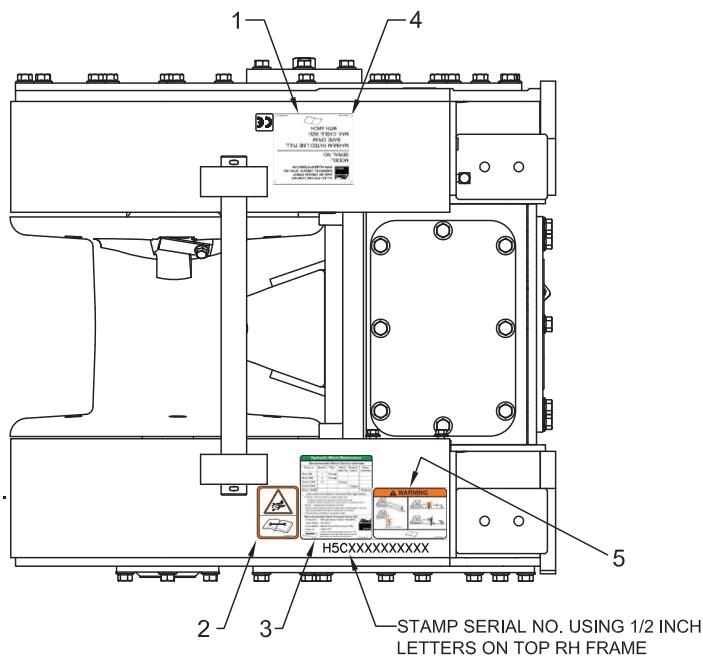
| Item | Part No.   | Description          | Qty | Item | Part No.   | Description               | Qty |
|------|------------|----------------------|-----|------|------------|---------------------------|-----|
| 1    | *a 221690W | Capscrew             | 8   | 6    | 2306974W   | Mounting Bracket, RH      | 1   |
| 2    | 221780W    | Washer               | 8   | 7    | 2310104    | Stud                      | 2   |
| 3    | *a 2311901 | Capscrew             | 12  | 8    | *a 303114W | Nut                       | 2   |
| 4    | 296434W    | Washer, Hard         | 14  |      |            |                           |     |
| 5    | 2306973W   | Mounting Bracket, LH | 1   |      |            | *a Use 318702W Threadlock |     |

## Nameplate, Labels &amp; Decals

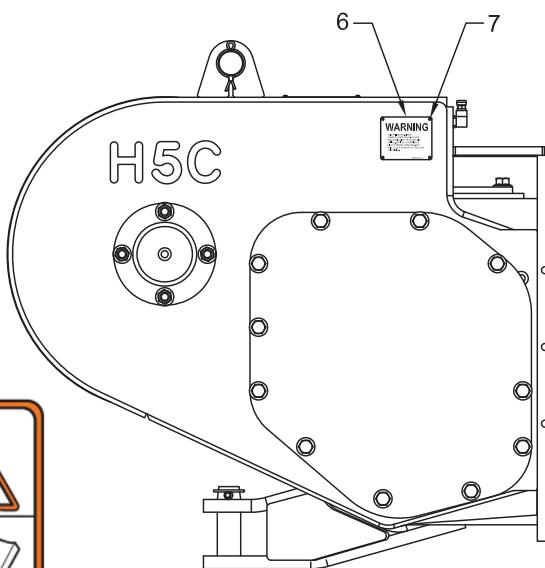
Contact Allied Systems Winch Department if the Nameplate is Needed.



Contact Allied Systems Winch Department if the CE Mark Label is Needed.



WINCH TOP VIEW



WINCH SIDE VIEW

| Item | Part No. | Description                        | Qty |
|------|----------|------------------------------------|-----|
| 2    | 1321665W | Decal, Warning                     | 1   |
| 3    | 2311329  | Decal, Hydraulic Winch Maintenance | 1   |
| 4    | 16602W   | Screw                              | 4   |
| 5    | 2311330  | Decal, Load & Wire Rope Safety     | 1   |

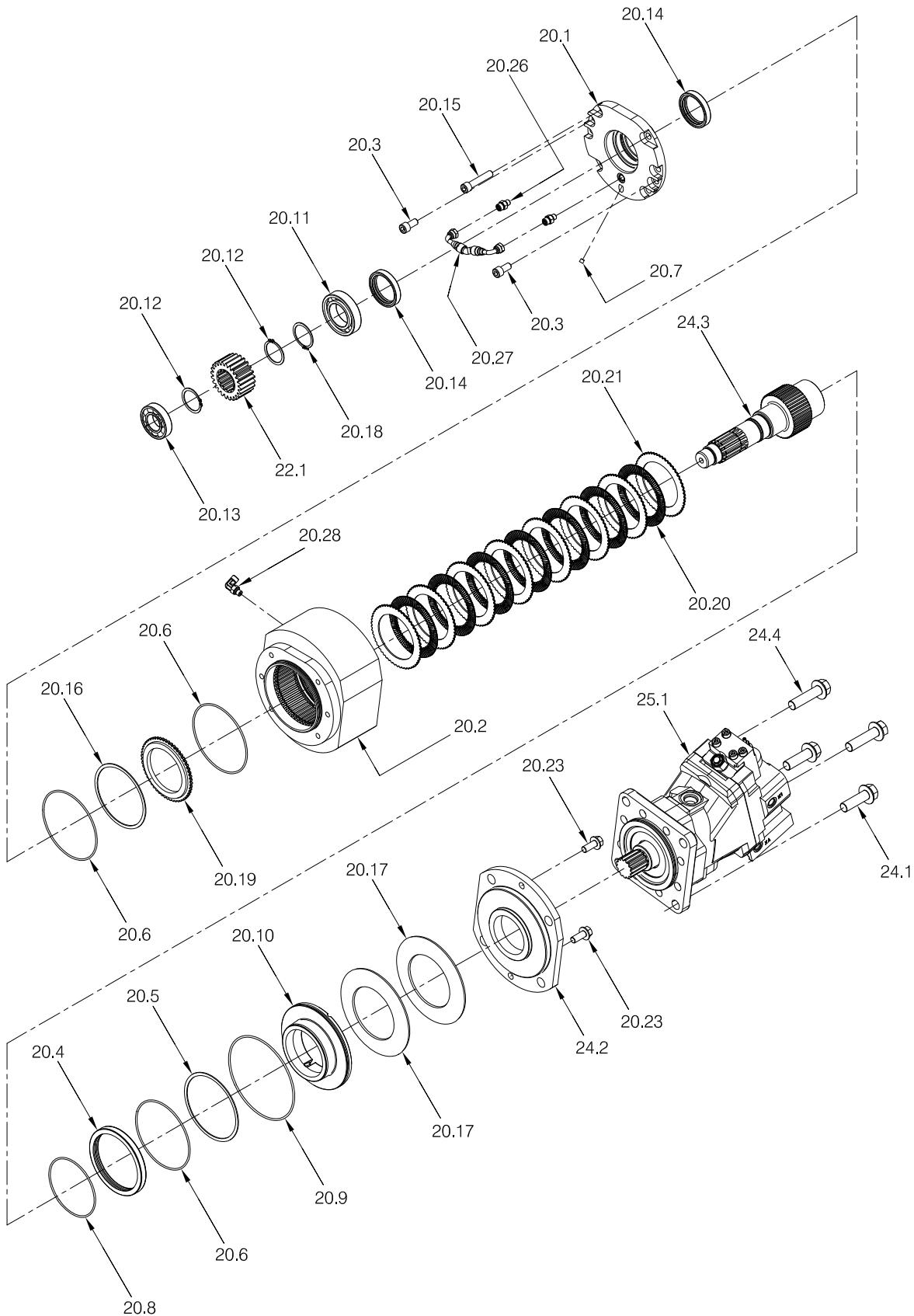
| Item | Part No.    | Description                   | Qty |
|------|-------------|-------------------------------|-----|
| 6    | *a 2307637W | Plate, Warning - Rescue Winch | 1   |
| 7    | *a 16602W   | Screw                         | 4   |
|      | *a          | John Deere 700J (E39) Only    |     |

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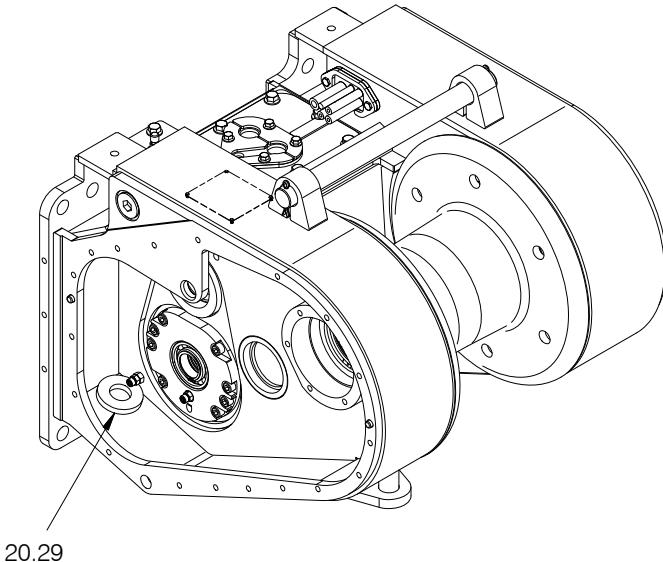
## **Gear Train/Shaft**

|                               |              |
|-------------------------------|--------------|
| Drum Shaft .....              | 2-8          |
| Idler Shaft .....             | 2-9          |
| Intermediate Gear Shaft ..... | 2-10         |
| Motor Shaft .....             | 2-2 thru 2-7 |

**Shaft - Motor**  
**High-Performance Winch (H5CH)**  
Caterpillar D6K (C80)  
Level 2 Komatsu D51-22 (K37)



**Shaft - Motor**  
**High-Performance Winch (H5CH)**  
Caterpillar D6K (C80)  
Level 2 Komatsu D51-22 (K37)



| Item     | Part No.  | Description           | Qty | Item  | Part No. | Description               | Qty |
|----------|-----------|-----------------------|-----|---|----------|---------------------------|-----|
| 20.1     | 2306075W  | Plate, Brake Mounting | 1   | 20.21   | 2304874W | Plate, Separator          | 8   |
| 20.2     | 2306078W  | Housing, Brake        | 1   | 20.23   | 398820W  | Screw, Flange             | 2   |
| 20.3     | Y73G-0816 | Capscrew              | 2   | 20.26 *a  | 231439   | Fitting                   | 2   |
| 20.4     | 2306599W  | Sleeve                | 1   | 20.27   | 2306646W | Hose, Seal Drain          | 1   |
| 20.5     | 2306604W  | Snap Ring, Internal   | 1   | 20.28   | R833251  | Fitting                   | 1   |
| 20.6 *c  | 89776W    | O-Ring                | 3   | 20.29   | R525293  | Magnet, Ceramic           | 1   |
| 20.7 *a  | 141348W   | Plug, Pipe            | 1   | 22.1  | 2311411  | Gear, 24T                 | 1   |
| 20.8 *c  | 86596W    | O-Ring                | 1   | 24.1  | 399939W  | Screw, Flange             | 2   |
| 20.9 *c  | 87287W    | O-Ring                | 1   | 24.2 *b   | 2306076W | Plate, Motor Mounting     | 1   |
| 20.10    | 2306077W  | Piston, Brake         | 1   | 24.3  | 2306079W | Shaft, Motor              | 1   |
| 20.11    | 41210W    | Bearing, Ball         | 1   | 24.4  | 398829W  | Screw, Flange             | 2   |
| 20.12 *c | 12916W    | Ring, Snap            | 2   | 25.1  | 2306413W | Motor, Hydraulic Var Disp | 1   |
| 20.13    | 41207W    | Bearing, Ball         | 1   | *a Use 246108W Pipe Thread Sealant (HCE-83)                             |          |                           |     |
| 20.14 *c | 2306073W  | Seal, Rotary          | 2   | *b Use 246159W Adhesive (HCE-98)  |          |                           |     |
| 20.15    | Y73G-0840 | Capscrew              | 6   | *c Included in Motor, Reducer & Brake Assembly Rebuild Kit, P/N 2311895 |          |                           |     |
| 20.16 *c | 334475W   | Snap Ring, Internal   | 1   |   |          |                           |     |
| 20.17    | 219084W   | Spring, Belleville    | 2   |   |          |                           |     |
| 20.18 *c | 12944W    | Snap Ring, External   | 1   |   |          |                           |     |
| 20.19    | 334442W   | Plate, Pressure       | 1   |   |          |                           |     |
| 20.20    | 2306198W  | Disc, Friction        | 7   |   |          |                           |     |

## **Shaft - Motor**

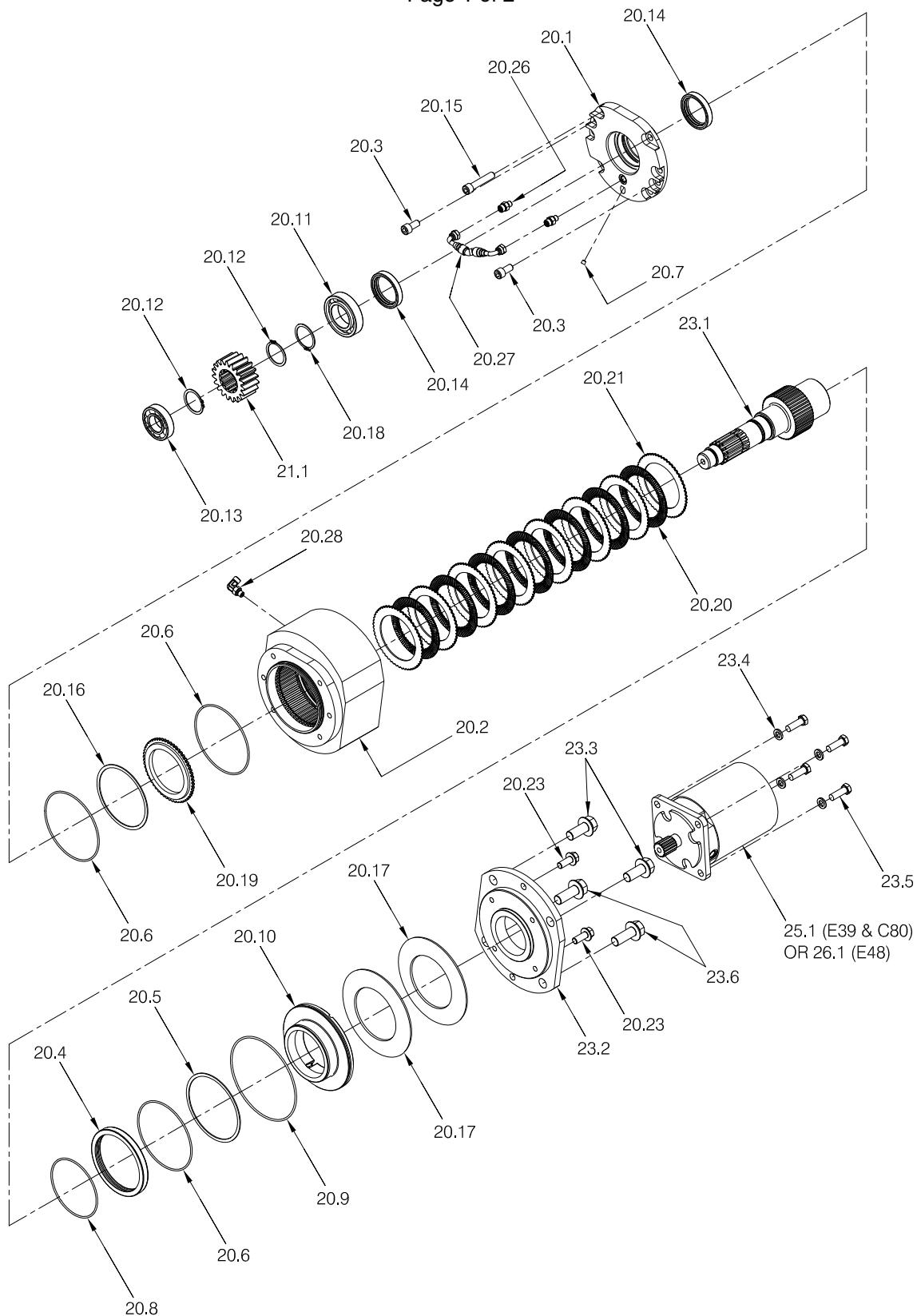
## High-Performance Winch (H5CH)

John Deere 750J (E48); Caterpillar PL61 (C391)

## **Rescue Winch (H5CT)**

John Deere 700J (E39); Caterpillar D6K (C80)

Page 1 of 2



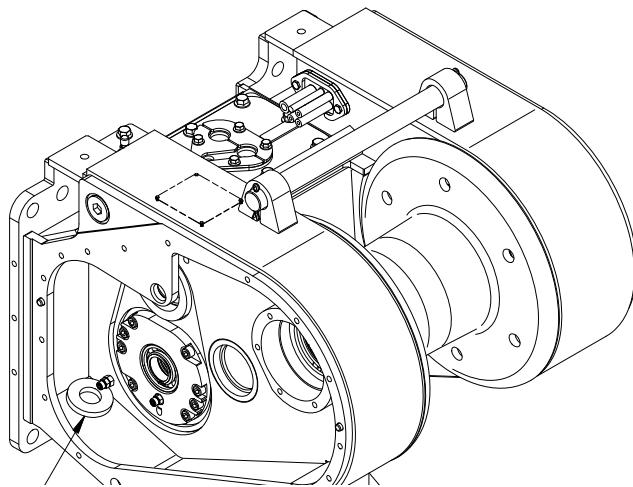
**Shaft - Motor****High-Performance Winch (H5CH)**

John Deere 750J (E48); Caterpillar PL61 (C391)

**Rescue Winch (H5CT)**

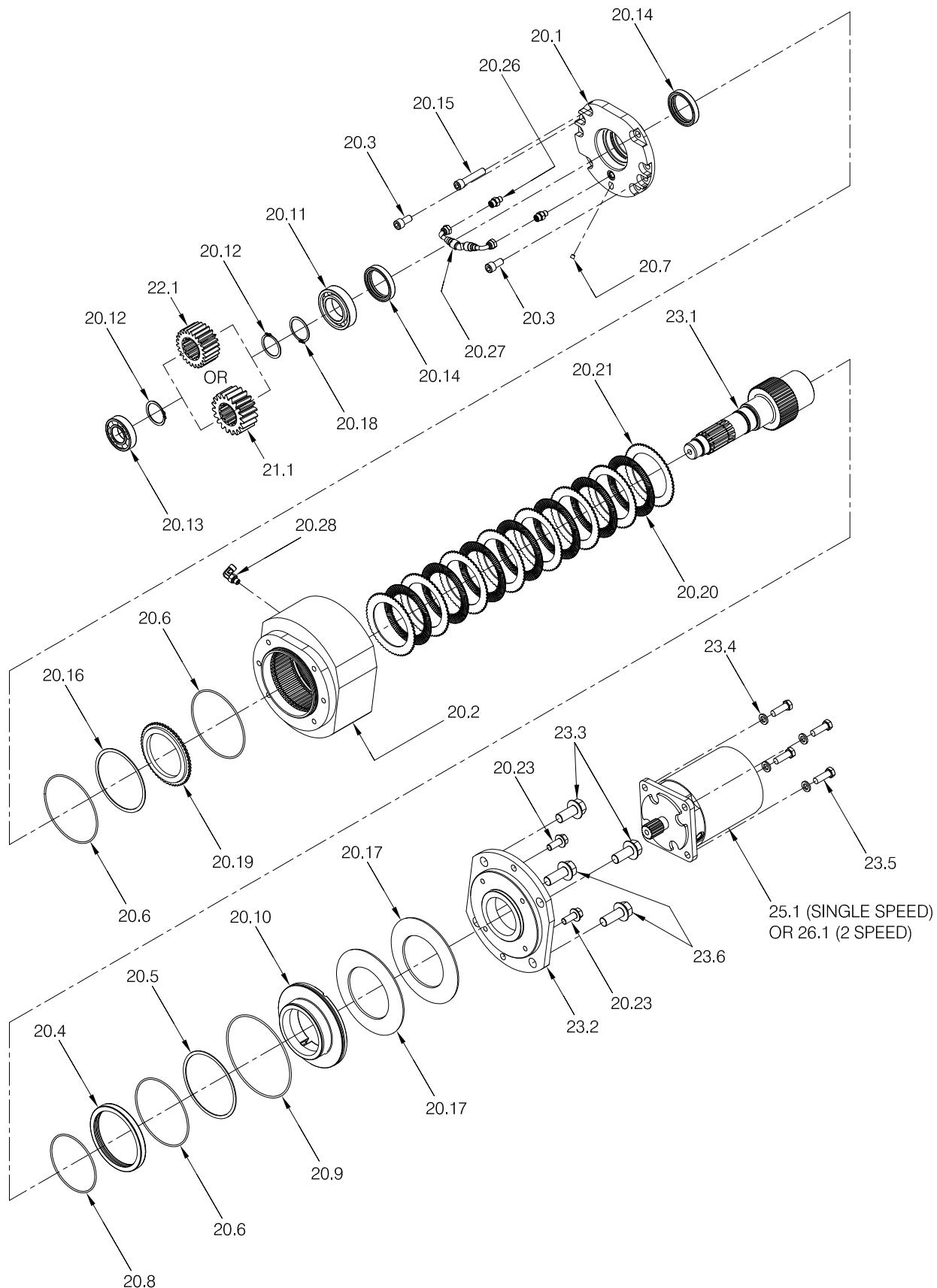
John Deere 700J (E39); Caterpillar D6K (C80)

Page 2 of 2

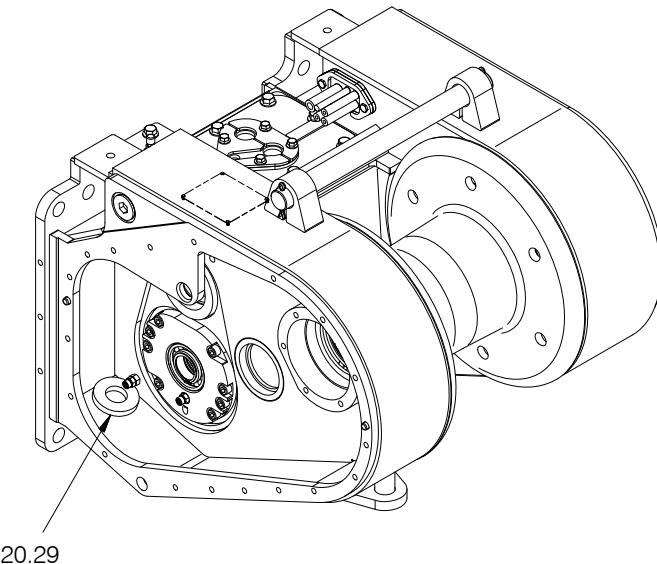


| Item  | Part No.    | Description           | Qty | Item  | Part No.    | Description                    | Qty |
|-------|-------------|-----------------------|-----|---|-------------|--------------------------------|-----|
| 20.1  | 2306075W    | Plate, Brake Mounting | 1   | 20.26   | *a          | Fitting                        | 2   |
| 20.2  | 2306078W    | Housing, Brake        | 1   | 20.27   | 2306646W    | Hose, Seal Drain               | 1   |
| 20.3  | Y73G-0816   | Capscrew              | 2   | 20.28   | R833251     | Fitting                        | 1   |
| 20.4  | 2306599W    | Sleeve                | 1   | 20.29   | R525293     | Magnet, Ceramic                | 1   |
| 20.5  | 2306604W    | Snap Ring, Internal   | 1   | 21.1  | 2306228W    | Gear, 19T                      | 1   |
| 20.6  | *c 89776W   | O-Ring                | 3   | 23.1  | 2306494W    | Shaft, Motor                   | 1   |
| 20.7  | *a 141348W  | Plug, Pipe            | 1   | 23.2  | *b 2306214W | Plate, Motor Mounting          | 1   |
| 20.8  | *c 86596W   | O-Ring                | 1   | 23.3  | 398829W     | Screw, Flange                  | 2   |
| 20.9  | 87287W      | O-Ring                | 1   | 23.4  | 15158W      | Washer                         | 4   |
| 20.10 | *c 2306077W | Piston, Brake         | 1   | 23.5  | 18588W      | Capscrew                       | 4   |
| 20.11 | 41210W      | Bearing, Ball         | 1   | 23.6  | 917373W     | Screw, Flange                  | 2   |
| 20.12 | *c 12916W   | Ring, Snap            | 2   | 25.1  | 2307694W    | Motor, Single Speed (See 3-32) | 1   |
| 20.13 | 41207W      | Bearing, Ball         | 1   | 26.1  | 2306938W    | Motor, 2 Speed (See 3-31)      | 1   |
| 20.14 | *c 2306073W | Seal, Rotary          | 2   | *a Use 246108W Pipe Thread Sealant (HCE-83)                             |             |                                |     |
| 20.15 | Y73G-0840   | Capscrew              | 6   | *b Use 246159W Adhesive (HCE-98)  |             |                                |     |
| 20.16 | *c 334475W  | Snap Ring, Internal   | 1   | *c Included in Motor, Reducer & Brake Assembly Rebuild Kit, P/N 2311895 |             |                                |     |
| 20.17 | 219084W     | Spring, Belleville    | 2   |   |             |                                |     |
| 20.18 | *c 12944W   | Snap Ring, External   | 1   |   |             |                                |     |
| 20.19 | 334442W     | Plate, Pressure       | 1   |   |             |                                |     |
| 20.20 | 2306198W    | Disc, Friction        | 7   |   |             |                                |     |
| 20.21 | 2304874W    | Plate, Separator      | 8   |   |             |                                |     |
| 20.23 | 398820W     | Screw, Flange         | 2   |   |             |                                |     |

**Shaft - Motor**  
**Rescue Winch (H5CT)**  
 Level 1, Komatsu D51-22 (K37)

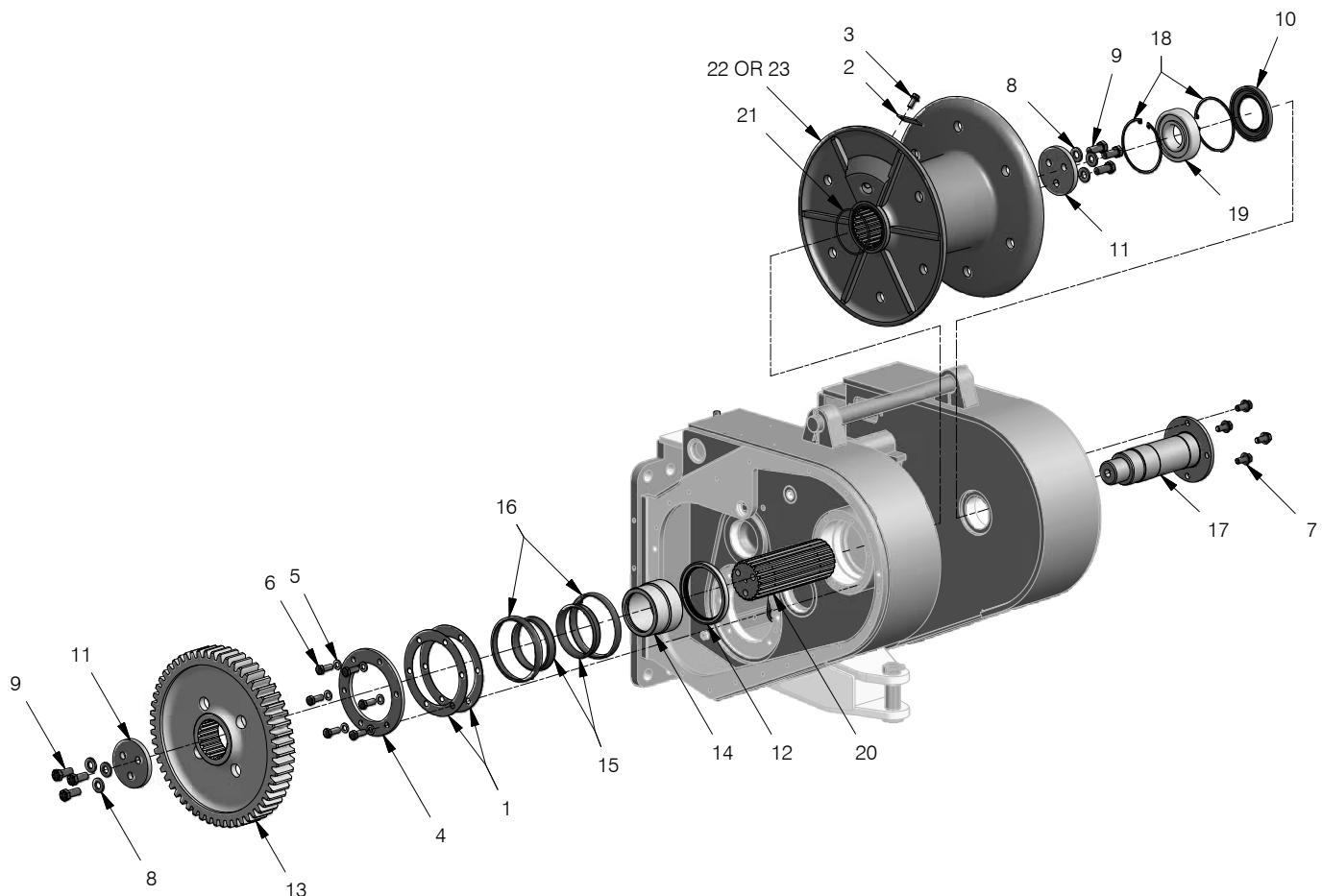


**Shaft - Motor**  
**Rescue Winch (H5CT)**  
 Level 1, Komatsu D51-22 (K37)



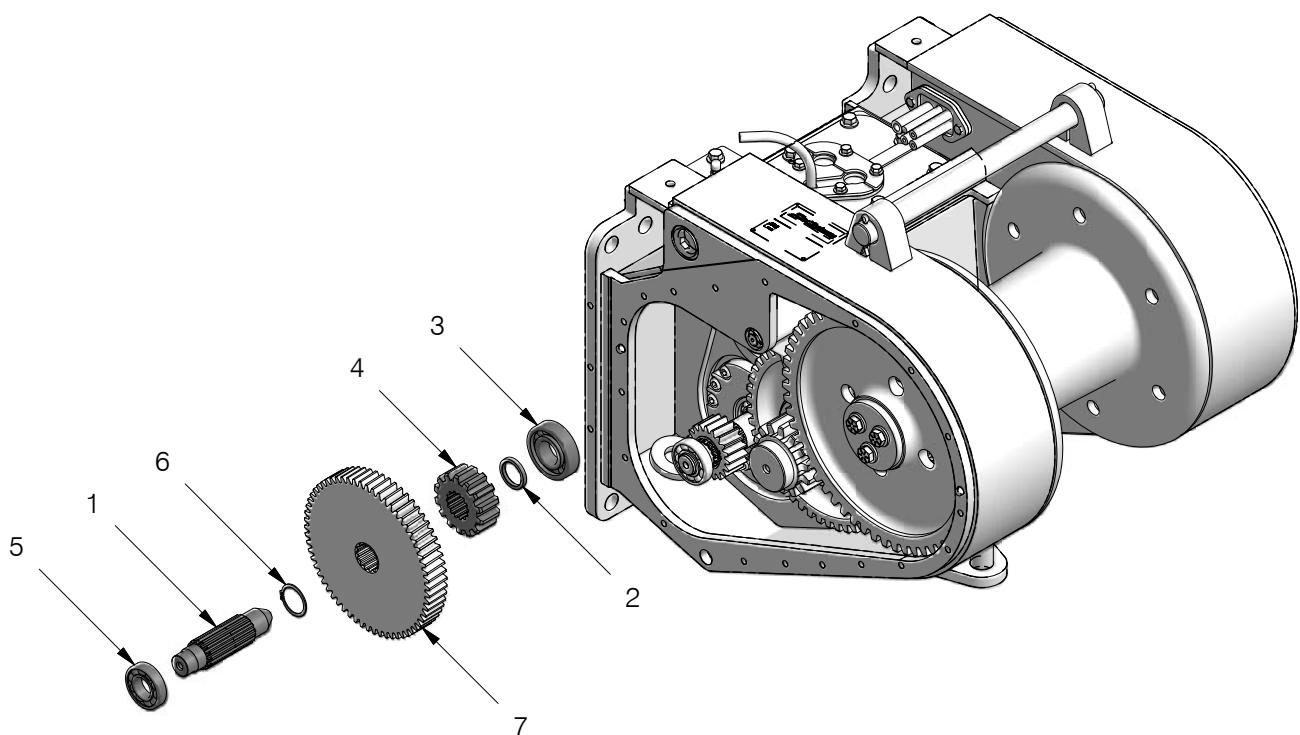
| Item  | Part No.    | Description           | Qty | Item  | Part No.    | Description                    | Qty |
|-------|-------------|-----------------------|-----|---|-------------|--------------------------------|-----|
| 20.1  | 2306075W    | Plate, Brake Mounting | 1   | 20.27   | 2306646W    | Hose, Seal Drain               | 1   |
| 20.2  | 2306078W    | Housing, Brake        | 1   | 20.28   | R833251     | Fitting                        | 1   |
| 20.3  | Y73G-0816   | Capscrew              | 2   | 20.29   | R525293     | Magnet, Ceramic                | 1   |
| 20.4  | 2306599W    | Sleeve                | 1   | 21.1  | 2306228W    | Gear, 19T (Gear Ratio #1 Only) | 1   |
| 20.5  | 2306604W    | Snap Ring, Internal   | 1   | 22.1  | 2311411     | Gear, 24T (Gear Ratio #2 Only) | 1   |
| 20.6  | *c 89776W   | O-Ring                | 3   | 23.1  | 2306494W    | Shaft, Motor                   | 1   |
| 20.7  | *a 141348W  | Plug, Pipe            | 1   | 23.2  | *b 2306214W | Plate, Motor Mounting          | 1   |
| 20.8  | *c 86596W   | O-Ring                | 1   | 23.3  | 398829W     | Screw, Flange                  | 2   |
| 20.9  | 87287W      | O-Ring                | 1   | 23.4  | 15158W      | Washer                         | 4   |
| 20.10 | 2306077W    | Piston, Brake         | 1   | 23.5  | 18588W      | Capscrew                       | 4   |
| 20.11 | 41210W      | Bearing, Ball         | 1   | 23.6  | 917373W     | Screw, Flange                  | 2   |
| 20.12 | *c 12916W   | Snap Ring             | 2   | 25.1  | 2307289W    | Motor, Single Speed            | 1   |
| 20.13 | 41207W      | Bearing, Ball         | 1   | 26.1  | 2306938W    | Motor, 2 Speed (See 3-31)      | 1   |
| 20.14 | *c 2306073W | Seal, Rotary          | 2   | *a Use 246108W Pipe Thread Sealant (HCE-83)                             |             |                                |     |
| 20.15 | Y73G-0840   | Capscrew              | 6   | *b Use 246159W Adhesive (HCE-98)  |             |                                |     |
| 20.16 | *c 334475W  | Snap Ring, Internal   | 1   | *c Included in Motor, Reducer & Brake Assembly Rebuild Kit, P/N 2311895 |             |                                |     |
| 20.17 | 219084W     | Spring, Belleville    | 2   |   |             |                                |     |
| 20.18 | *c 12944W   | Snap Ring, External   | 1   |   |             |                                |     |
| 20.19 | 334442W     | Plate, Pressure       | 1   |   |             |                                |     |
| 20.20 | 2306198W    | Disc, Friction        | 7   |   |             |                                |     |
| 20.21 | 2304874W    | Plate, Separator      | 8   |   |             |                                |     |
| 20.23 | 398820W     | Screw, Flange         | 2   |   |             |                                |     |
| 20.26 | *a 231439   | Fitting               | 2   |   |             |                                |     |

## Shaft - Drum



| Item | Part No.  | Description     | Qty        | Item | Part No.                         | Description          | Qty |
|------|-----------|-----------------|------------|------|----------------------------------|----------------------|-----|
| 1    | 2303257W  | Shim, .005      | A/R        | 14   | 2302335W                         | Spacer               | 1   |
| 2    | 1314503W  | Keeper, Ferrule | 1          | 15   | 219093W                          | Cone, Roller Bearing | 2   |
| 3    | 1300780W  | Screw, Flange   | 1          | 16   | 219094W                          | Cup, Roller Bearing  | 2   |
| 4    | 2303256W  | Retainer        | 1          | 17   | 2302379W                         | Shaft, RH Drum       | 1   |
| 5    | 15158W    | Washer          | 6          | 18   | 12956W                           | Ring, Snap           | 2   |
| 6    | 16830W    | Capscrew        | 6          | 19   | 219095W                          | Bearing, Roller      | 1   |
| 7    | 2303902W  | Screw, Flange   | 4          | 20   | 2302334W                         | Shaft, LH Drum       | 1   |
| 8    | 221775W   | Washer          | 6          | 21   | 203533                           | O-Ring               | 1   |
| 9    | Y17C-1024 | Capscrew        | 6          | 22   | 2302338W                         | Drum, Overwind       | 1   |
| 10   | 133523W   | Seal, Oil       | 1          | 23   | 2303247W                         | Drum, Underwind      | 1   |
| 11   | *a        | 2302336W        | Retainer   | 2    | *a Use 246159W Adhesive (HCE-98) |                      |     |
| 12   |           | 339681W         | Seal, Oil  | 1    |                                  |                      |     |
| 13   |           | 2302333W        | Gear, Drum | 1    |                                  |                      |     |

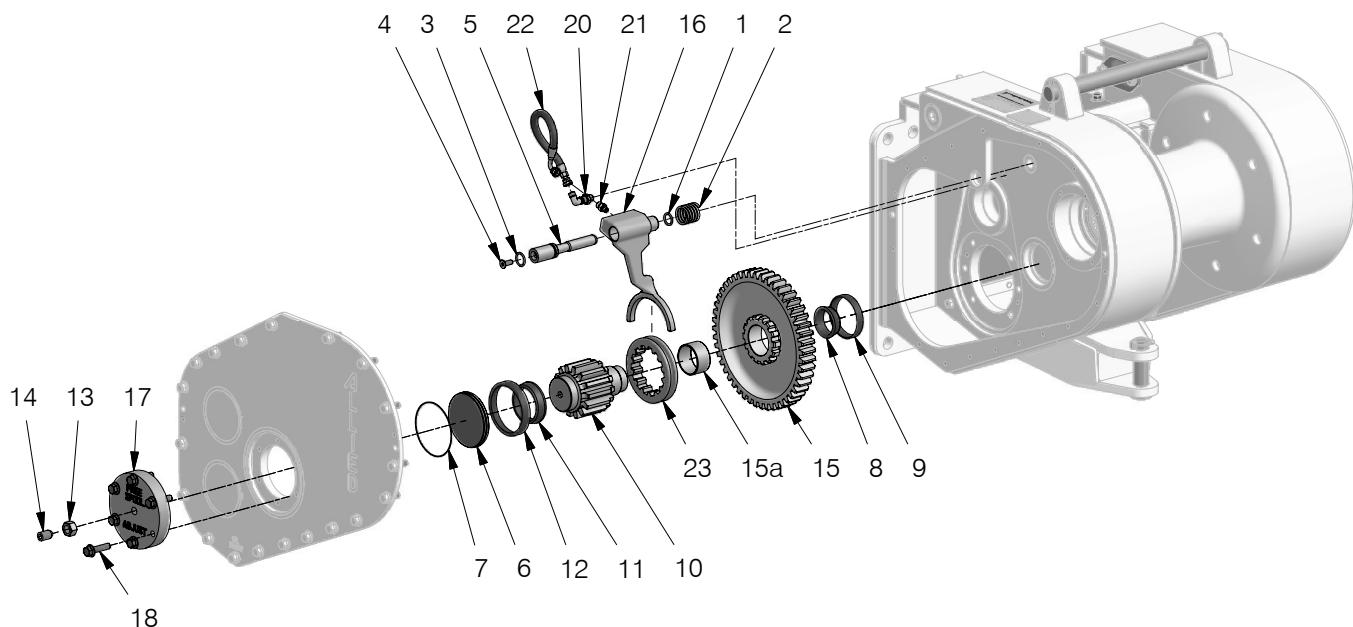
## **Shaft - Idler**



| Item | Part No. | Description              | Qty | Item | Part No.                   | Description               | Qty |
|------|----------|--------------------------|-----|------|----------------------------|---------------------------|-----|
| 1    | 2307282W | Shaft, Idler             | 1   | 6    | 12916W                     | Ring, Snap                | 1   |
| 2    | 2300842W | Spacer                   | 1   | 7    | 2306229W                   | Gear, 62T (Ratio #1 Only) | 1   |
| 3    | 2304580W | Bearing, Cylinder Roller | 1   | *a   | 2311412                    | Gear, 84T (Ratio #2 Only) | 1   |
| 4    | 219066W  | Gear, Pinion             | 1   | *a   | First Used on S/N H5C-1024 |                           |     |
| 5    | 41207W   | Bearing, Ball            | 1   |      |                            |                           |     |

## Shaft - Intermediate Gear

With Freespool

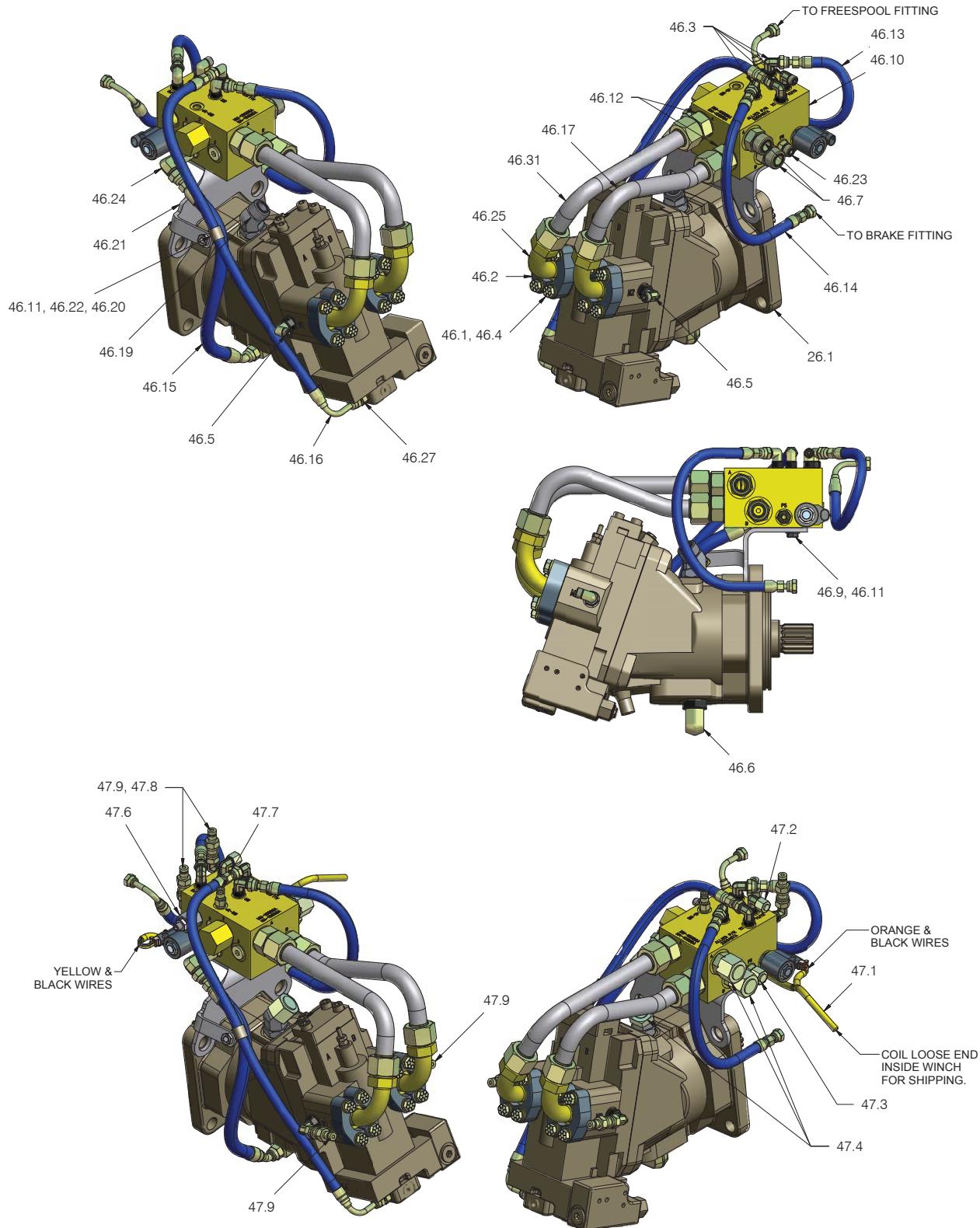


| Item | Part No.  | Description              | Qty | Item | Part No. | Description                 | Qty |
|------|-----------|--------------------------|-----|------|----------|-----------------------------|-----|
| 1    | 61142W    | O-Ring                   | 1   | 12   | 2302515W | Cup, Roller Bearing         | 1   |
| 2    | 2303906W  | Spring, Freespool        | 1   | 13   | 221717W  | Nut                         | 1   |
| 3    | 61056W    | O-Ring                   | 1   | 14   | 2304803W | Screw                       | 1   |
| 4    | Y09G-0616 | Capscrew                 | 1   | 15   | 225050W  | Assembly, Intermediate Gear | 1   |
| 5    | 2303907W  | Shaft, Freespool         | 1   | 15   | NSS      | . Gear, Intermediate        | 1   |
| 6    | 2302624W  | Piston, Freespool Adjust | 1   | 15   | NSS      | . Bushing                   | 1   |
| 7    | 159940W   | O-Ring                   | 1   | 16   | 2303908W | Fork, Freespool Shifter     | 1   |
| 8    | 2305923W  | Cone, Roller Bearing     | 1   | 17   | 2302625W | Housing, Freespool Adjust   | 1   |
| 9    | 45733W    | Cup, Roller Bearing      | 1   | 18   | 2305415W | Screw, Flange               | 6   |
| 10   | 2305915W  | Shaft, Pinion            | 1   | 21   | 231439   | Fitting                     | 1   |
| 11   | 219114W   | Cone, Roller Bearing     | 1   | 22   | 2307037W | Assembly, Hose              | 1   |

## Hydraulics/Controls

|  |                |
|--|----------------|
| BRAKE-OFF Manifold .....               | 3-50           |
| Control Manifold Assembly .....        | 3-42 thru 3-45 |
| Control Lever Assembly.....            | 3-55 thru 3-57 |
| Control Lever Installation.....        | 3-37 thru 3-39 |
| Control Valve .....                    | 3-52           |
| Counterbalance Manifold Assembly ..... | 3-46 & 3-47    |
| Cross Port Relief Assembly.....        | 3-53           |
| Directional Manifold .....             | 3-48 & 3-49    |
| Handlever Assembly .....               | 3-58           |
| Hydraulic Filter Assembly .....        | 3-34           |
| Hydraulic Group, External .....        | 3-28 thru 3-33 |
| Hydraulic Group, Internal .....        | 3-2 thru 3-27  |
| Hydraulic Motor, Single Speed .....    | 3-36           |
| Hydraulic Motor, Two-Speed .....       | 3-35           |
| Logic Manifold, Series II .....        | 3-51           |
| Manifold Valve Assembly.....           | 3-54           |
| Pump Assembly.....                     | 3-41           |
| Pump & Suction Hose Installation.....  | 3-40           |
| Switch Assembly .....                  | 3-59           |

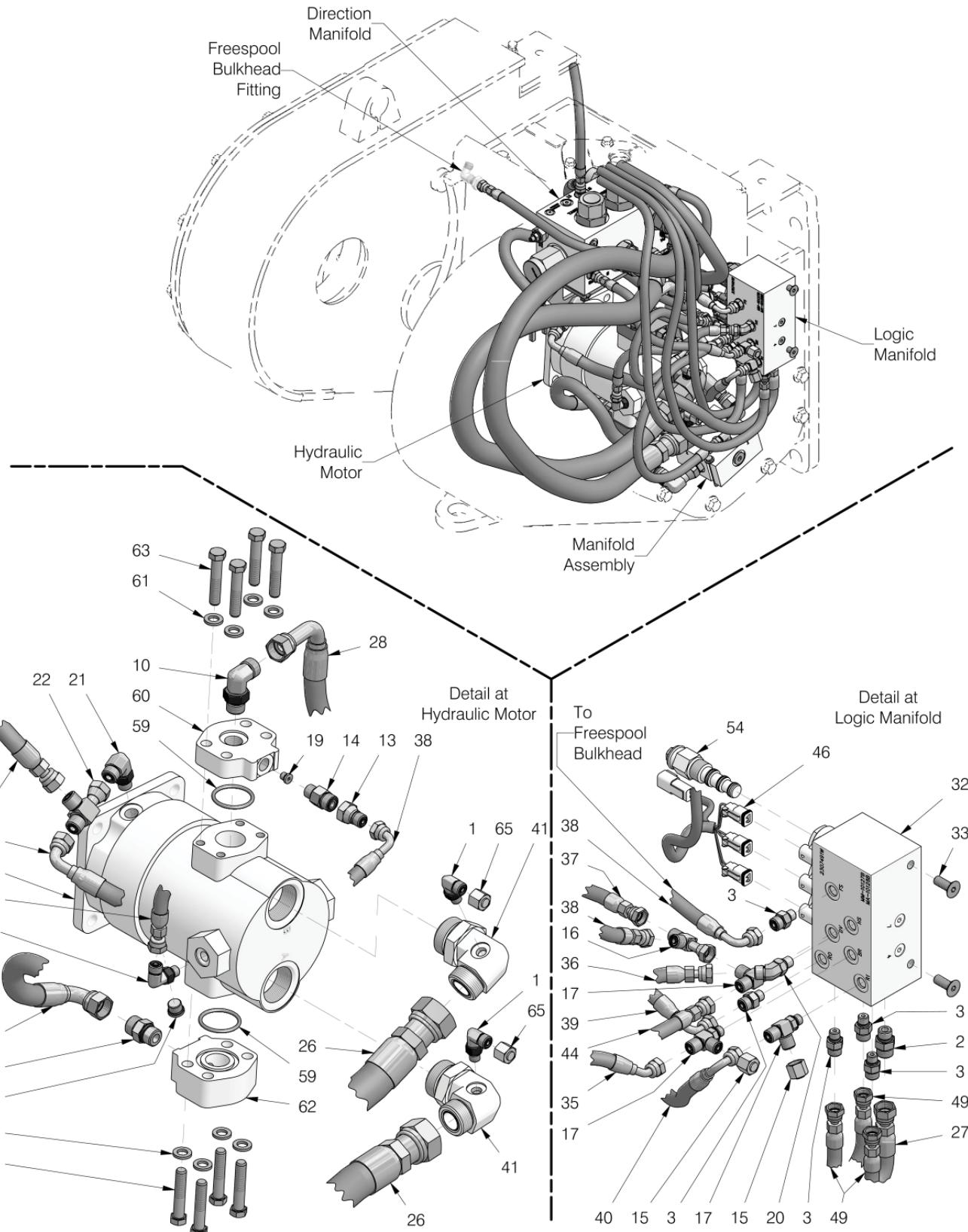
**Hydraulic Group, Internal**  
**High-Performance Winch (H5CH)**  
Caterpillar D6K (C80)



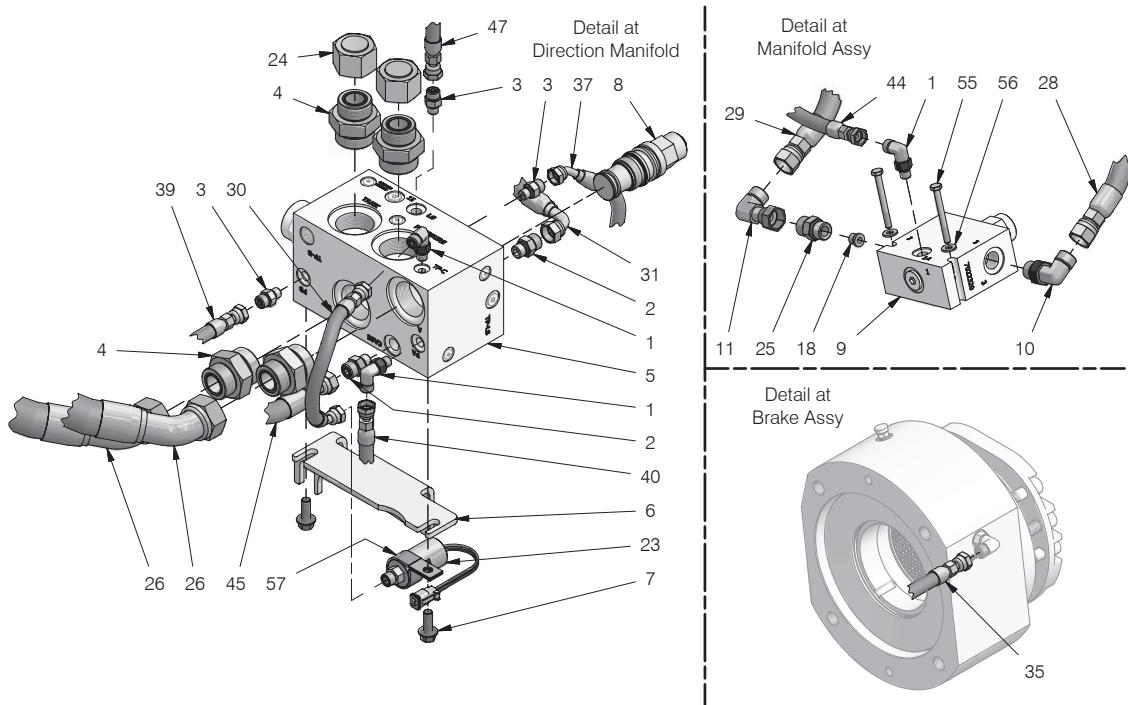
**Hydraulic Group, Internal**  
**High-Performance Winch (H5CH)**  
Caterpillar D6K (C80)

| Item  | Part No.  | Description                   | Qty | Item  | Part No.  | Description                    | Qty |
|-------|-----------|-------------------------------|-----|-------|-----------|--------------------------------|-----|
| 26.1  | 2306413W  | Motor, Hydraulic VAR DISP     | 1   | 46.19 | 231463    | Fitting                        | 1   |
| 46.1  | 15157W    | Washer                        | 8   | 46.20 | R13803039 | Cup, Insulation                | 1   |
| 46.2  | 236973    | Clamp, Half                   | 4   | 46.21 | 2310554   | Bracket, Manifold              | 1   |
| 46.3  | R833251   | Fitting                       | 4   | 46.22 | 16597W    | Capscrew                       | 1   |
| 46.4  | R13801834 | Capscrew                      | 8   | 46.23 | 231440    | Fitting                        | 1   |
| 46.5  | R833253   | Fitting                       | 2   | 46.24 | R833301   | Fitting                        | 1   |
| 46.6  | R833260   | Fitting                       | 1   | 46.25 | 2310603   | Assembly, Fitting with O-Rings | 2   |
| 46.7  | 231443    | Fitting                       | 2   | 46.27 | R833103   | Fitting                        | 1   |
| 46.9  | 16805W    | Capscrew                      | 2   | 46.31 | 2310535   | Assembly, Tube - Motor Port A  | 1   |
| 46.10 | 2310407   | Manifold, Control (See 3-42)  | 1   | 47.1  | 2311343   | Harnes, Winch Wire             | 1   |
| 46.11 | 15134W    | Washer                        | 3   | 47.2  | 232984    | Fitting                        | 1   |
| 46.12 | 231450    | Fitting                       | 2   | 47.3  | 231822    | Fitting                        | 1   |
| 46.13 | 2310339   | Assembly, Hose - FREESPOOL    | 1   | 47.4  | 231821    | Fitting                        | 3   |
| 46.14 | 2310543   | Assembly, Hose                | 1   | 47.6  | 2311594   | Assembly, Directional Valve    | 1   |
| 46.15 | 2310340   | Assembly, Hose                | 1   | 47.7  | R14040    | Coupler, Male                  | 1   |
| 46.16 | 2307036W  | Assembly, Hose                | 1   | 47.8  | R833251   | Fitting                        | 2   |
| 46.17 | 2310536   | Assembly, Tube - Motor Port B | 1   | 47.9  | 2307625W  | Coupler, Quick Male            | 4   |

**Hydraulic Group, Internal**  
**High-Performance Winch (H5CH)**  
John Deere 750J (E48)



**Hydraulic Group, Internal**  
**High-Performance Winch (H5CH)**  
John Deere 750J (E48)



| Item | Part No. | Description                      | Qty | Item | Part No.  | Description                                       | Qty |
|------|----------|----------------------------------|-----|------|-----------|---|-----|
| 1    | 2311500  | Fitting                          | 6   | 30   | 2307344W  | Assembly, Hose                                    | 1   |
| 2    | 231440   | Fitting                          | 3   | 31   | 2307039W  | Assembly, Hose                                    | 1   |
| 3    | 231439   | Fitting                          | 8   | 32   | 2307491W  | Manifold, Logic Control (See 3-51)                | 1   |
| 4    | R833133  | Fitting                          | 4   | 33   | Y09G-0616 | Capscrew  | 1   |
| 5    | 2307008W | Manifold, Directional (See 3-49) | 1   | 35   | 2307033W  | Assembly, Hose                                    | 1   |
| 6    | 2307061W | Bracket, Manifold Mounting       | 1   | 36   | 2307047W  | Assembly, Hose                                    | 1   |
| 7    | 398567W  | Flangescrew                      | 2   | 37   | 2307036W  | Assembly, Hose                                    | 1   |
| 8    | 2307265W | Valve, Counterbalance            | 1   | 38   | 2307032W  | Assembly, Hose                                    | 2   |
|      | 243815   | . Kit, Seal                      | 1   | 39   | 2307038W  | Assembly, Hose                                    | 1   |
| 9    | 2307443W | Manifold, Brake-Off (See 3-50)   | 1   | 40   | 2307208W  | Assembly, Hose                                    | 1   |
| 10   | 231452   | Fitting                          | 2   | 41   | 2307123W  | Fitting   | 2   |
| 11   | R833802  | Fitting                          | 1   | 44   | 2307472W  | Assembly, Hose                                    | 1   |
| 12   | 231441   | Fitting                          | 1   | 45   | 2300721W  | Assembly, Hose                                    | 1   |
| 13   | 242629   | Fitting                          | 1   | 46   | 2307293W  | Harness, Wire                                     | 1   |
| 14   | 2307398W | Valve, Check                     | 1   | 47   | 2307040W  | Assembly, Hose                                    | 1   |
| 15   | 232984   | Fitting                          | 2   | 49   | 2307042W  | Assembly, Hose                                    | 3   |
| 16   | 236855   | Fitting                          | 1   | 54   | 2311608W  | Assembly, Directional Valve Cartridge             | 1   |
| 17   | R833400  | Fitting                          | 3   | 55   | 18475W    | Capscrews   | 2   |
| 18   | 2307482W | Fitting                          | 1   | 56   | 15127W    | Washer  | 2   |
| 19   | 2307446W | Fitting                          | 1   | 57   | R2528352  | Clip, Insulation                                  | 1   |
| 20   | R833200  | Fitting                          | 1   | 58   | 2306938W  | Motor, Hydraulic 2 Speed Vane, 15 Cuin (See 3-35) | 1   |
| 21   | R833257  | Fitting                          | 1   | 59   | 237120    | O-Ring  | 2   |
| 22   | 231955   | Fitting                          | 1   | 60   | 2307400W  | Manifold, Three-Part                              | 1   |
| 23   | 2307291W | Switch, Pressure                 | 1   | 61   | 15157W    | Washer  | 8   |
| 24   | 231820   | Fitting                          | 2   | 62   | 2307432W  | Block, Port                                       | 1   |
| 25   | 2307456W | Fitting                          | 1   | 63   | 230894    | Capscrew  | 8   |
| 26   | 2307283W | Assembly, Hose                   | 2   | 64   | 229383    | Fitting   | 1   |
| 27   | 2307613W | Assembly, Hose                   | 1   | 65   | 2307625W  | Fitting   | 2   |
| 28   | 2307470W | Assembly, Hose                   | 1   |      |           |   |     |
| 29   | 2307471W | Assembly, Hose                   | 1   |      |           |   |     |

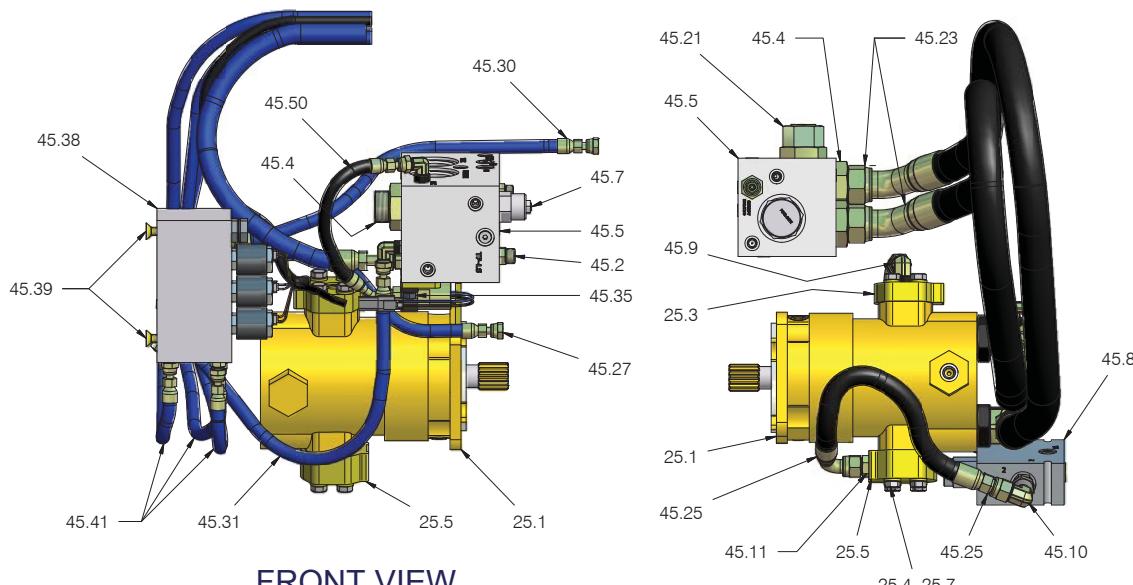
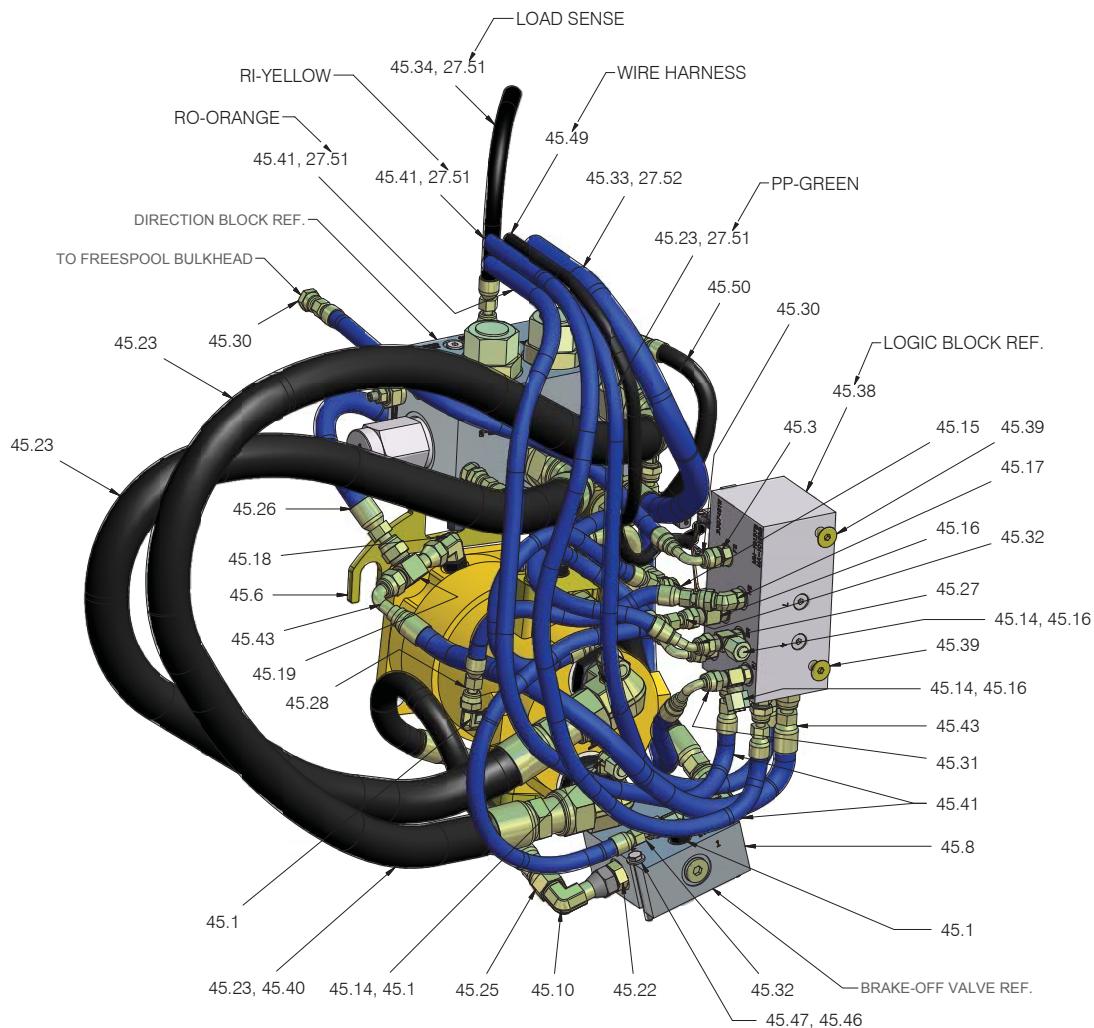
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**Hydraulic Group, Internal****High-Performance Winch (H5CH)**

John Deere 750J (E48)

First Used on S/N H5C-1062

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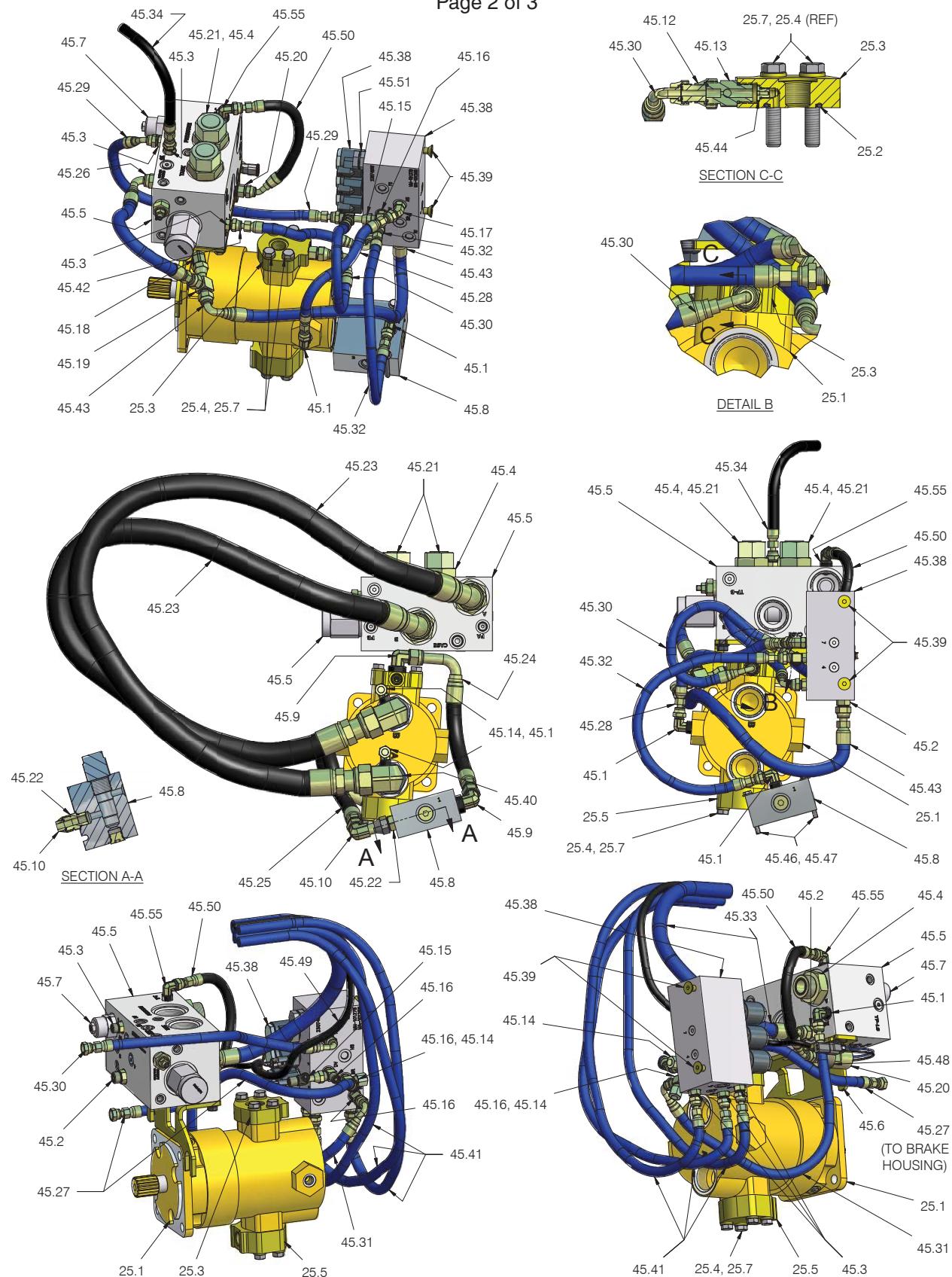
FRONT VIEW

**Hydraulic Group, Internal****High-Performance Winch (H5CH)**

John Deere 750J (E48)

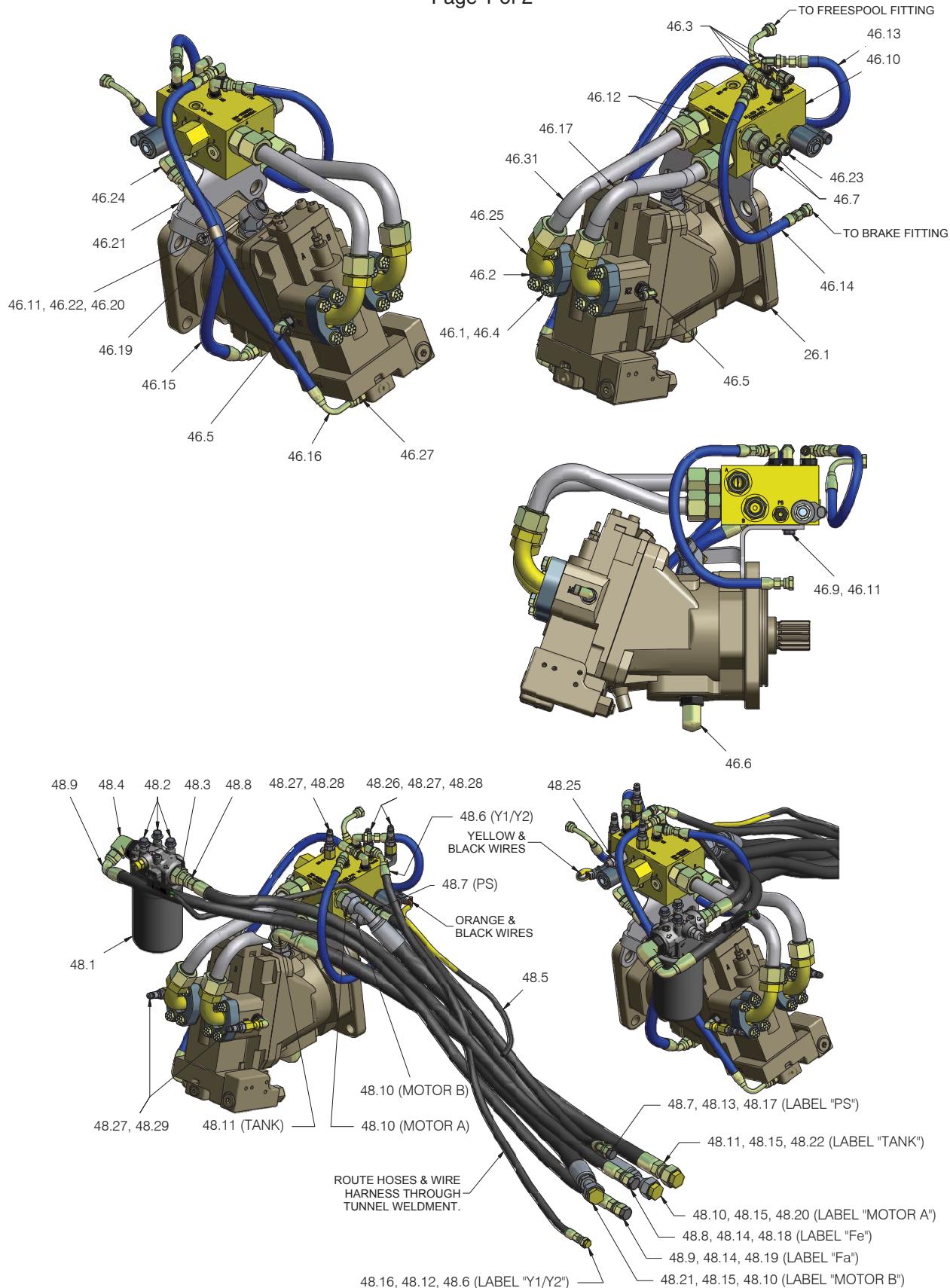
First Used on S/N H5C-1062

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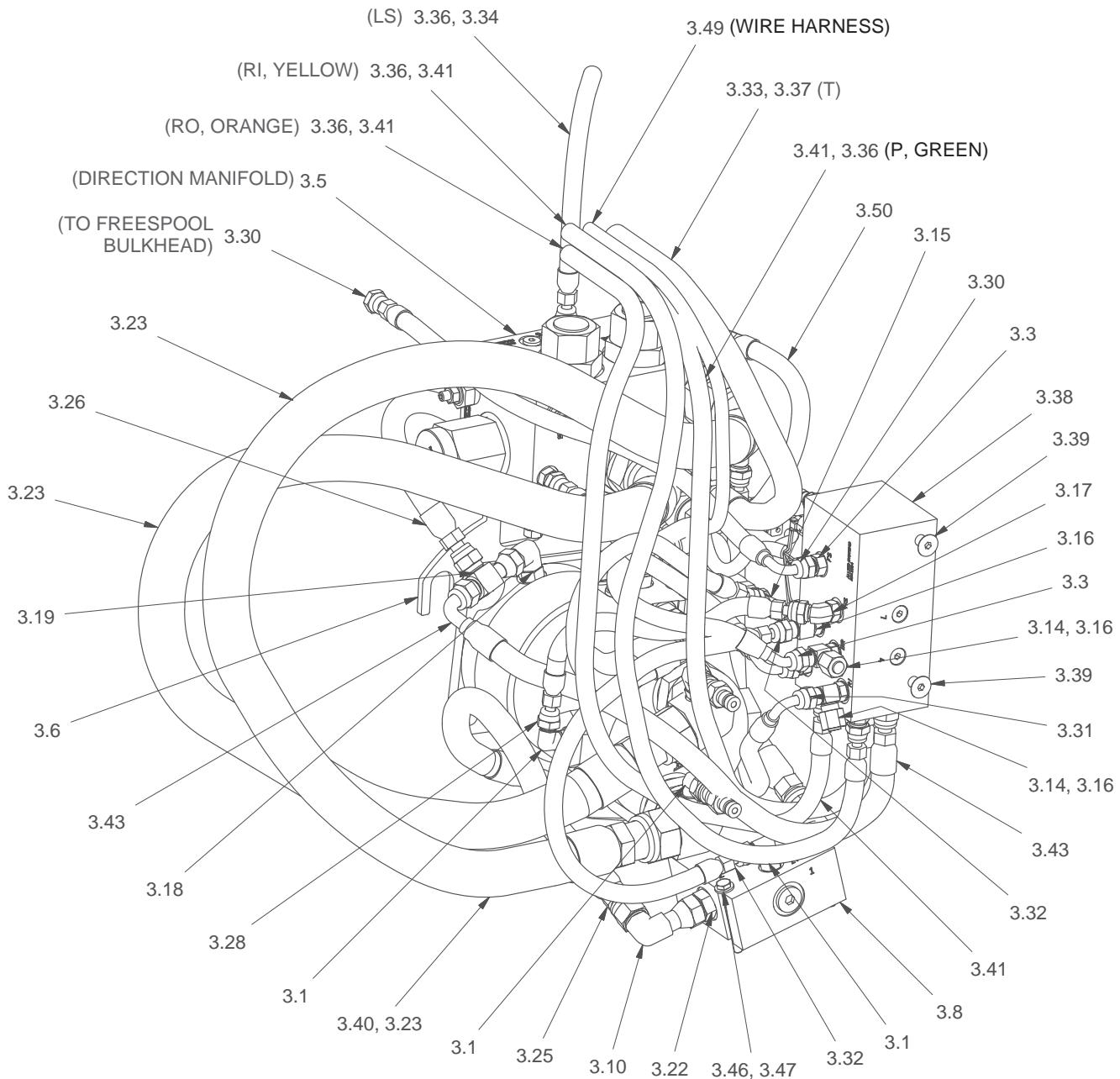
**Hydraulic Group, Internal**  
**Level 2, High-Performance Winch (H5CH)**  
**Komatsu D51-22 (K37)**  
**Page 1 of 2**



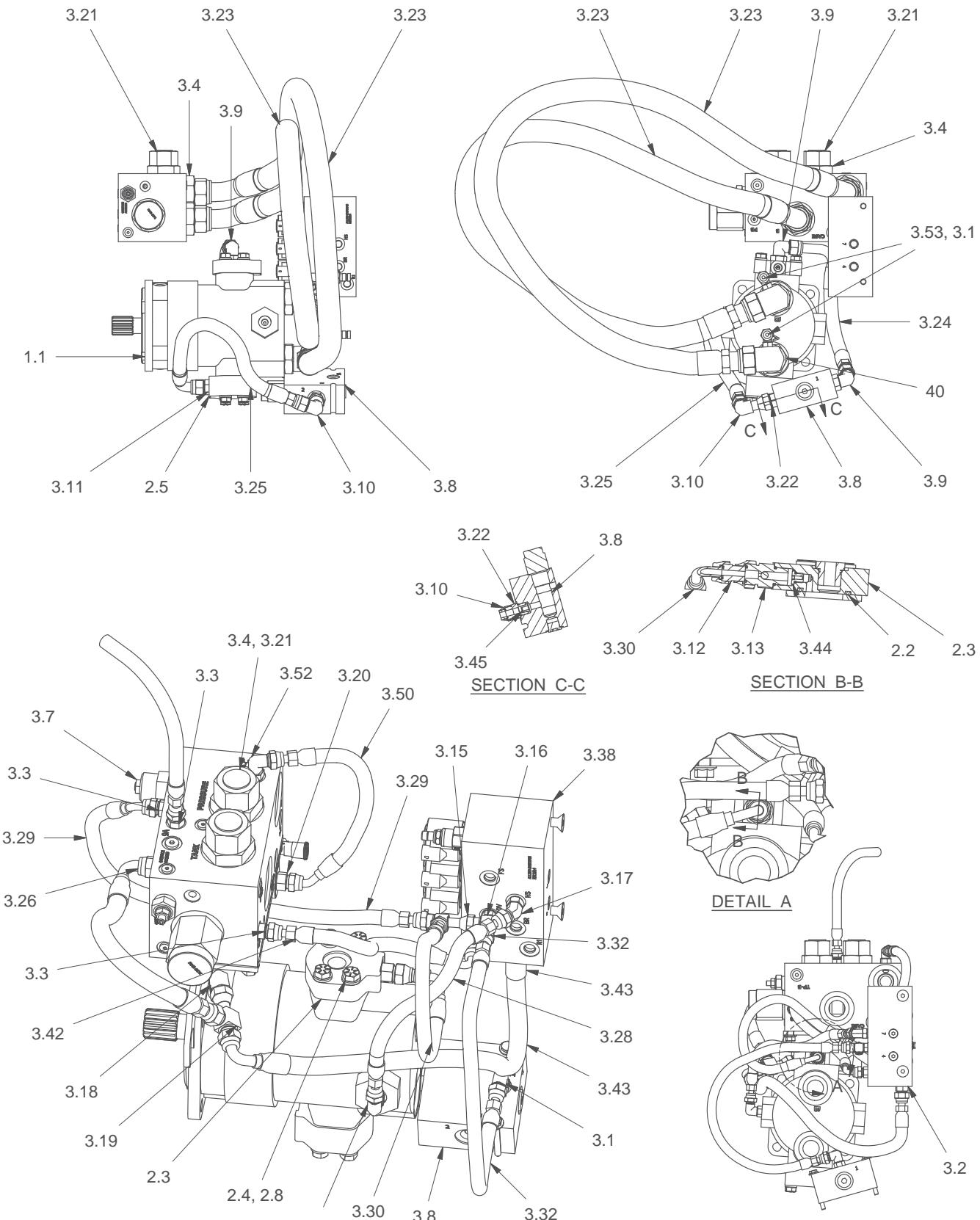
**Hydraulic Group, Internal**  
**Level 2, High-Performance Winch (H5CH)**  
**Komatsu D51-22 (K37)**  
**Page 2 of 2**

| Item  | Part No.  | Description                    | Qty | Item  | Part No. | Description                 | Qty |
|-------|-----------|--------------------------------|-----|-------|----------|-----------------------------|-----|
| 26.1  | 2306413W  | Motor, Hydraulic VAR DISP      | 1   | 48.1  | 2304111W | Assembly, Filter            | 1   |
|       |           |                                |     |       | 2304112W | . Filter Element            | 1   |
| 46.1  | 15157W    | Washer                         | 8   |       | 2304862W | . Pressure Switch           | 1   |
| 46.2  | 236973    | Clamp, Half                    | 4   |       | 2305132W | . Filter Head               | 1   |
| 46.3  | R833251   | Fitting                        | 4   | 48.2  | 134803W  | Screw, Flange               | 3   |
| 46.4  | R13801834 | Capscrew                       | 8   | 48.3  | R833115  | Fitting                     | 1   |
| 46.5  | R833253   | Fitting                        | 2   | 48.4  | 235314   | Fitting                     | 1   |
| 46.6  | R833260   | Fitting                        | 1   | 48.5  | 2310922  | Harness, Winch Wire         | 1   |
| 46.7  | 231443    | Fitting                        | 2   | 48.6  | 2310754  | Assembly, Hose - Y1/Y2      | 1   |
| 46.9  | 16805W    | Capscrew                       | 2   | 48.7  | 2310564  | Assembly, Hose - PS         | 1   |
| 46.10 | 2310407   | Manifold, Control (See 3-42)   | 1   | 48.8  | 2310565  | Assembly, Hose - Fe         | 1   |
| 46.11 | 15134W    | Washer                         | 3   | 48.9  | 2310566  | Assembly, Hose - Fa         | 1   |
| 46.12 | 231450    | Fitting                        | 2   | 48.10 | 2310832  | Assembly, Hose              | 2   |
| 46.13 | 2310339   | Assembly, Hose - FREESPOOL     | 1   | 48.11 | 2310563  | Assembly, Hose - Drain      | 1   |
| 46.14 | 2310543   | Assembly, Hose                 | 1   | 48.12 | R834200  | Fitting                     | 1   |
| 46.15 | 2310340   | Assembly, Hose                 | 1   | 48.13 | R834201  | Fitting                     | 1   |
| 46.16 | 2307036W  | Assembly, Hose                 | 1   | 48.14 | 232960   | Fitting                     | 2   |
| 46.17 | 2310536   | Assembly, Tube - Motor Port B  | 1   | 48.15 | R834204  | Fitting                     | 3   |
| 46.19 | 231463    | Fitting                        | 1   | 48.16 | 2310917  | Label, Y1/Y2                | 1   |
| 46.20 | R13803039 | Cup, Insulation                | 1   | 48.17 | 2306152W | Label, PS                   | 1   |
| 46.21 | 2310554   | Bracket, Manifold              | 1   | 48.18 | 2306157W | Label, Fe                   | 1   |
| 46.22 | 16597W    | Capscrew                       | 1   | 48.19 | 2310918  | Label, Fa                   | 1   |
| 46.23 | 231440    | Fitting                        | 1   | 48.20 | 2310919  | Label, Motor A              | 1   |
| 46.24 | R833301   | Fitting                        | 1   | 48.21 | 2310920  | Label, Motor B              | 1   |
| 46.25 | 2310603   | Assembly, Fitting with O-Rings | 2   | 48.22 | 2307242W | Label, Tank                 | 1   |
| 46.27 | R833103   | Fitting                        | 1   | 48.25 | 2311594  | Assembly, Directional Valve | 1   |
| 46.31 | 2310535   | Assembly, Tube - Motor Port A  | 1   | 48.26 | 254261   | Fitting                     | 2   |
|       |           |                                |     | 48.27 | 2310634  | Nipple                      | 5   |
|       |           |                                |     | 48.28 | 2310365  | Fitting                     | 3   |
|       |           |                                |     | 48.29 | 254002   | Fitting                     | 2   |

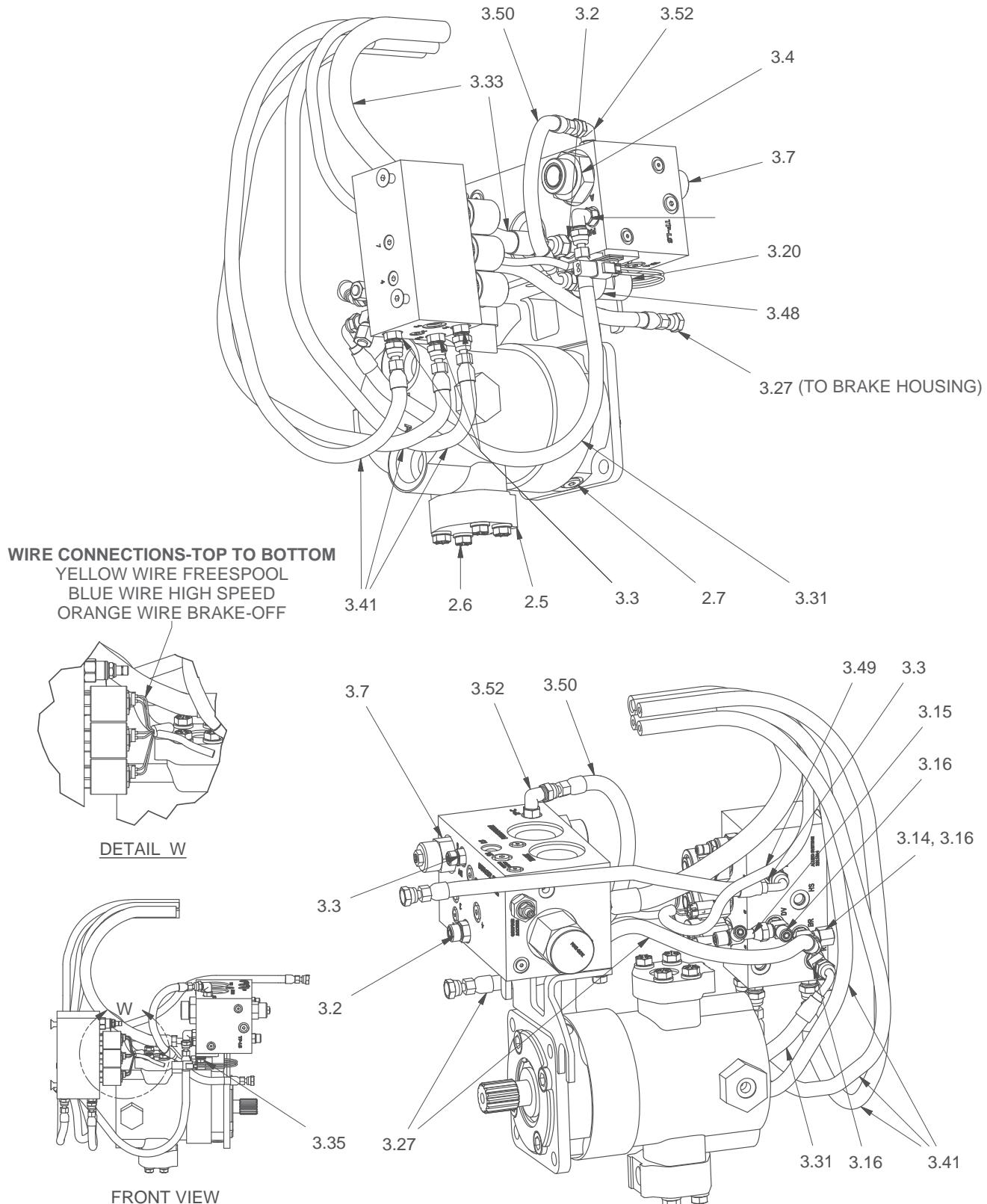
**Hydraulic Group, Internal**  
**High-Performance Winch (H5CH), 2 Speed**  
 Page 1 of 4



**Hydraulic Group, Internal**  
**High-Performance Winch (H5CH), 2 Speed**  
 Page 2 of 4



**Hydraulic Group, Internal**  
**High-Performance Winch (H5CH), 2 Speed**  
 Page 3 of 4



**Hydraulic Group, Internal**  
**High-Performance Winch (H5CH), 2 Speed**  
 Page 4 of 4

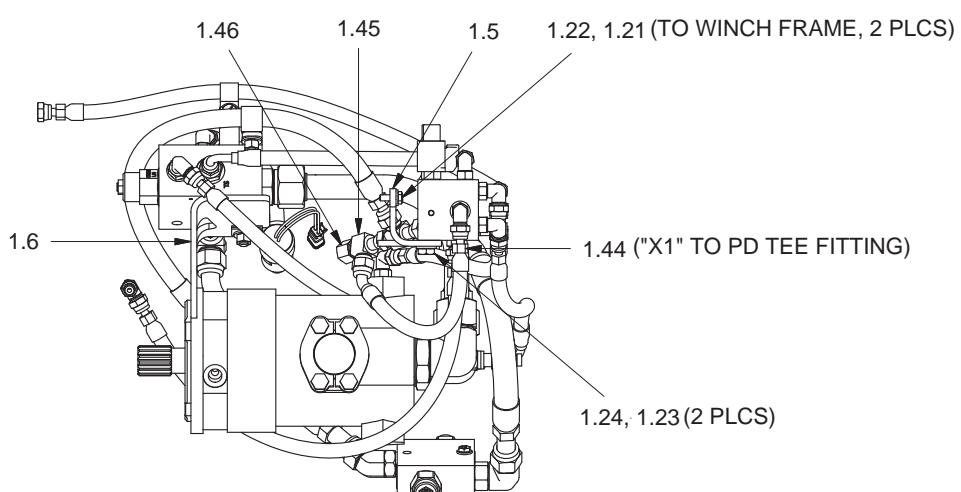
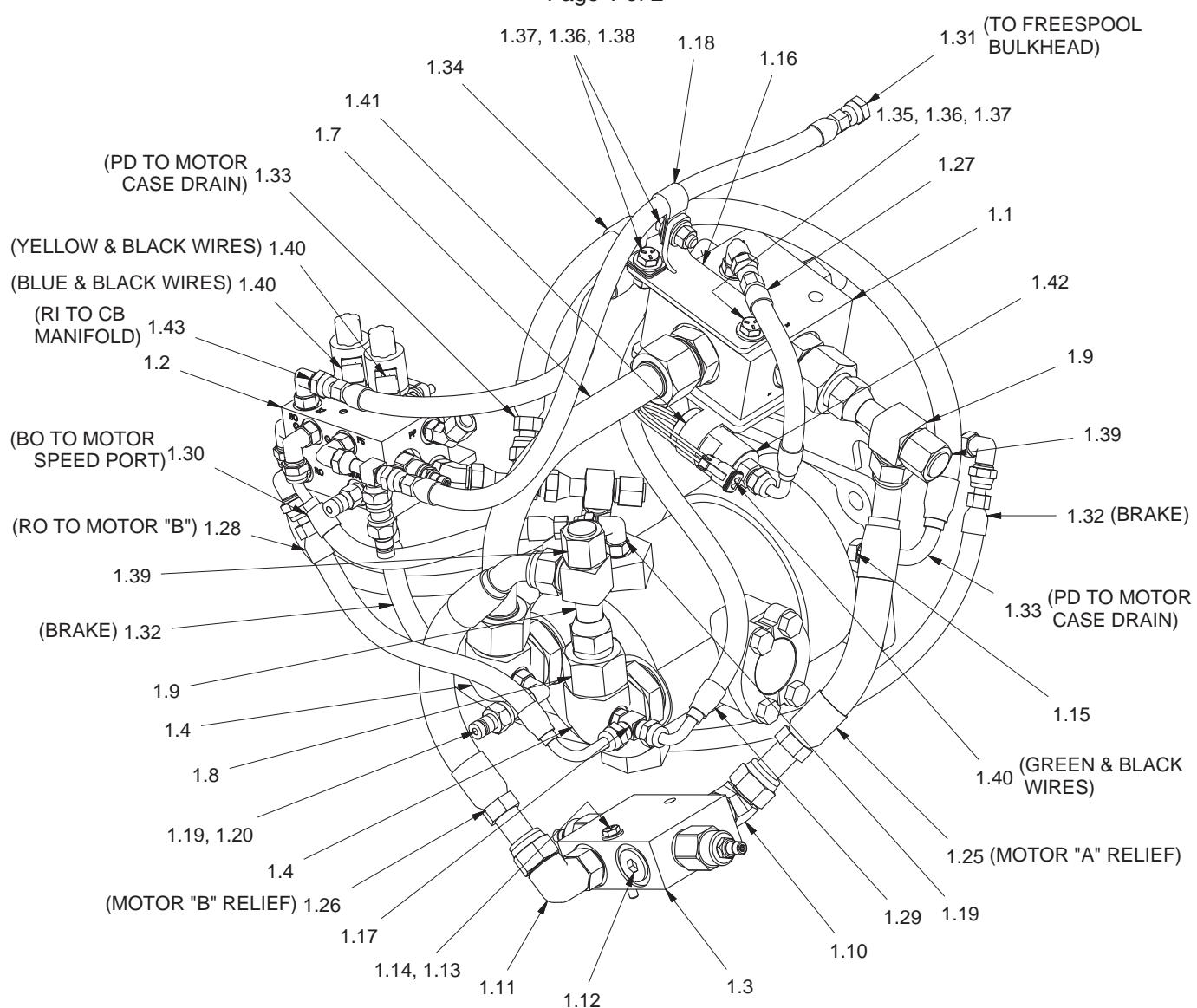
| Item | Part No.  | Description                                       | Qty | Item                          | Part No.   | Description                           | Qty |
|------|-----------|---|-----|-------------------------------|------------|---------------------------------------|-----|
| 1.1  | 2306938W  | Motor, Hydraulic 2 Speed Vane, 15 Cuin (See 3-35) | 1   | 3.22                          | 2307456W   | Fitting                               | 1   |
| 2.2  | 79980W    | O-Ring, High Temperature                          | 2   | 3.23                          | 2307283W   | Assembly, Hose                        | 2   |
| 2.3  | 2307400W  | Manifold, 3-Port                                  | 1   | 3.24                          | 2307470W   | Assembly, Hose                        | 1   |
| 2.4  | 15157W    | Washer  | 8   | 3.25                          | 2307471W   | Assembly, Hose                        | 1   |
| 2.5  | 2307432W  | Manifold, Port                                    | 1   | 3.26                          | 2307039W   | Assembly, Hose                        | 1   |
| 2.6  | R13811059 | Capscrew  | 4   | 3.27                          | 2307033W   | Assembly, Hose                        | 1   |
| 2.7  | 229383    | Fitting   | 1   | 3.28                          | 2313153    | Assembly, Hose                        | 1   |
| 2.8  | R13801834 | Capscrew  | 4   | 3.29                          | 2307036W   | Assembly, Hose                        | 1   |
| 3.1  | R833251   | Fitting   | 5   | 3.30                          | 2307032W   | Assembly, Hose                        | 2   |
| 3.2  | 231440    | Fitting   | 3   | 3.31                          | 2307206W   | Assembly, Hose                        | 1   |
| 3.3  | 231439    | Fitting   | 8   | 3.32                          | 2307472W   | Assembly, Hose                        | 1   |
| 3.4  | R833133   | Fitting   | 4   | 3.33                          | 2307213W   | Assembly, Hose                        | 1   |
| 3.5  | 2307008W  | Manifold, Directional (See 3-49)                  | 1   | 3.34                          | 2307040W   | Assembly, Hose                        | 1   |
| 3.6  | 2307061W  | Bracket, Manifold Mounting                        | 1   | 3.35                          | 398567W    | Screw, Flanged                        | 2   |
| 3.7  | 2307265W  | Valve, Counter Balance                            | 1   | 3.36                          | R834201    | Fitting                               | 4   |
|      | 243815    | . Kit, Seal                                       | 1   | 3.37                          | 232960     | Fitting                               | 1   |
| 3.8  | 2307443W  | Assembly, Brake-Off Manifold (See 3-50)           | 1   | 3.38                          | 2311614    | Assembly, Control Manifold (See 3-43) | 1   |
| 3.9  | 231452    | Fitting   | 2   | 3.39                          | Y09G-0616  | Capscrew                              | 2   |
| 3.10 | R833802   | Fitting   | 1   | 3.40                          | 2307123W   | Fitting                               | 2   |
| 3.11 | 231441    | Fitting   | 1   | 3.41                          | 2307042W   | Assembly, Hose                        | 3   |
| 3.12 | 242629    | Fitting   | 1   | 3.42                          | 2307038W   | Assembly, Hose                        | 1   |
| 3.13 | 2307398W  | Valve, Check                                      | 1   | 3.43                          | 2307613W   | Assembly, Hose                        | 1   |
| 3.14 | 232984    | Fitting   | 2   | 3.44                          | 2307446W   | Fitting, Orifice                      | 1   |
| 3.15 | 236855    | Fitting   | 1   | 3.45                          | 2307482W   | Fitting, Orifice                      | 1   |
| 3.16 | R833400   | Fitting   | 3   | 3.46                          | 18475W     | Capscrew                              | 2   |
| 3.17 | R833200   | Fitting   | 1   | 3.47                          | 15127W     | Washer                                | 2   |
| 3.18 | R833257   | Fitting   | 1   | 3.48                          | R2528352   | Clip, Insulation                      | 1   |
| 3.19 | 231955    | Fitting   | 1   | 3.49                          | 2307293W   | Harness, Winch Wire                   | 1   |
| 3.20 | 2307291W  | Switch, Pressure                                  | 1   | 3.50                          | 2307344W   | Assembly, Hose                        | 1   |
| 3.21 | 231820    | Fitting   | 2   | 3.52                          | *a 2311500 | Assembly, Fitting                     | 1   |
|      |           |   |     | 3.53                          | 2307625W   | Coupler, Quick Male                   | 2   |
|      |           |   |     | *a First Used on S/N H5C-1041 |            |                                       |     |

**Hydraulic Group, Internal**

Rescue Winch (H5CT-D)

Caterpillar D6K (C80)

Page 1 of 2



**Hydraulic Group, Internal**  
**Rescue Winch (H5CT-D)**  
**Caterpillar D6K (C80)**  
**Page 2 of 2**

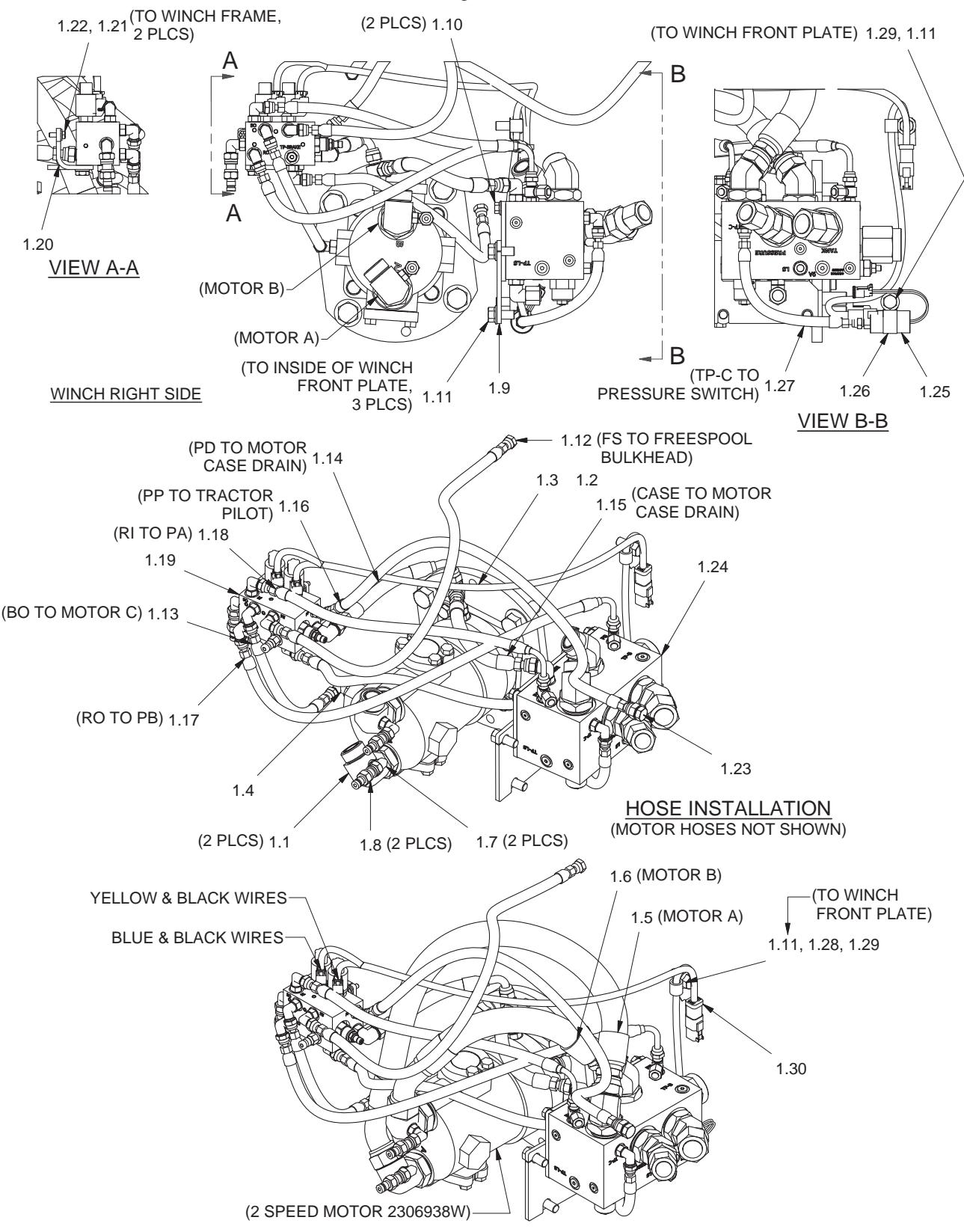
| Item | Part No.  | Description                                     | Qty | Item | Part No.   | Description         | Qty |
|------|-----------|---|-----|------|------------|---------------------|-----|
| 1.1  | 2313634   | Assembly, Counterbalance Manifold<br>(See 3-46) | 1   | 1.23 | 296420W    | Washer              | 2   |
| 1.2  | 2313635   | Assembly, Control Manifold<br>(See 3-44)        | 1   | 1.24 | Y09C-M1025 | Capscrew            | 2   |
| 1.3  | 2307440W  | Assembly, Cross Port Relief<br>(See 3-53)       | 1   | 1.25 | 2307772W   | Assembly, Hose      | 1   |
| 1.4  | 2307123W  | Fitting   | 2   | 1.26 | 2313640    | Assembly, Hose      | 1   |
| 1.5  | 2313443   | Bracket, Manifold                               | 1   | 1.27 | 2313636    | Assembly, Hose      | 1   |
| 1.6  | 2307403W  | Bracket, Manifold Mounting                      | 1   | 1.28 | 2313637    | Assembly, Hose      | 1   |
| 1.7  | 2312197   | Assembly, 2 Speed Rescue Tube                   | 1   | 1.29 | 2313638    | Assembly, Hose      | 1   |
| 1.8  | 2307104W  | Fitting   | 1   | 1.30 | 2313639    | Assembly, Hose      | 1   |
| 1.9  | R834053   | Fitting   | 2   | 1.31 | 257331     | Assembly, Hose      | 1   |
| 1.10 | R833211   | Fitting   | 1   | 1.32 | 243178     | Assembly, Hose      | 1   |
| 1.11 | R833266   | Fitting   | 1   | 1.33 | 2313641    | Assembly, Hose      | 1   |
| 1.12 | 233693W   | Fitting, O-Ring                                 | 2   | 1.34 | 209589     | Clamp               | 1   |
| 1.13 | Y01C-0432 | Capscrew  | 1   | 1.35 | 18542W     | Capscrew            | 1   |
| 1.14 | 15127W    | Washer  | 1   | 1.36 | 221767W    | Washer              | 6   |
| 1.15 | 231440    | Fitting   | 1   | 1.37 | 221707W    | Nut                 | 3   |
| 1.16 | 2310168   | Plate   | 1   | 1.38 | 16805W     | Capscrew            | 2   |
| 1.17 | R833400   | Fitting   | 1   | 1.39 | R834254    | Fitting             | 2   |
| 1.18 | R13803039 | Clip, Insulation                                | 1   | 1.40 | 2312218    | Harness, Winch Wire | 1   |
| 1.19 | R833251   | Fitting   | 2   | 1.41 | R2528352   | Clip, Insulation    | 1   |
| 1.20 | 2307625W  | Coupler, Quick Male                             | 1   | 1.42 | 2307291W   | Switch, Pressure    | 1   |
| 1.21 | 221763W   | Washer  | 2   | 1.43 | 2313695    | Assembly, Hose      | 1   |
| 1.22 | 224120W   | Capscrew  | 2   | 1.44 | 2313765    | Assembly, Hose      | 1   |
|      |           |   |     | 1.45 | 231955     | Fitting             | 1   |
|      |           |   |     | 1.46 | 231822     | Fitting             | 1   |

## **Hydraulic Group, Internal**

## Hi-Performance Winch (H5CH)

Caterpillar PL61 (C391)

Page 1 of 2



## MOTOR HOSE AND HARNESS INSTALLATION

**Hydraulic Group, Internal**  
**Hi-Performance Winch (H5CH)**  
Caterpillar PL61 (C391)  
Page 2 of 2

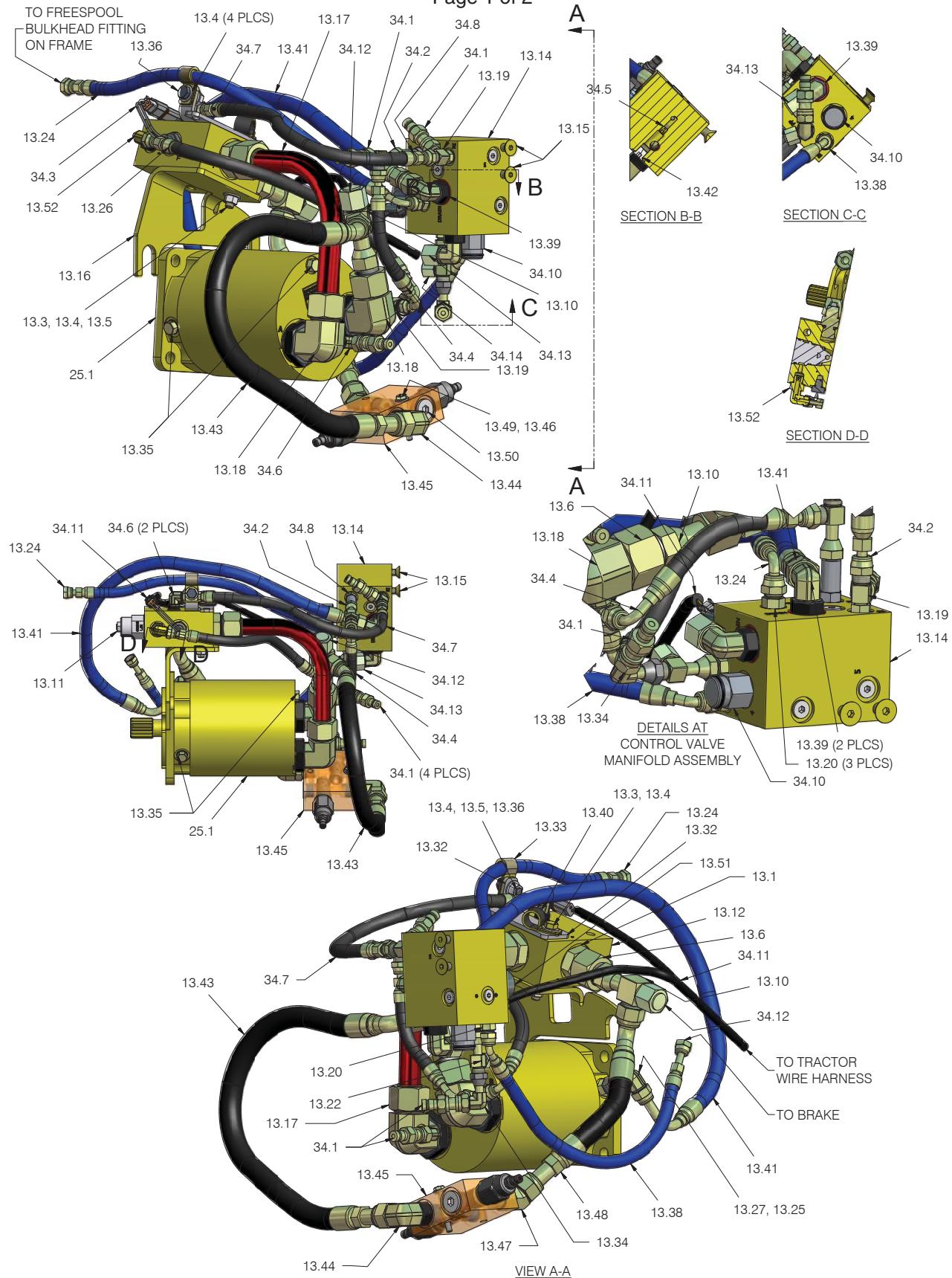
| Item | Part No. | Description         | Qty | Item | Part No.   | Description                         | Qty |
|------|----------|---------------------|-----|------|------------|-------------------------------------|-----|
| 1.1  | 2307123W | Fitting             | 2   | 1.17 | 2313662    | Assembly, Hose                      | 1   |
| 1.2  | 231440   | Fitting             | 1   | 1.18 | 2313458    | Assembly, Hose                      | 1   |
| 1.3  | 231955   | Fitting             | 1   | 1.19 | 2313473    | Assembly, Control Manifold (3-45)   | 1   |
| 1.4  | R833253  | Fitting             | 1   | 1.20 | 2313443    | Bracket, Manifold                   | 1   |
| 1.5  | 2313460  | Assembly, Hose      | 1   | 1.21 | 221763W    | Washer                              | 2   |
| 1.6  | 2313461  | Assembly, Hose      | 1   | 1.22 | 224120W    | Capscrew                            | 2   |
| 1.7  | R833251  | Fitting             | 2   | 1.23 | R834201    | Fitting                             | 1   |
| 1.8  | 2307625W | Coupler, Quick Male | 2   | 1.24 | 2313486    | Assembly, Direction Manifold (3-48) | 1   |
| 1.9  | 2313446  | Bracket, Manifold   | 1   | 1.25 | 2307291W   | Switch, Pressure                    | 1   |
| 1.10 | 398567   | Screw, Flange       | 2   | 1.26 | 227398     | Clamp                               | 1   |
| 1.11 | 398817   | Screw, Flange       | 5   | 1.27 | 2313566    | Assembly, Hose                      | 1   |
| 1.12 | 257331   | Assembly, Hose      | 2   | 1.28 | R13807642  | Clip, Insulation                    | 1   |
| 1.13 | 2313456  | Assembly, Hose      | 1   | 1.29 | 2313663    | Clip, Harness Mounting              | 2   |
| 1.14 | 2312458  | Assembly, Hose      | 1   | 1.30 | 2313568    | Harness, Winch Wire                 | 1   |
| 1.15 | 242818   | Assembly, Hose      | 1   | 1.31 | Y09C-M1025 | Capscrew                            | 2   |
| 1.16 | 2313457  | Assembly, Hose      | 1   | 1.32 | 296420     | Washer                              | 2   |

## Hydraulic Group, Internal

## **Rescue Winch (H5CT)**

### **John Deere 700J (E39)**

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**Hydraulic Group, Internal****Rescue Winch (H5CT)**

John Deere 700J (E39)

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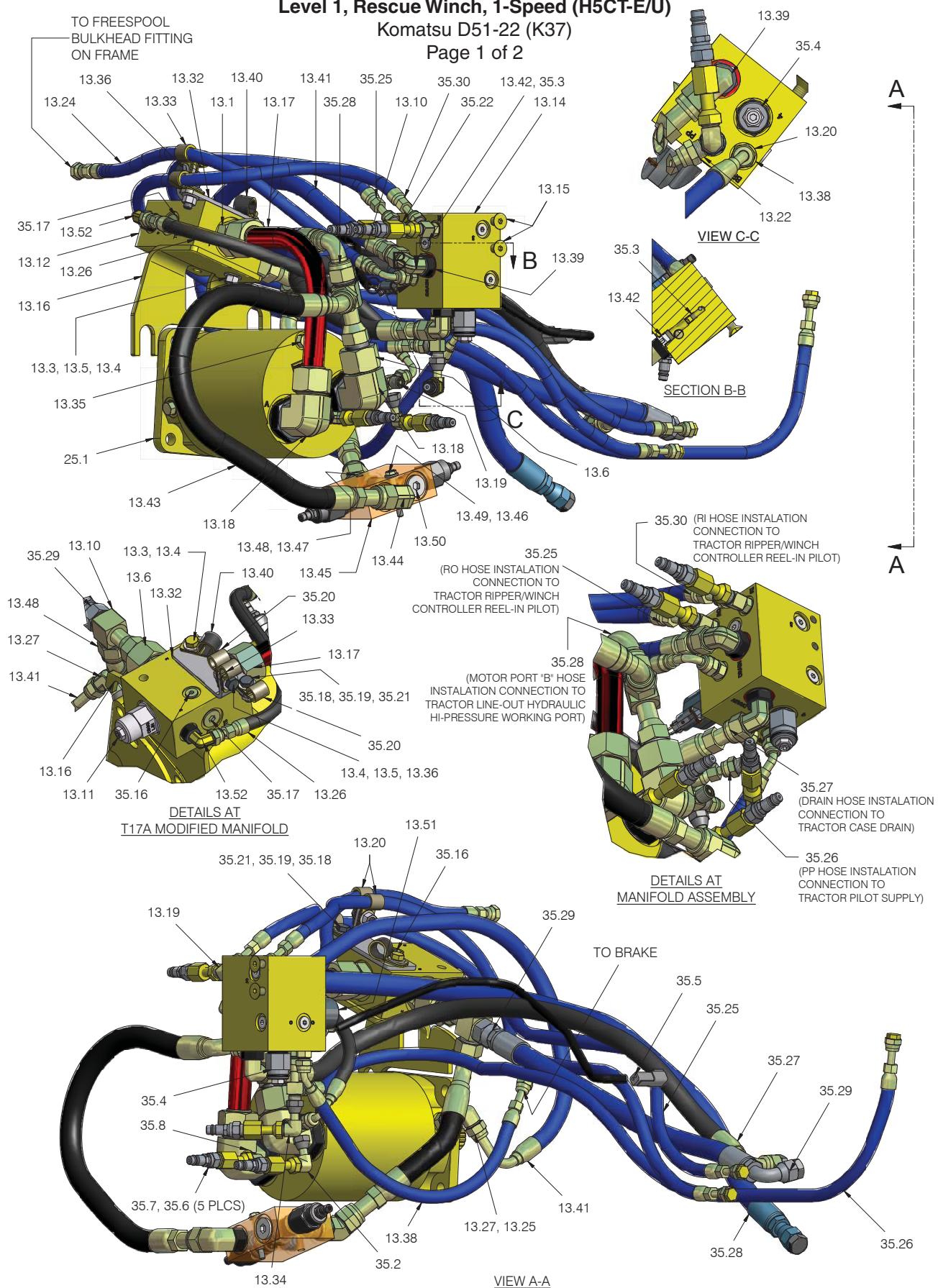
| Item  | Part No.     | Description                  | Qty | Item  | Part No.    | Description                               | Qty |
|-------|--------------|------------------------------|-----|-------|-------------|---|-----|
| 13.1  | 231444       | Fitting                      | 2   | 13.44 | R833266     | Fitting                                   | 1   |
| 13.3  | 18542W       | Capscrew                     | 1   | 13.45 | 2307440W    | Assembly, Cross Port Relief<br>(See 3-53) | 1   |
| 13.4  | 15134W       | Washer                       | 4   | 13.46 | 15127W      | Washer                                    | 1   |
| 13.5  | 15056W       | Nut                          | 2   | 13.47 | R833211     | Fitting                                   | 1   |
| 13.6  | 2307104W     | Fitting                      | 2   | 13.48 | 2307772W    | Assembly, Hose                            | 1   |
| 13.10 | R834053      | Fitting                      | 2   | 13.49 | Y01C-0432   | Capscrew                                  | 1   |
| 13.11 | 2307265W     | Valve, Counter Balance       | 1   | 13.50 | 233693W     | Fitting, O-Ring                           | 2   |
|       | 243815       | . Kit, Seal                  | 1   | 13.51 | 250365      | Cartridge, Valve                          | 1   |
| 13.12 | 2307632W     | Manifold, T17A Modified      | 1   | 13.52 | *c 2311339  | Assembly, Fitting with .015 Orifice       | 1   |
| 13.14 | 2307551W     | Valve, Control - Rescue      |     |       | 2310698     | .Fitting, Modified                        | 1   |
|       |              | Manifold Assembly (See 3-52) | 1   |       | 2310181     | .Plug, Orifice                            | 1   |
| 13.15 | *a Y09G-0616 | Capscrew                     | 2   |       |             |   |     |
| 13.16 | 2307403W     | Bracket, Manifold Mounting   | 1   | 25.1  | 2307694W    | Motor, Single Speed Vane (See 3-36)       | 1   |
| 13.17 | 2307767W     | Assembly, Motor Tube         | 1   | 34.1  | 2307625W    | Coupler, Quick, Male                      | 4   |
| 13.18 | 2307123W     | Fitting                      | 2   | 34.2  | 236855      | Fitting                                   | 1   |
| 13.19 | R833400      | Fitting                      | 2   | 34.3  | *b 2307904W | Switch, Temperature                       | 1   |
| 13.20 | 231439       | Fitting                      | 3   | 34.4  | 2310581     | Assembly, Hose                            | 1   |
| 13.22 | 236855       | Fitting                      | 1   | 34.5  | 2310181     | Plug, Orifice                             | 1   |
| 13.24 | 2310637      | Assembly, Hose               | 1   | 34.6  | R833251     | Fitting                                   | 2   |
| 13.25 | 231440       | Fitting                      | 1   | 34.7  | 2310582     | Assembly, Hose                            | 1   |
| 13.26 | 2307773W     | Assembly, Hose               | 1   | 34.8  | 2310688     | Fitting                                   | 1   |
| 13.27 | R833801      | Fitting                      | 1   | 34.10 | 2311611     | Assembly, Directional Valve               | 1   |
| 13.32 | 2310168      | Plate                        | 1   | 34.11 | 2307629W    | Harness, Winch Wire                       | 1   |
| 13.33 | R13803039    | Clip, Insulation             | 1   | 34.12 | R834254     | Fitting                                   | 2   |
| 13.34 | R833800      | Fitting                      | 1   | 34.13 | R834253     | Fitting                                   | 1   |
| 13.35 | 209423       | Fitting                      | 2   | 34.14 | 232984      | Fitting                                   | 1   |
| 13.36 | 16805W       | Capscrew                     | 1   |       |             |   |     |
| 13.38 | 2307208W     | Assembly, Hose               | 1   |       |             |   |     |
| 13.39 | 231452       | Fitting                      | 2   |       |             |   |     |
| 13.40 | 209589       | Clamp                        | 1   |       |             |   |     |
| 13.41 | 2307774W     | Assembly, Hose               | 1   |       |             |   |     |
| 13.42 | 222442W      | Fitting, O-Ring              | 1   |       |             |   |     |
| 13.43 | 2307775W     | Assembly, Hose               | 1   |       |             |   |     |

\*a Use 383789W Adhesive Sealant

\*b E39 Only

\*c First Used on S/N H5C-1039

**Hydraulic Group, Internal**  
**Level 1, Rescue Winch, 1-Speed (H5CT-E/U)**  
**Komatsu D51-22 (K37)**  
**Page 1 of 2**

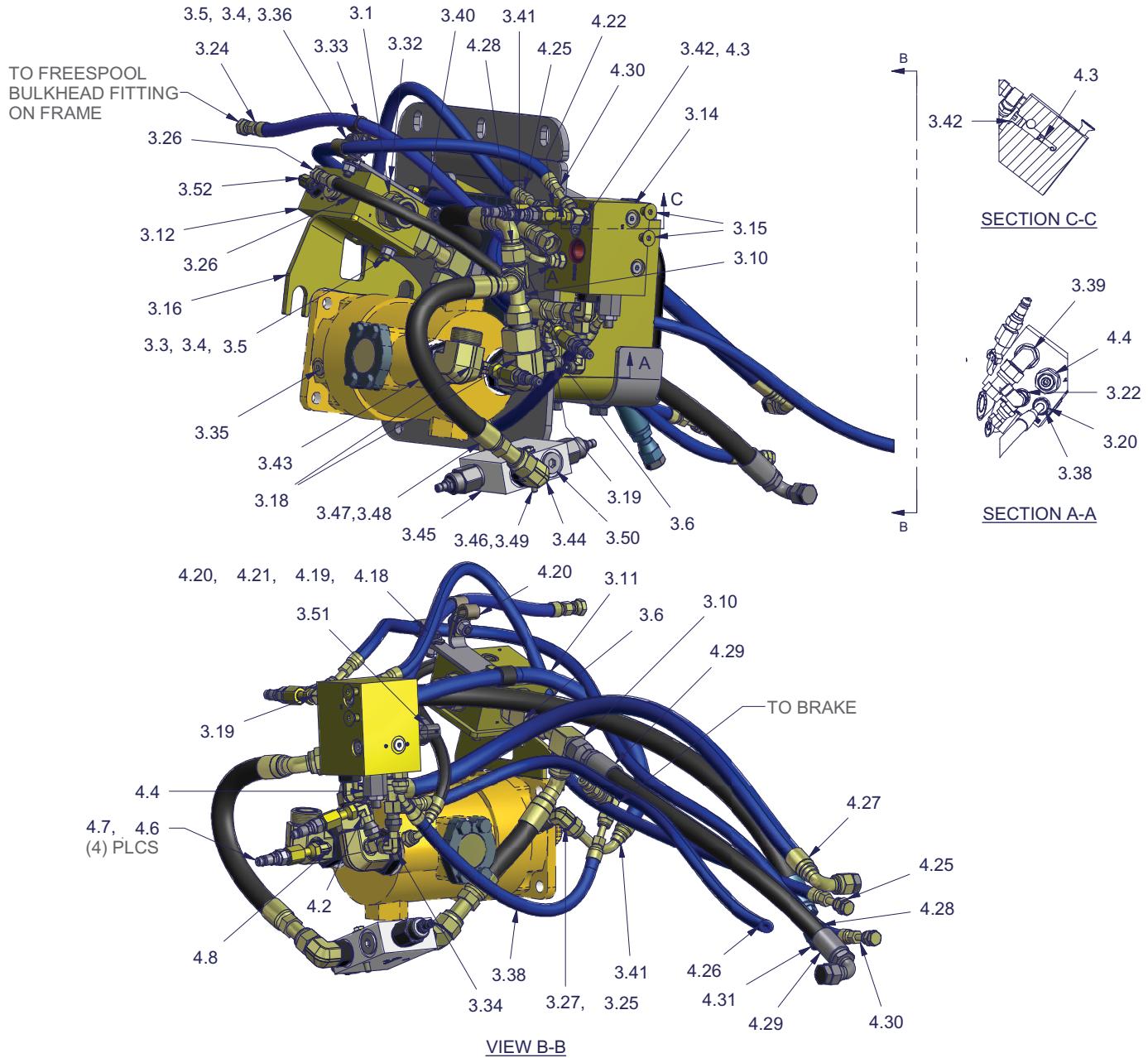


**Hydraulic Group, Internal**  
**Level 1, Rescue Winch, 1-Speed (H5CT-E/U)**  
**Komatsu D51-22 (K37)**  
**Page 2 of 2**

| Item     | Part No.  | Description  | Qty | Item  | Part No. | Description                                     | Qty                      |   |
|----------|-----------|--|-----|-------|----------|---|--------------------------|---|
| 13.1     | 231444    | Fitting  | 2   | 13.51 | 2310430  | Valve, Cartridge                                | 1                        |   |
| 13.3 *a  | 18542W    | Capscrew   | 1   |       | R15668   | . Kit, Seal                                     | 1                        |   |
| 13.4     | 15134W    | Washer   | 4   |       | 252134   | . Valve, Cartridge                              | 1                        |   |
| 13.5     | 15056W    | Nut  | 2   |       | 2313921  | . Coil, Valve                                   | 1                        |   |
| 13.6     | 2307104W  | Fitting  | 2   | 13.52 | 2311339  | Assembly, Fitting with .015 Orifice             | 1                        |   |
| 13.10    | R834053   | Fitting  | 2   |       | 2310698  | . Fitting, Modified                             | 1                        |   |
| 13.11    | 2307265W  | Valve, Counter Balance                               | 1   |       | 2310181  | . Plug, Orifice                                 | 1                        |   |
|          | 243815    | . Kit, Seal  | 1   | 25.1  | 2307694W | Motor, Single Speed Vane, 15 Cuin<br>(See 3-36) | 1                        |   |
| 13.12    | 2307632W  | Manifold, T17A Modified                              | 1   |       | 35.2     | R833800   | Fitting                  | 1 |
| 13.14    | 2307551W  | Valve, Control - Rescue Manifold Assembly (See 3-52) | 1   |       | 35.3     | 15961W  | Fitting                  | 1 |
| 13.15 *a | Y09G-0616 | Capscrew   | 2   |       | 35.4     | 2307680W  | Assembly, Valve          | 1 |
| 13.16    | 2307403W  | Bracket, Manifold Mounting                           | 1   |       | 35.5     | 2307926W  | Harness, Winch Wire      | 1 |
| 13.17    | 2307767W  | Assembly, Motor Tube                                 | 1   |       | 35.6     | 2310634   | Nipple                   | 5 |
| 13.18    | 2307123W  | Fitting  | 2   |       | 35.7     | 254002  | Fitting                  | 5 |
| 13.19    | R833400   | Fitting  | 2   |       | 35.8     | R833251   | Fitting                  | 1 |
| 13.20    | 231439    | Fitting  | 3   |       | 35.16    | 235387  | Fitting                  | 1 |
| 13.22    | 236855    | Fitting  | 1   |       | 35.17    | 229345  | Fitting                  | 1 |
| 13.24    | 2310637   | Assembly, Hose                                       | 1   |       | 35.18    | 16805W  | Capscrew                 | 1 |
| 13.25    | 231440    | Fitting  | 1   |       | 35.19    | 15134W  | Washer                   | 2 |
| 13.26    | 2307773W  | Assembly, Hose                                       | 1   |       | 35.20    | R13803039                                       | Clip, Insulation         | 2 |
| 13.27    | R833801   | Fitting  | 1   |       | 35.21    | 15056W  | Nut                      | 1 |
| 13.32    | 2310168   | Plate  | 1   |       | 35.22    | R833400   | Fitting                  | 1 |
| 13.33    | R13803039 | Clip, Insulation                                     | 1   |       | 35.25    | 2310006   | Assembly, Hose - RO      | 1 |
| 13.34    | R833800   | Fitting  | 1   |       | 35.26    | 2310001   | Assembly, Hose - PP      | 1 |
| 13.35    | 209423    | Fitting  | 2   |       | 35.27    | 2310002   | Assembly, Hose - Drain   | 1 |
| 13.36    | 16805W    | Capscrew   | 1   |       | 35.28    | 2310003   | Assembly, Hose - Motor B | 1 |
| 13.38    | 2307208W  | Assembly, Hose                                       | 1   |       | 35.29    | 2310004   | Assembly, Hose - Motor A | 1 |
| 13.39    | 231452    | Fitting  | 2   |       | 35.30    | 2310005   | Assembly, Hose - RI      | 1 |
| 13.40    | 209589    | Clamp  | 1   |       | 35.31    | 232960  | Fitting                  | 3 |
| 13.41    | 2307774W  | Assembly, Hose                                       | 1   |       | 35.32    | 2307238W  | Label - RO               | 1 |
| 13.42    | 222442W   | Fitting, O-Ring                                      | 1   |       | 35.33    | 2307239W  | Label - RI               | 1 |
| 13.43    | 2307775W  | Assembly, Hose                                       | 1   |       | 35.34    | 2307242W  | Label - Tank             | 1 |
| 13.44    | R833266   | Fitting  | 1   |       | 35.35    | 2307241W  | Label - Pilot            | 1 |
| 13.45    | 2307440W  | Assembly, Cross Port Relief (See 3-53)               | 1   |       | 35.36    | 2310919   | Label - Motor A          | 1 |
| 13.46    | 15127W    | Washer   | 1   |       | 35.37    | 2310920   | Label - Motor B          | 1 |
| 13.47    | R833211   | Fitting  | 1   |       | 35.38    | R834200   | Fitting                  | 3 |
| 13.48    | 2307772W  | Assembly, Hose                                       | 1   |       |          |   |                          |   |
| 13.49 *a | Y01C-0432 | Capscrew   | 1   |       |          |   |                          |   |
| 13.50    | 233693W   | Fitting, O-Ring                                      | 2   |       |          |   |                          |   |

\*a Use 383789W Adhesive Sealant

**Hydraulic Group, Internal**  
**Level 1, Rescue Winch, 2-Speed (H5CT-D)**  
**Komatsu D51-22 (K37)**  
 Page 1 of 2

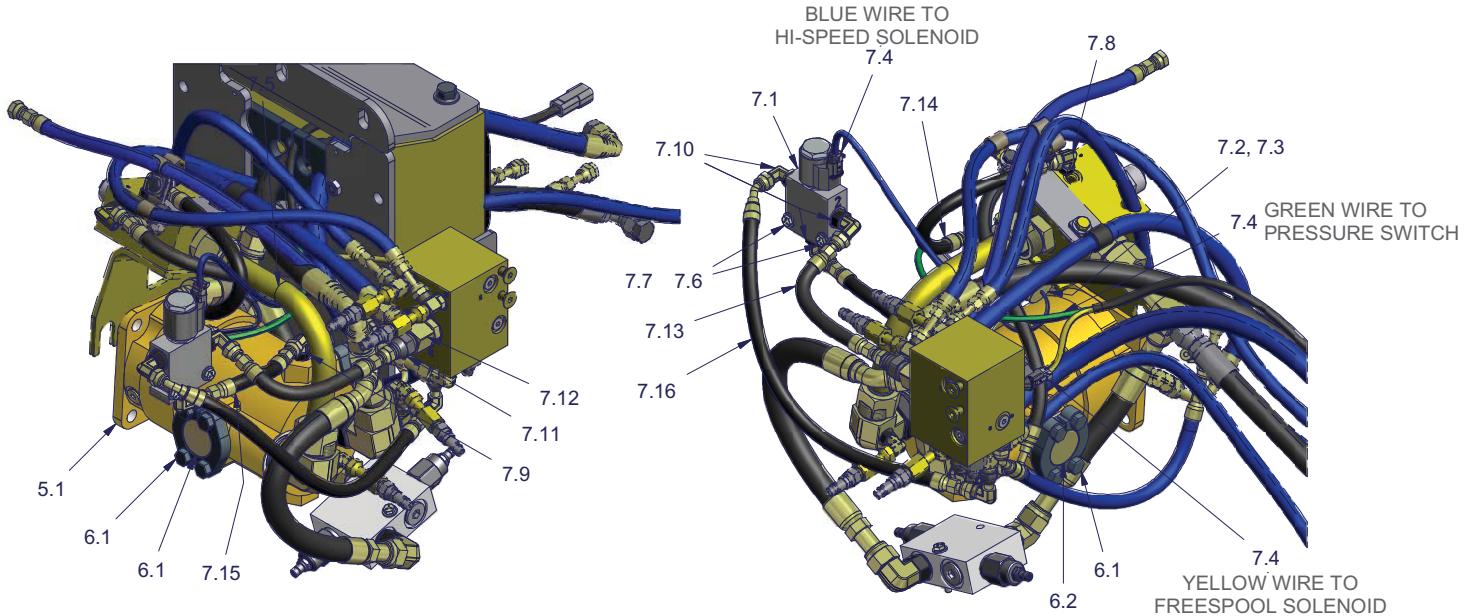


# **Hydraulic Group, Internal**

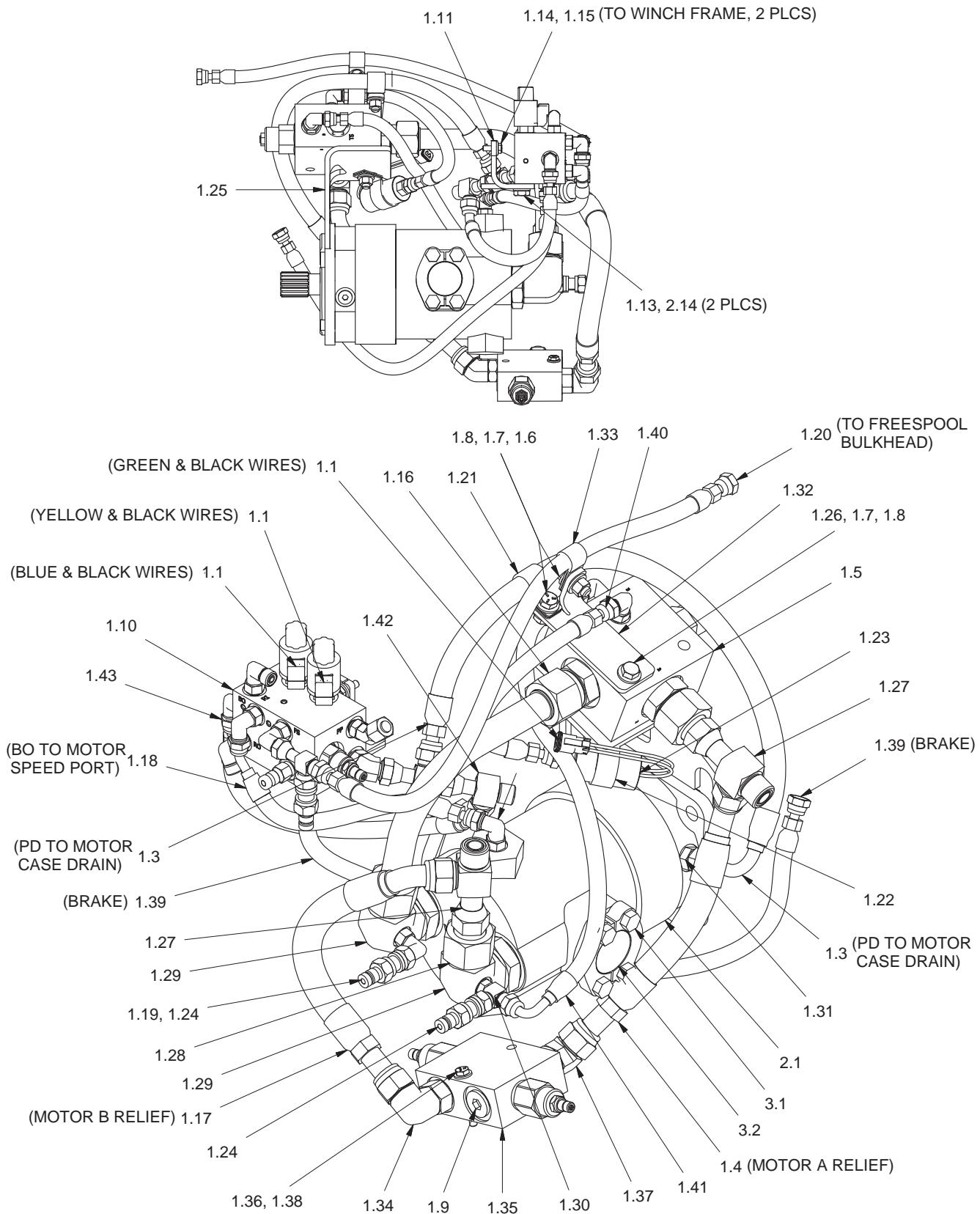
## **Level 1, Rescue Winch, 2-Speed (H5CT-D)**

Komatsu D51-22 (K37)

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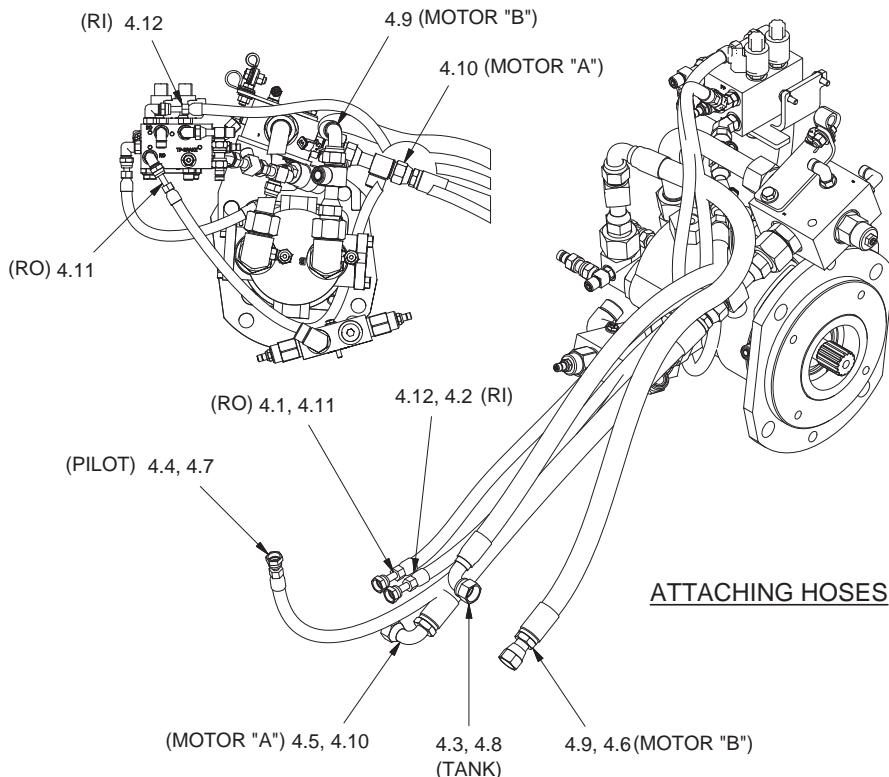


**Hydraulic Group, Internal**  
**Level 1, Rescue Winch, 2-Speed (H5CT-D)**  
Komatsu D51-22 (K37)  
First Used on S/N H5C-1092  
Page 1 of 2



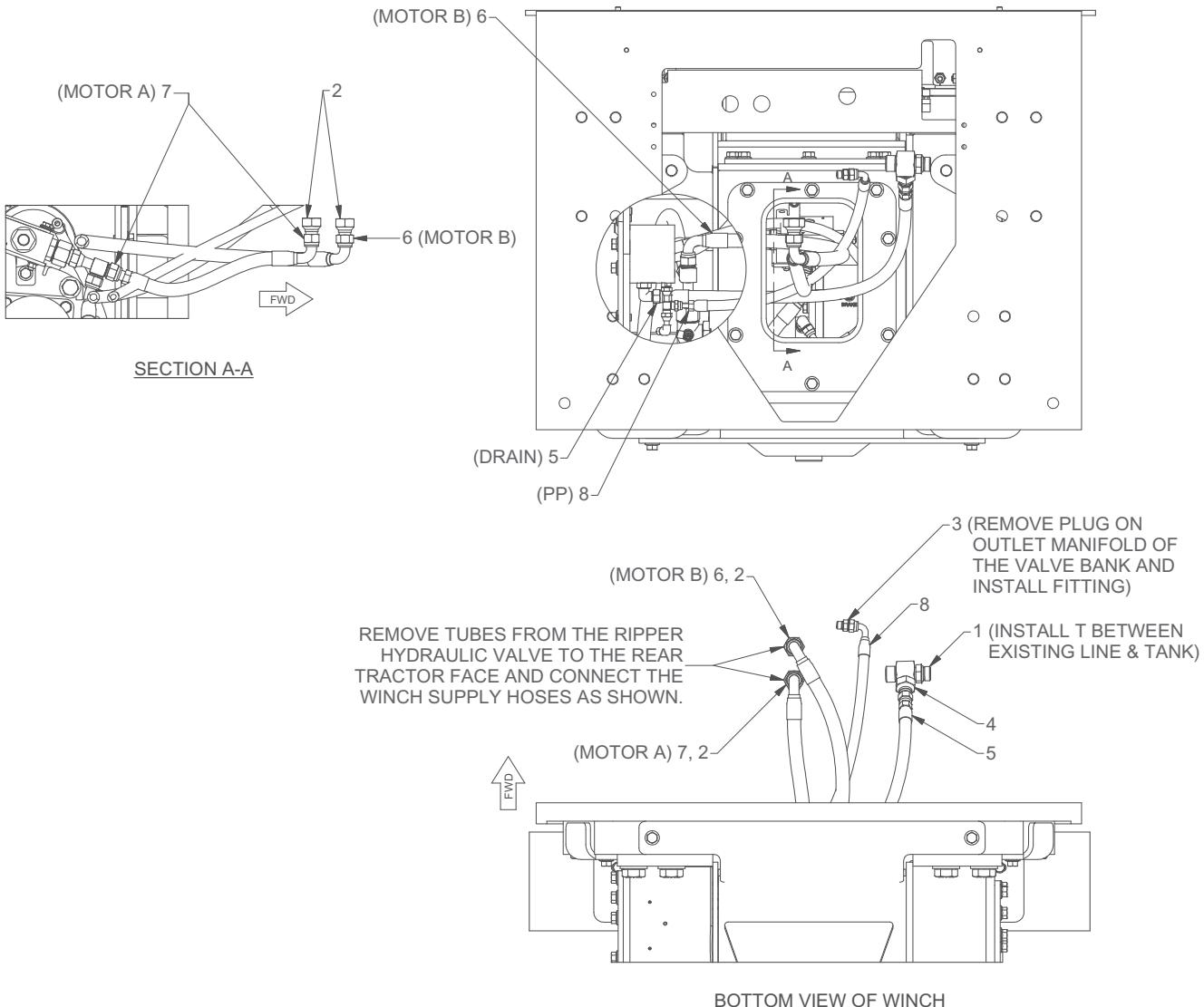
**Hydraulic Group, Internal**  
**Level 1, Rescue Winch, 2-Speed (H5CT-D)**  
Komatsu D51-22 (K37)  
First Used on S/N H5C-1092

Page 2 of 2



| Item | Part No.   | Description                                      | Qty | Item | Part No.  | Description  | Qty |
|------|------------|--|-----|------|-----------|--|-----|
| 1.1  | 2312218    | Harness, Winch Wire                              | 1   | 1.32 | 2310168   | Plate  | 1   |
| 1.2  | 229383     | Fitting  | 1   | 1.33 | R13803039 | Clip, Insulate                                       | 1   |
| 1.3  | 2313641    | Assembly, Hose                                   | 1   | 1.34 | R833266   | Fitting  | 1   |
| 1.4  | 2307772W   | Assembly, Hose                                   | 1   | 1.35 | 2307440W  | Assembly, Cross Port Relief<br>(See 3-53)            | 1   |
| 1.5  | 2313705    | Assembly, Manifold,<br>Counterbalance (See 3-47) | 1   | 1.36 | 15127W    | Washer   | 1   |
| 1.6  | 16805W     | Capscrew   | 2   | 1.37 | R833211   | Fitting  | 1   |
| 1.7  | 221767W    | Washer   | 6   | 1.38 | Y01C-0432 | Capscrew   | 1   |
| 1.8  | 221707W    | Nut  | 3   | 1.39 | 243178    | Assembly, Hose                                       | 1   |
| 1.9  | 233693W    | Fitting, O-Ring                                  | 2   | 1.40 | 2313715   | Assembly, Hose                                       | 1   |
| 1.10 | 2313635    | Assembly, Control Manifold<br>(See 3-44)         | 1   | 1.41 | 2313638   | Assembly, Hose                                       | 1   |
| 1.11 | 2313443    | Bracket, Manifold                                | 1   | 1.42 | 231955    | Fitting  | 1   |
| 1.12 | 296420W    | Washer   | 2   | 1.43 | 2313765   | Assembly, Hose                                       | 1   |
| 1.13 | Y09C-M1025 | Capscrew   | 2   | 2.1  | 2306938W  | Motor, Hydraulic 2 Speed Vane,<br>15 Cuin (See 3-35) | 1   |
| 1.14 | 224120W    | Capscrew   | 2   | 3.1  | 11740     | Kit, Split Flange                                    | 2   |
| 1.15 | 221763W    | Washer   | 2   | 3.2  | 24531     | Fitting  | 2   |
| 1.16 | 2312197    | Assembly, Tube - 2 Speed Rescue                  | 1   | 4.1  | 2307238W  | Label, RO  | 1   |
| 1.17 | 2313640    | Assembly, Hose                                   | 1   | 4.2  | 2307239W  | Label, RI  | 1   |
| 1.18 | 2313639    | Assembly, Hose                                   | 1   | 4.3  | 2307242W  | Label, Tank  | 1   |
| 1.19 | R833251    | Fitting  | 2   | 4.4  | 2307241W  | Label, Pilot   | 1   |
| 1.20 | 257331     | Assembly, Hose                                   | 1   | 4.5  | 2310919   | Label, Motor "A"                                     | 1   |
| 1.21 | 209589     | Clamp  | 1   | 4.6  | 2310920   | Label, Motor "B"                                     | 1   |
| 1.22 | R2528352   | Clip, Insulate                                   | 1   | 4.7  | 2311701   | Assembly, Hose                                       | 1   |
| 1.23 | 2307291W   | Switch, Pressure                                 | 1   | 4.8  | 2313910   | Assembly, Hose                                       | 1   |
| 1.24 | 2307625W   | Coupler, Quick Male                              | 2   | 4.9  | 2310003   | Assembly, Hose                                       | 1   |
| 1.25 | 2307403W   | Bracket, Manifold Mounting                       | 1   | 4.10 | 2310004   | Assembly, Hose                                       | 1   |
| 1.26 | 18542W     | Capscrew   | 1   | 4.11 | 2313710   | Assembly, Hose                                       | 1   |
| 1.27 | R834053    | Fitting  | 2   | 4.12 | 2311572   | Assembly, Hose                                       | 1   |
| 1.28 | 2307104W   | Fitting  | 1   |      |           |  |     |
| 1.29 | 2307123W   | Fitting  | 2   |      |           |  |     |
| 1.30 | R833400    | Fitting  | 1   |      |           |  |     |
| 1.31 | 231440     | Fitting  | 1   |      |           |  |     |

**Hydraulic Group, External  
Rescue Winch (H5CT-D)  
Caterpillar D6K (C80)**

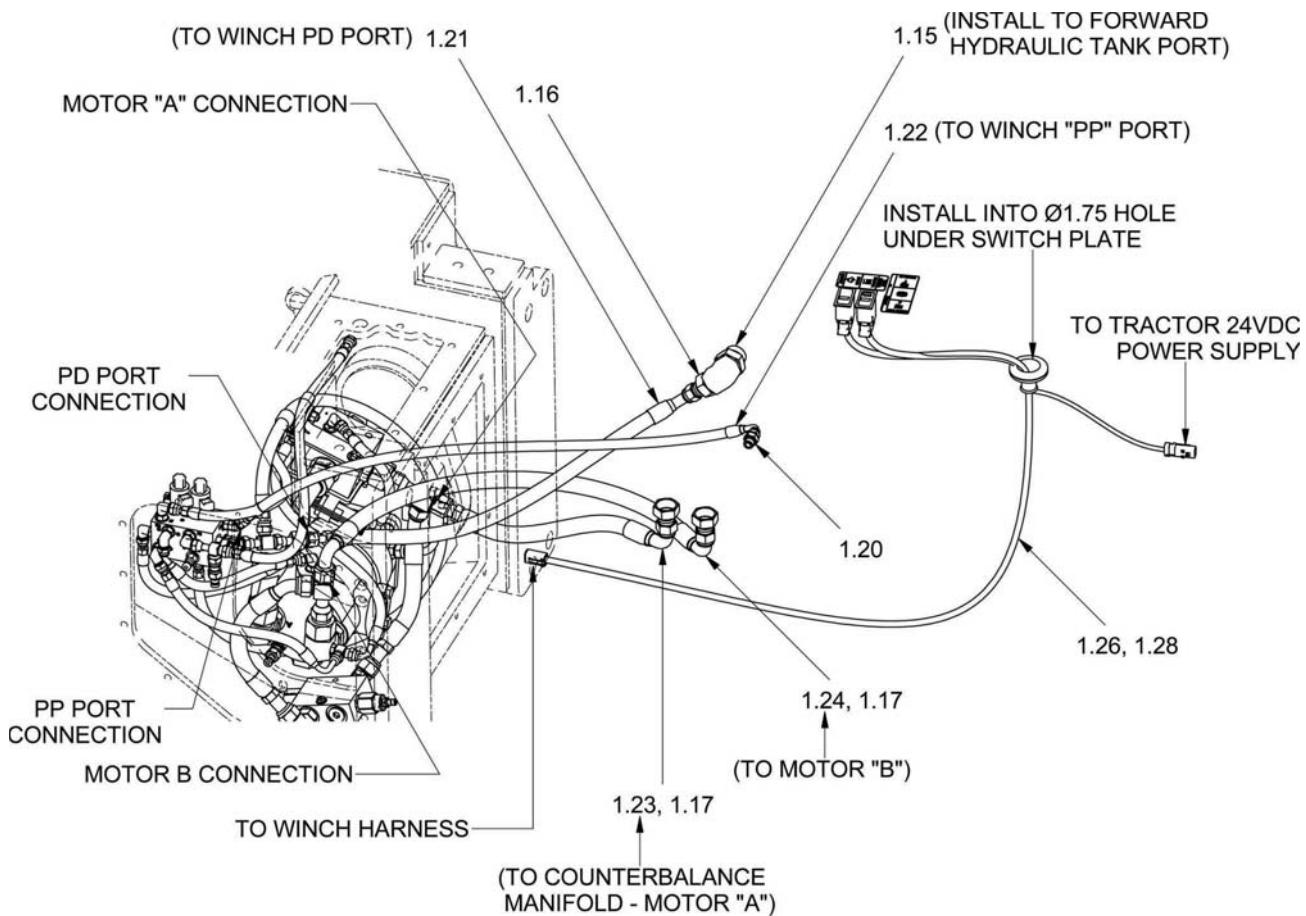


| Item | Part No. | Description | Qty | Item | Part No. | Description    | Qty |
|------|----------|-------------|-----|------|----------|----------------|-----|
| 1    | 231467   | Fitting     | 1   | 5    | 235535   | Assembly, Hose | 1   |
| 2    | 2307910W | Fitting     | 2   | 6    | 2313054  | Assembly, Hose | 1   |
| 3    | 231440   | Fitting     | 1   | 7    | 2313055  | Assembly, Hose | 1   |
| 4    | 231809   | Fitting     | 1   | 8    | 2313053  | Assembly, Hose | 1   |

**Hydraulic Group, External**

Rescue Winch (H5CT-D), 2-Speed

Caterpillar D6K (C80)

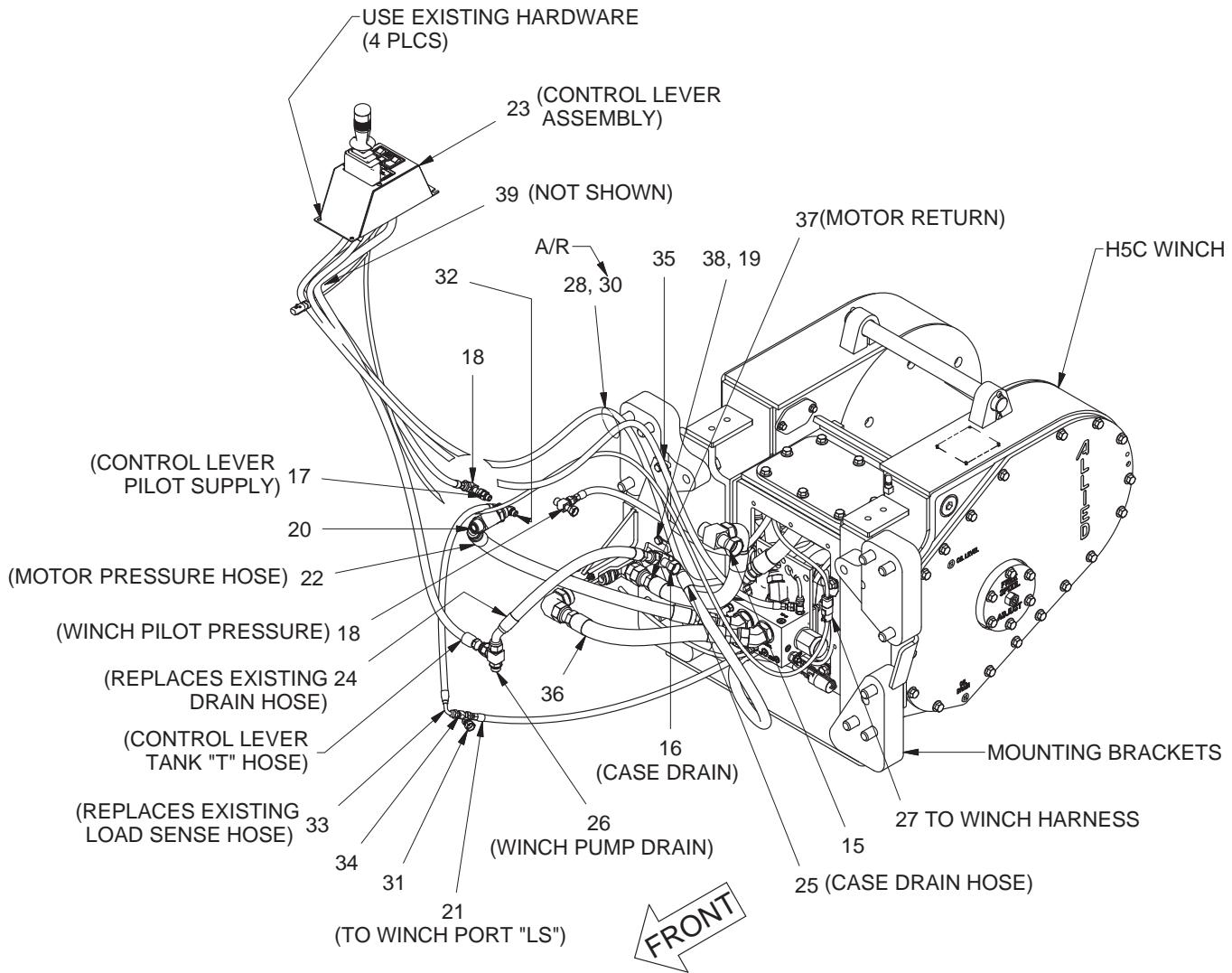
HYDRAULIC INSTALLATION

| Item | Part No. | Description    | Qty | Item | Part No. | Description           | Qty |
|------|----------|----------------|-----|------|----------|-----------------------|-----|
| 1.15 | R833272  | Fitting        | 1   | 1.22 | 2310591  | Assembly, Hose        | 1   |
| 1.16 | 231809   | Fitting        | 1   | 1.23 | 2313055  | Assembly, Hose        | 1   |
| 1.17 | 2307910W | Fitting        | 2   | 1.24 | 2313054  | Assembly, Hose        | 1   |
| 1.20 | R833103  | Fitting        | 1   | 1.26 | 2313643  | Harness, Console Wire | 1   |
| 1.21 | 2313674  | Assembly, Hose | 1   | 1.28 | 213257   | Strap, Tie            | 20  |

**Hydraulic Group, External**

High Performance Winch (H5CH)

Caterpillar PL61 (C391)

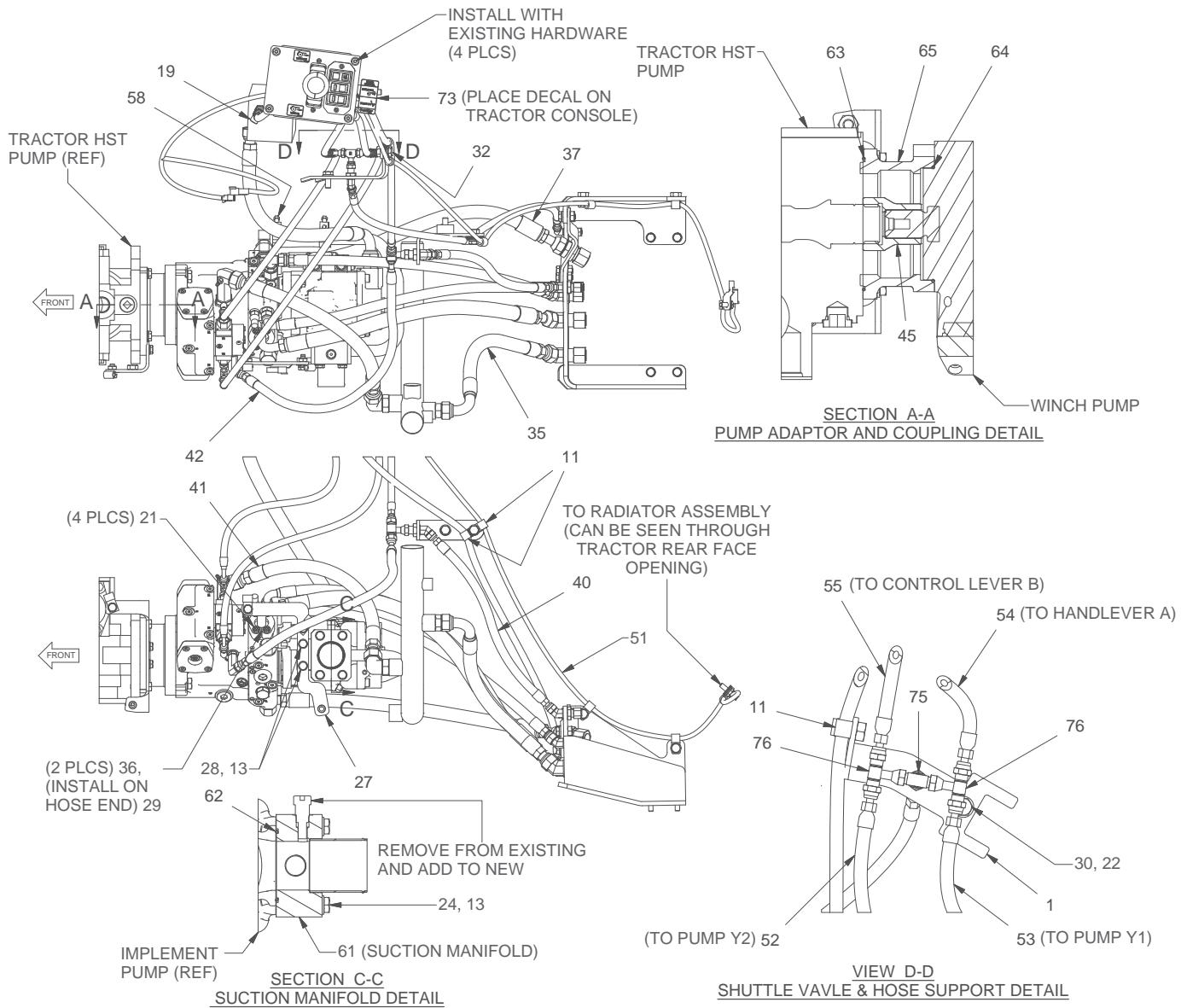
HYDRAULIC INSTALLATION

| Item | Part No. | Description                        | Qty | Item | Part No.   | Description           | Qty    |
|------|----------|------------------------------------|-----|------|------------|-----------------------|--------|
| 15   | R834056  | Fitting                            | 1   | 27   | 2313567    | Wire Harness, Console | 1      |
| 16   | R834003  | Fitting                            | 1   | 28   | R13846     | Sleeve, Cordura       | 7.5 Ft |
| 17   | 231440   | Fitting                            | 1   | 30   | 213257     | Strap, Tie            | 20     |
| 18   | 231955   | Fitting                            | 2   | 31   | 242629     | Fitting               | 1      |
| 19   | 296420W  | Washer                             | 2   | 32   | R833253    | Fitting               | 1      |
| 20   | 2313660  | Fitting                            | 1   | 33   | 2313453    | Assembly, Hose        | 1      |
| 21   | 2313454  | Assembly, Hose                     | 1   | 34   | R834000    | Fitting               | 1      |
| 22   | 2313455  | Assembly, Hose                     | 1   | 35   | 2313667    | Assembly, Filter      | 1      |
| 23   | 2313451  | Assembly, Control Lever (See 3-57) | 1   | 36   | 2313668    | Assembly, Hose        | 1      |
| 24   | 2313505  | Assembly, Hose                     | 1   | 37   | 2313670    | Assembly, Hose        | 1      |
| 25   | 2313506  | Assembly, Hose                     | 1   | 38   | Y09C-M1025 | Capscrew              | 2      |
| 26   | R833407  | Fitting                            | 1   | 39   | 222328     | Grommet               | 1 Ft   |

**Hydraulic Group, External****High Performance Winch (H5CH)**

Komatsu D51-22 (K37)

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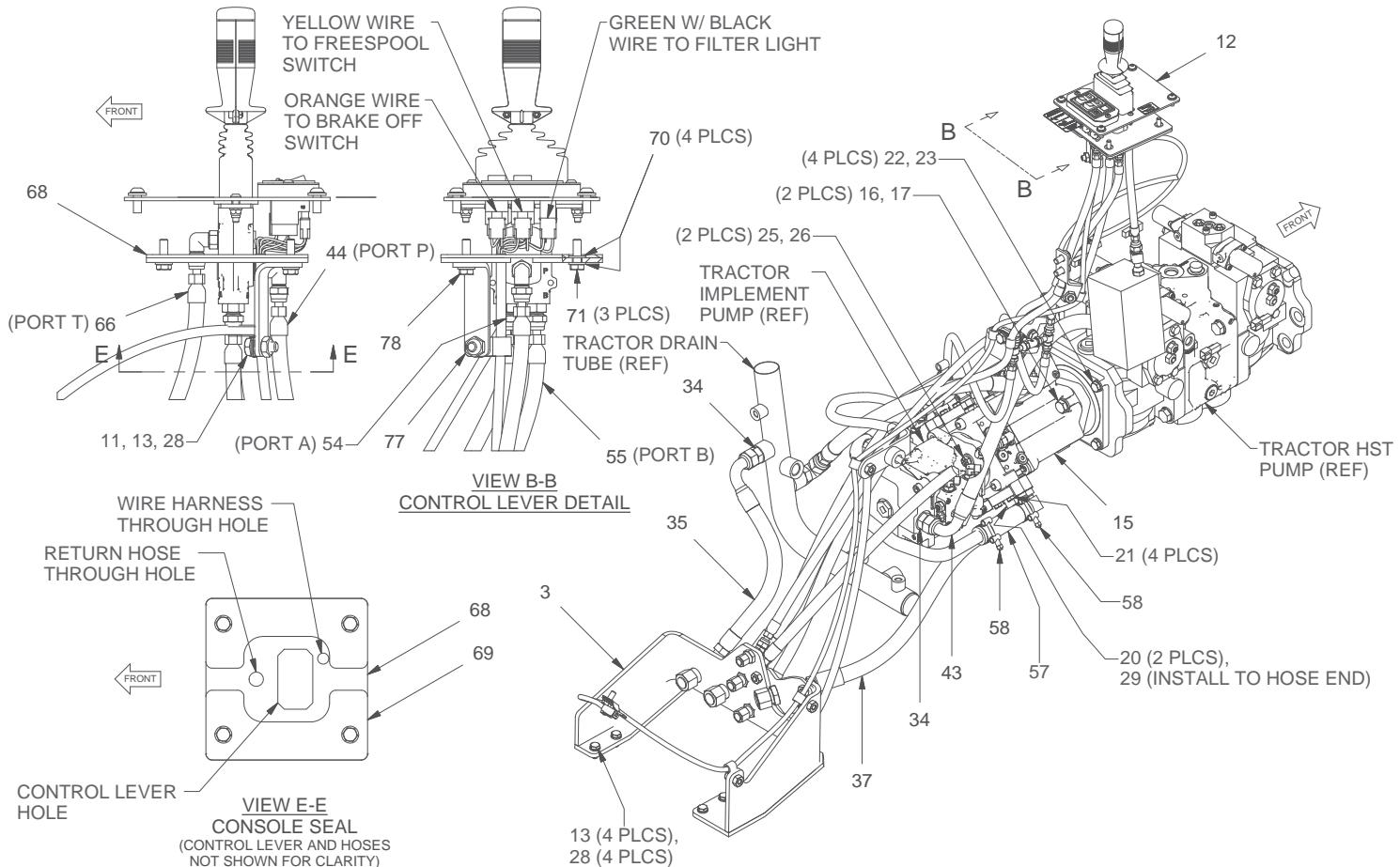
| Item | Part No.  | Description                                   | Qty | Item | Part No.      | Description               | Qty |
|------|-----------|---|-----|------|---------------|---------------------------|-----|
| 1    | 2311513   | Support, Hose                                 | 1   | 14   | 232053        | Fitting                   | 1   |
| 2    | 2311507   | Support, Hose                                 | 1   | 15   | 2311535       | Assembly, Pump (See 3-41) | 1   |
| 3    | 2311505   | Bracket, Bulkhead                             | 1   | 16   | 296426W       | Washer                    | 2   |
| 4    | R834106   | Fitting                                       | 1   | 17   | *a Y19C-M1650 | Capscrew                  | 2   |
| 5    | 272-0352  | Fitting                                       | 2   | 18   | 2311550       | Clip, Harness Mounting    | 1   |
| 6    | 272-0350  | Fitting                                       | 2   | 19   | 231955        | Fitting                   | 1   |
| 7    | 232356    | Fitting                                       | 2   | 20   | 222535W       | Fitting                   | 4   |
| 8    | 2307081W  | Fitting                                       | 1   | 21   | *a Y17C-0624  | Capscrew                  | 8   |
| 9    | 2311527   | Support, Hose                                 | 1   | 22   | 296422W       | Washer                    | 17  |
| 10   | 2311528   | Spacer  | 1   | 23   | *a 293647W    | Capscrew                  | 4   |
| 11   | R13807642 | Clip, Insulation                              | 12  | 24   | 293637W       | Capscrew                  | 4   |
| 12   | 2311532   | Assembly, Control Lever Console<br>(See 3-56) | 1   | 25   | 221771W       | Washer                    | 2   |
| 13   | 296420W   | Washer  | 17  | 26   | *a 221569W    | Capscrew                  | 2   |
|      |           |   |     | 27   | 2311553       | Bracket                   | 1   |

(continued on next page)

**Hydraulic Group, External****High Performance Winch (H5CH)**

Komatsu D51-22 (K37)

Page 2 of 3



| Item | Part No. | Description                     | Qty | Item | Part No. | Description    | Qty |
|------|----------|---------------------------------|-----|------|----------|----------------|-----|
| 28   | 293628W  | Capscrew                        | 11  | 41   | 2311563  | Assembly, Hose | 1   |
| 29   | 2304110W | O-Ring                          | 2   | 42   | 2311566  | Assembly, Hose | 1   |
| 30   | 293645W  | Capscrew                        | 5   | 43   | 2311579  | Assembly, Hose | 1   |
| 31   | 248986   | Capscrew                        | 1   | 44   | 2311578  | Assembly, Hose | 1   |
| 32   | 293644W  | Caprscew                        | 6   | 45   | 2311587  | Coupling       | 1   |
| 33   | 2311989  | Assembly, Fittings with O-Rings | 1   | 46   | 293651W  | Capscrew       | 1   |
| 34   | 2311988  | Assembly, Fittings with O-Rings | 2   | 47   | 231821   | Fitting        | 3   |
| 35   | 2311574  | Assembly, Hose                  | 1   | 48   | R834253  | Fitting        | 2   |
| 36   | 2311570  | Assembly, Hose                  | 1   | 49   | 231822   | Fitting        | 1   |
| 37   | 2311571  | Assembly, Hose                  | 1   | 50   | 232984   | Fitting        | 1   |
| 38   | 2311569  | Assembly, Hose                  | 1   | 51   | 2311605  | Harness, Wire  | 1   |
| 39   | 2311568  | Assembly, Hose                  | 1   | 52   | 2311565  | Assembly, Hose | 1   |
| 40   | 2311573  | Assembly, Hose                  | 1   | 53   | 2311567  | Assembly, Hose | 1   |

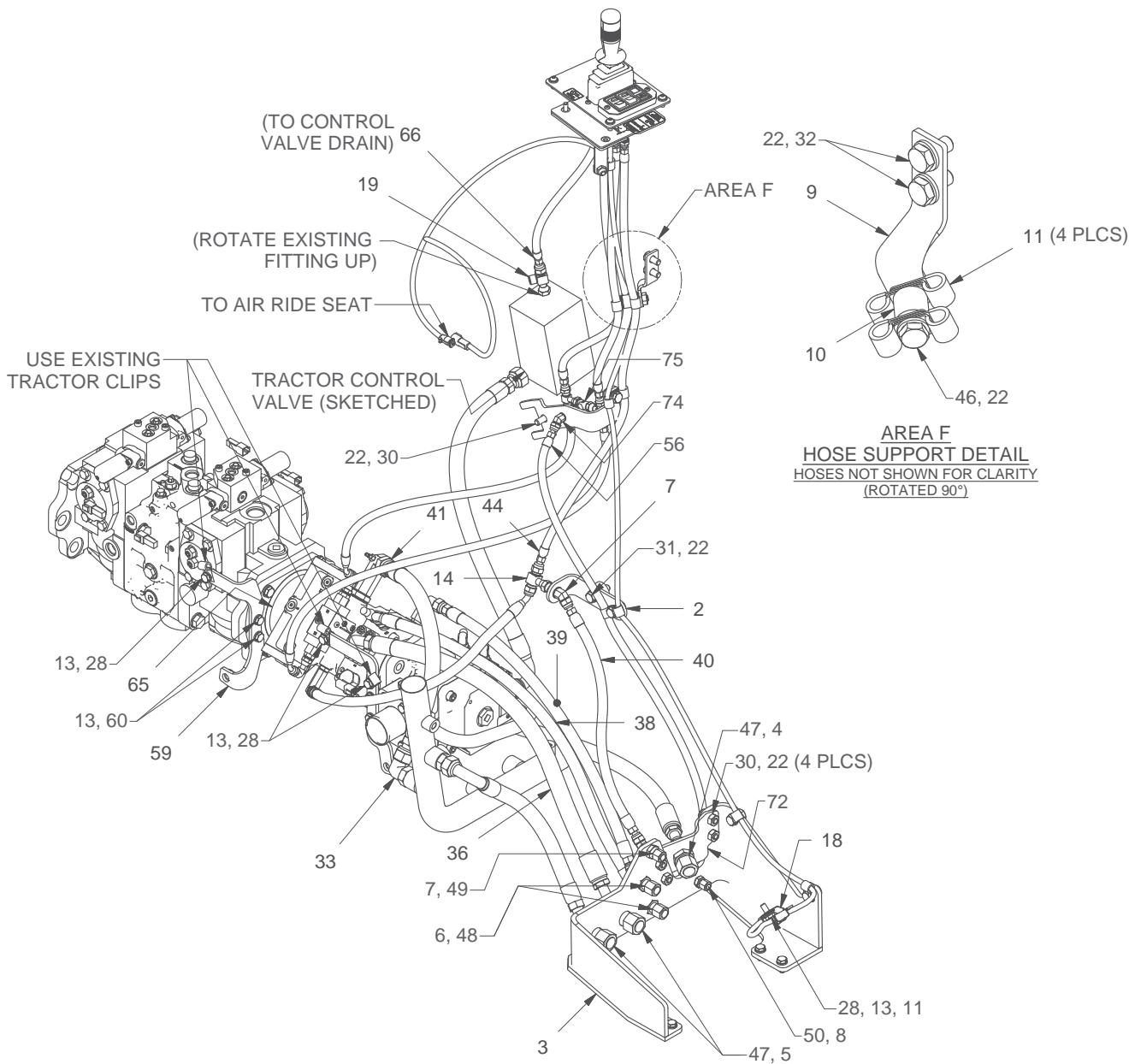
(continued on next page)

**Hydraulic Group, External**

High Performance Winch (H5CH)

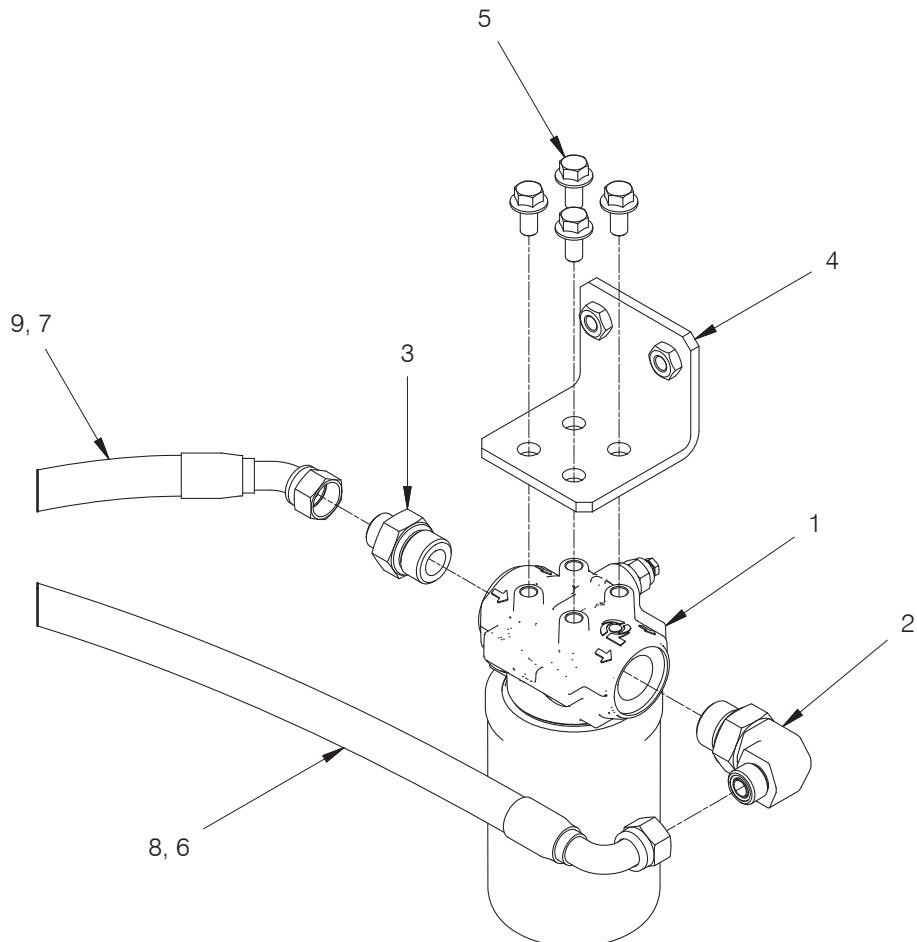
Komatsu D51-22 (K37)

Page 3 of 3



| Item | Part No.  | Description           | Qty | Item | Part No.    | Description             | Qty |
|------|-----------|-----------------------|-----|------|-------------|-------------------------|-----|
| 54   | 2311575   | Assembly, Hose        | 1   | 69   | 2311866     | Plate, Clamp            | 2   |
| 55   | 2311576   | Assembly, Hose        | 1   | 70   | 296418W     | Washer                  | 8   |
| 56   | 2311572   | Assembly, Hose        | 1   | 71   | R13809366   | Capscrew                | 3   |
| 57   | 2311931   | Hose, Suction         | 1   | 72   | 2311877     | Bracket, Hose           | 1   |
| 58   | R13809931 | Clamp, T-Bolt         | 2   | 73   | 2310414     | Decal, Switch Panel     | 1   |
| 59   | 2311788   | Bracket, Hose Support | 1   | 74   | 272-0348    | Fitting                 | 1   |
| 60   | 236805    | Capscrew              | 2   | 75   | 2311932     | Assembly, Shutter Valve | 1   |
| 61   | 2311523   | Manifold, Suction     | 1   | 76   | 2311886     | . Valve, Shuttle        | 1   |
| 62   | 2311779   | O-Ring, Komatsu       | 1   | 77   | Y098629-011 | . O-Ring                | 2   |
| 63   | 2305732W  | O-Ring, Komatsu       | 1   | 78   | R834000     | Fitting                 | 2   |
| 64   | 2311781   | O-Ring, Komatsu       | 1   |      | 2311991     | Harness Mounting        | 1   |
| 65   | 2311539   | Adaptor, Pump         | 1   |      | 251199      | Capscrew                | 1   |
| 66   | 2311577   | Assembly, Hose        | 1   |      |             |                         |     |
| 68   | 2311865   | Seal, Control Lever   | 1   |      |             |                         |     |

**Hydraulic Filter Assembly**  
**High Performance Winch (H5CH)**  
Caterpillar D6K (C80)



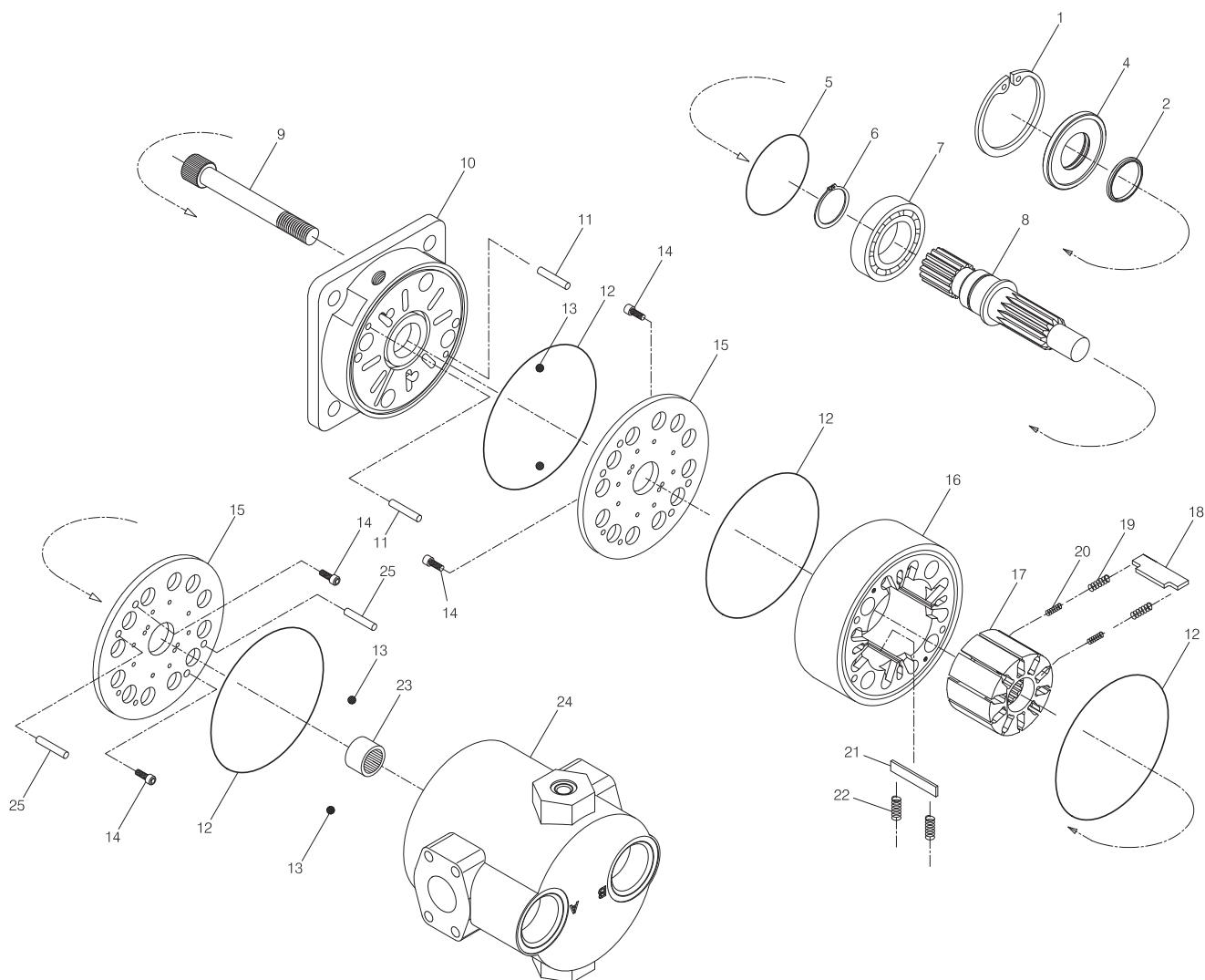
| Item | Part No.       | Description             | Qty | Item | Part No. | Description         | Qty |
|------|----------------|-------------------------|-----|------|----------|---------------------|-----|
| 1    | <b>2311261</b> | <b>Assembly, Filter</b> | 1   | 4    | 2311277  | . Bracket, Mounting | 1   |
|      | 2305713W       | . Assembly, Filter      | 1   | 5    | 134803W  | . Screw, Flange     | 4   |
|      | 2305132W       | . . Head, Filter        | 1   | 6    | 2310595  | . Assembly, Hose    | 1   |
|      | 2304112W       | . . Element, Filter     | 1   | 7    | 2311581  | . Assembly, Hose    | 1   |
|      | 2305712W       | . . Switch, Pressure    | 1   | 8    | 2310918  | . Label, Fa         | 1   |
| 2    | 235314         | . Fitting               | 1   | 9    | 2306157W | . Label, Fe         | 1   |
| 3    | R833115        | . Fitting               | 1   |      |          |                     |     |

**Hydraulic Motor, Two-Speed****High Performance Winch (H5CH)**

John Deere 750J (E48)

**Rescue Winch (H5CT)**

Komatsu D51 (K37)



| Item | Part No.        | Description                     | Qty      | Item | Part No.  | Description       | Qty |
|------|-----------------|---------------------------------|----------|------|-----------|-------------------|-----|
|      | <b>2306938W</b> | <b>Hydraulic Motor, 2-Speed</b> | <b>1</b> |      |           |                   |     |
| 1    | *a 238060       | . Ring, Snap                    | 1        | 16   | 238070    | . Stator          | 1   |
| 2    | *a 238056       | . Seal                          | 1        | 17   | 238073    | . Rotor           | 1   |
| 4    | *a 238061       | . Seal Plate                    | 1        | 18   | *b 238074 | . Vane, Rotor     | 10  |
| 5    | *a 238058       | . O-Ring                        | 1        | 19   | *b 238075 | . Spring, Outer   | 20  |
| 6    | 238062          | . Ring, Snap                    | 1        | 20   | *b 238076 | . Spring, Inner   | 20  |
| 7    | 238063          | . Bearing                       | 1        | 21   | *b 238072 | . Vane, Stator    | 4   |
| 8    | 238064          | . Shaft                         | 1        | 22   | *b 238071 | . Spring, Vane    | 8   |
| 9    | 238065          | . Bolt                          | 4        | 23   | 238078    | . Bearing, Needle | 1   |
| 10   | NSS             | . Housing                       | 1        | 24   | NSS       | . Rear Housing    | 1   |
| 11   | 238067          | . Pin, Front Dowel              | 2        | 25   | 238080    | . Pin, Rear Dowel | 2   |
| 12   | *a 238059       | . O-Ring                        | 4        |      |           |                   |     |
| 13   | 238077          | . Check, Ball                   | 4        |      |           |                   |     |
| 14   | 238068          | . Screw                         | 4        |      |           |                   |     |
| 15   | 2307962W        | . Plate, Timing                 | 2        |      |           |                   |     |

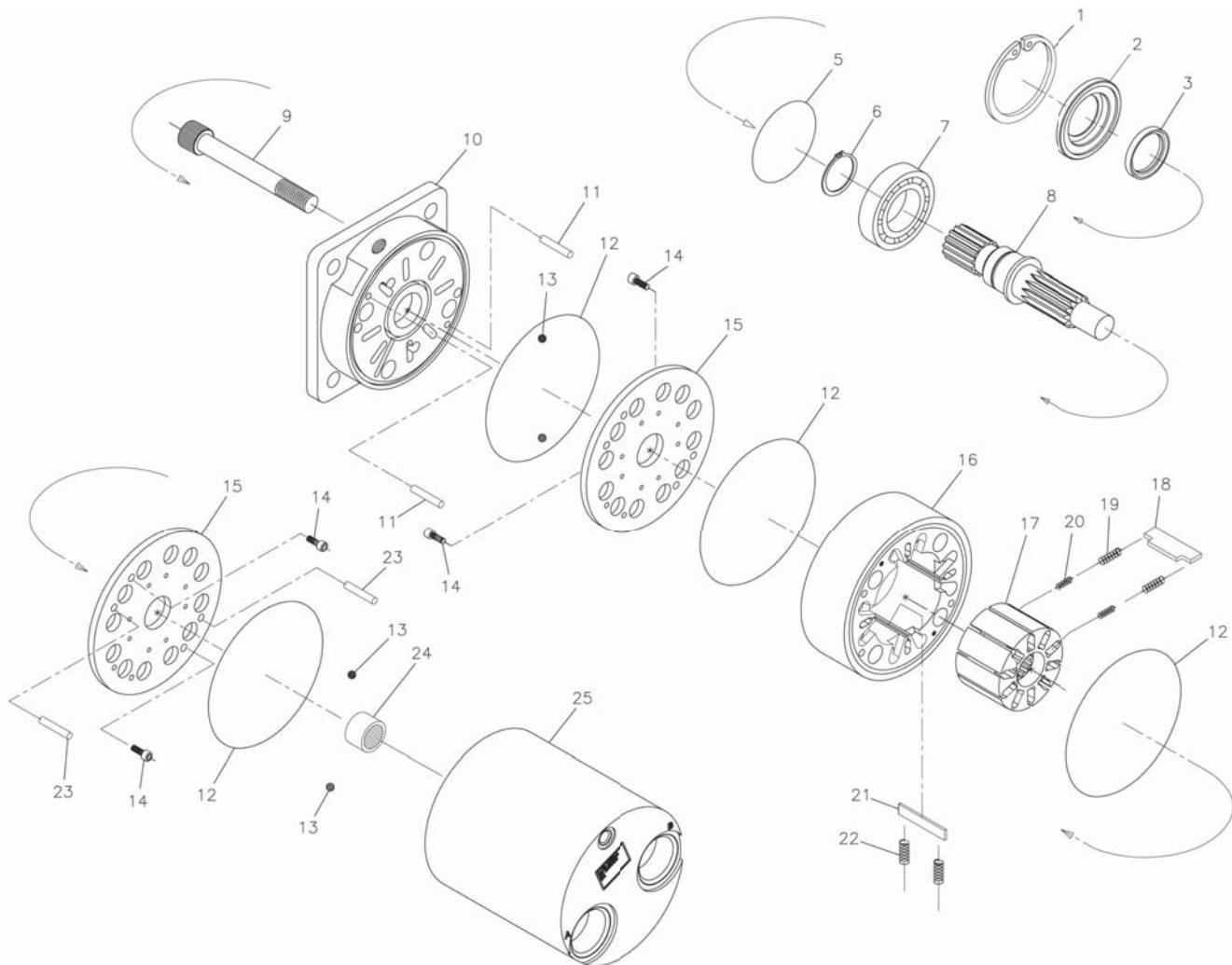
\*a Included in Seal Kit 2307244W  
\*b Included in Vane & Spring Kit 246726

## **Hydraulic Motor, Single Speed**

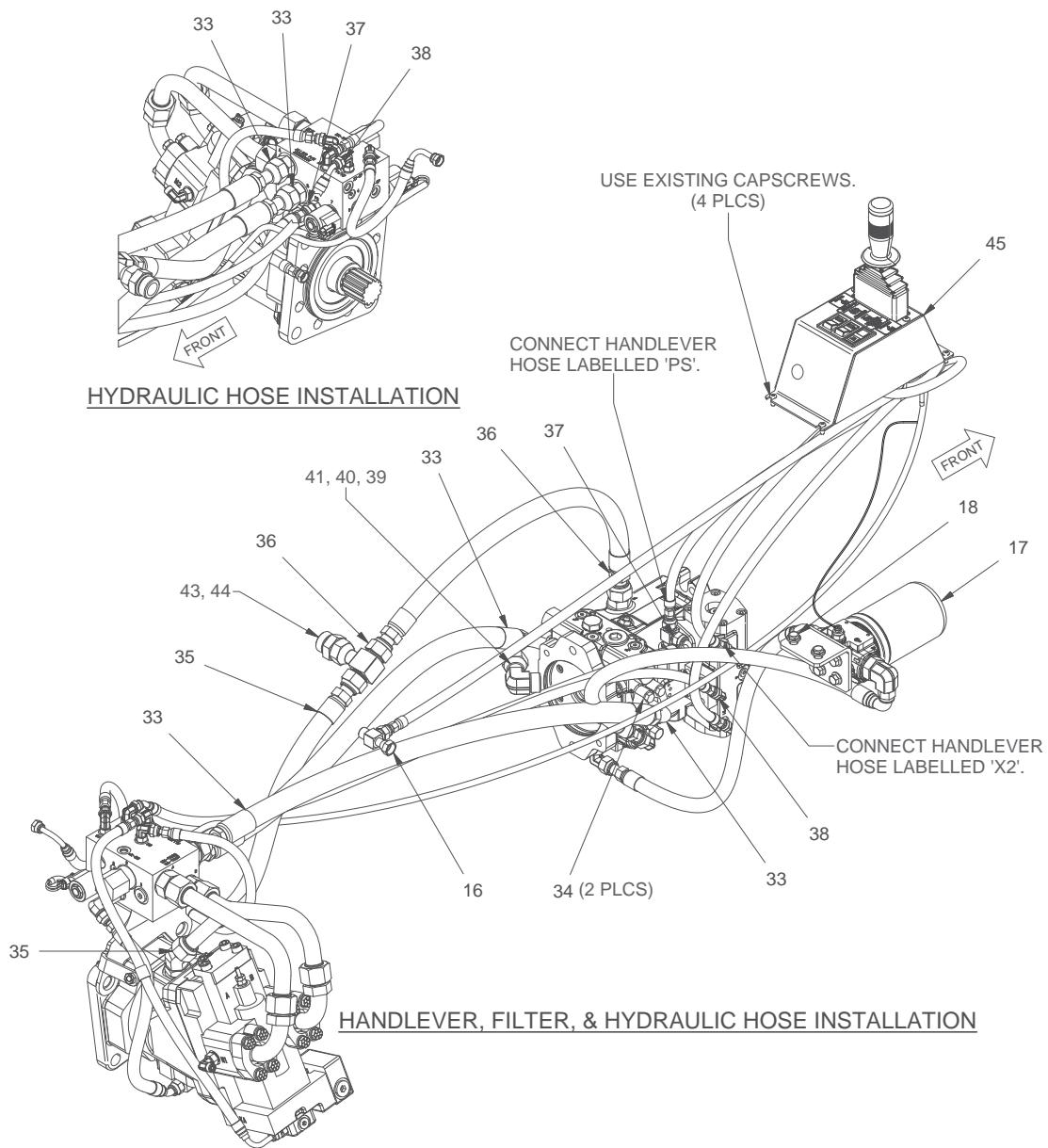
## **Level 1, Rescue Winch (H5CT)**

Caterpillar D6K (C80)

Komatsu D51-22 (K37)



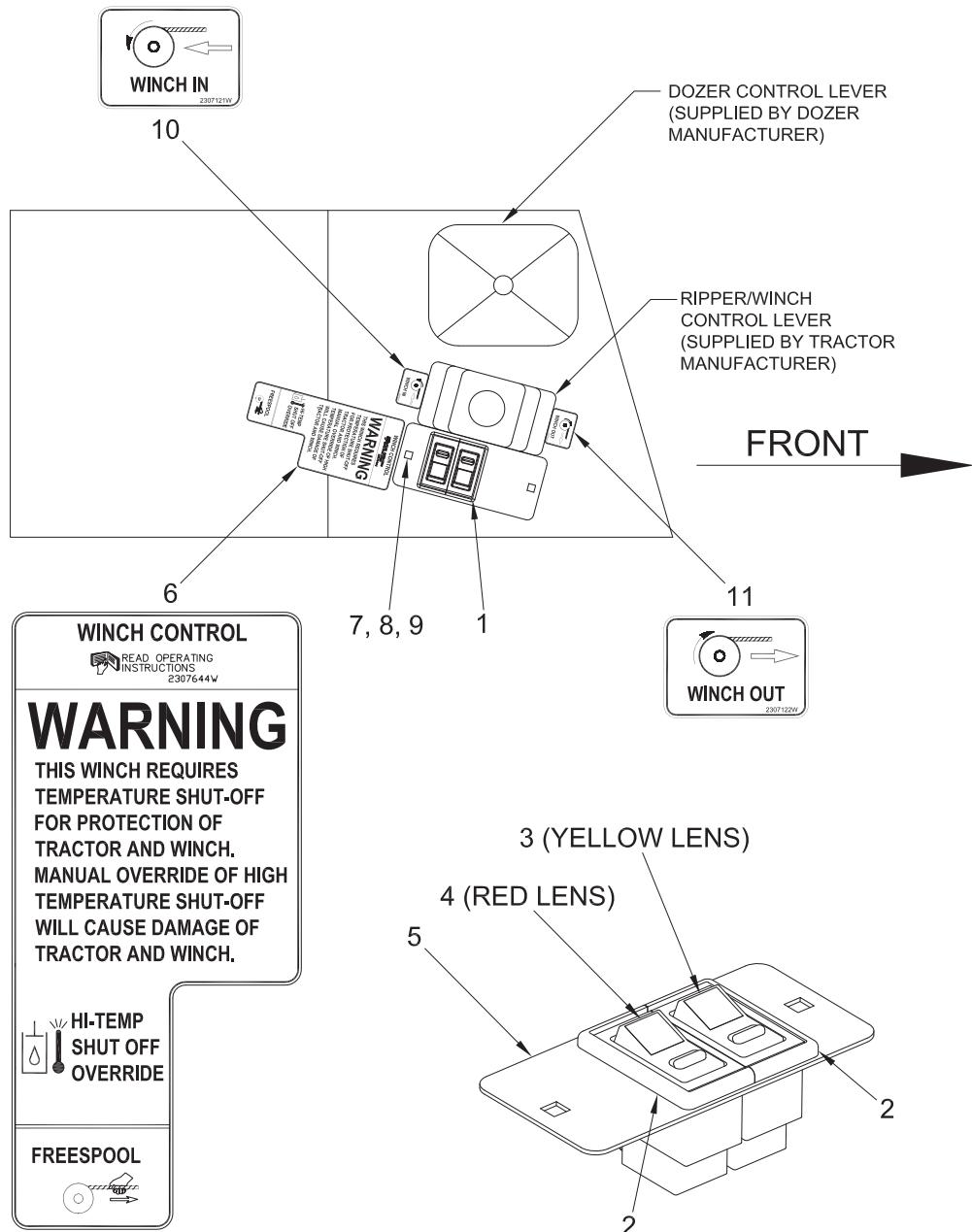
**Control Lever Installation**  
**High Performance Winch (H5CH)**  
**Caterpillar D6K (C80)**



| Item | Part No. | Description                 | Qty | Item | Part No. | Description                        | Qty |
|------|----------|-----------------------------|-----|------|----------|------------------------------------|-----|
| 16   | 231955   | Fitting                     | 1   | 38   | 2311541  | Assembly, Hose                     | 1   |
| 17   | 2311261  | Assembly, Filter (See 3-34) | 1   | 39   | R833804  | Fitting                            | 1   |
| 18   | 2303609W | Screw, Flange               | 2   | 40   | 2311560  | Assembly, Hose                     | 1   |
| 33   | 2311564  | Assembly, Hose              | 2   | 41   | 2311561  | Assembly, Hose                     | 1   |
| 34   | 229447   | Kit, Split Flange           | 2   | 43   | 2311097  | Fitting                            | 1   |
| 35   | R12303   | Assembly, Hose              | 1   | 44   | R833127  | Fitting                            | 1   |
| 36   | 2311582  | Assembly, Hose              | 1   | 45   | 2313790  | Assembly, Control Lever (See 3-55) | 1   |
| 37   | 2311562  | Assembly, Hose              | 1   |      |          |                                    |     |

## Control Lever Installation

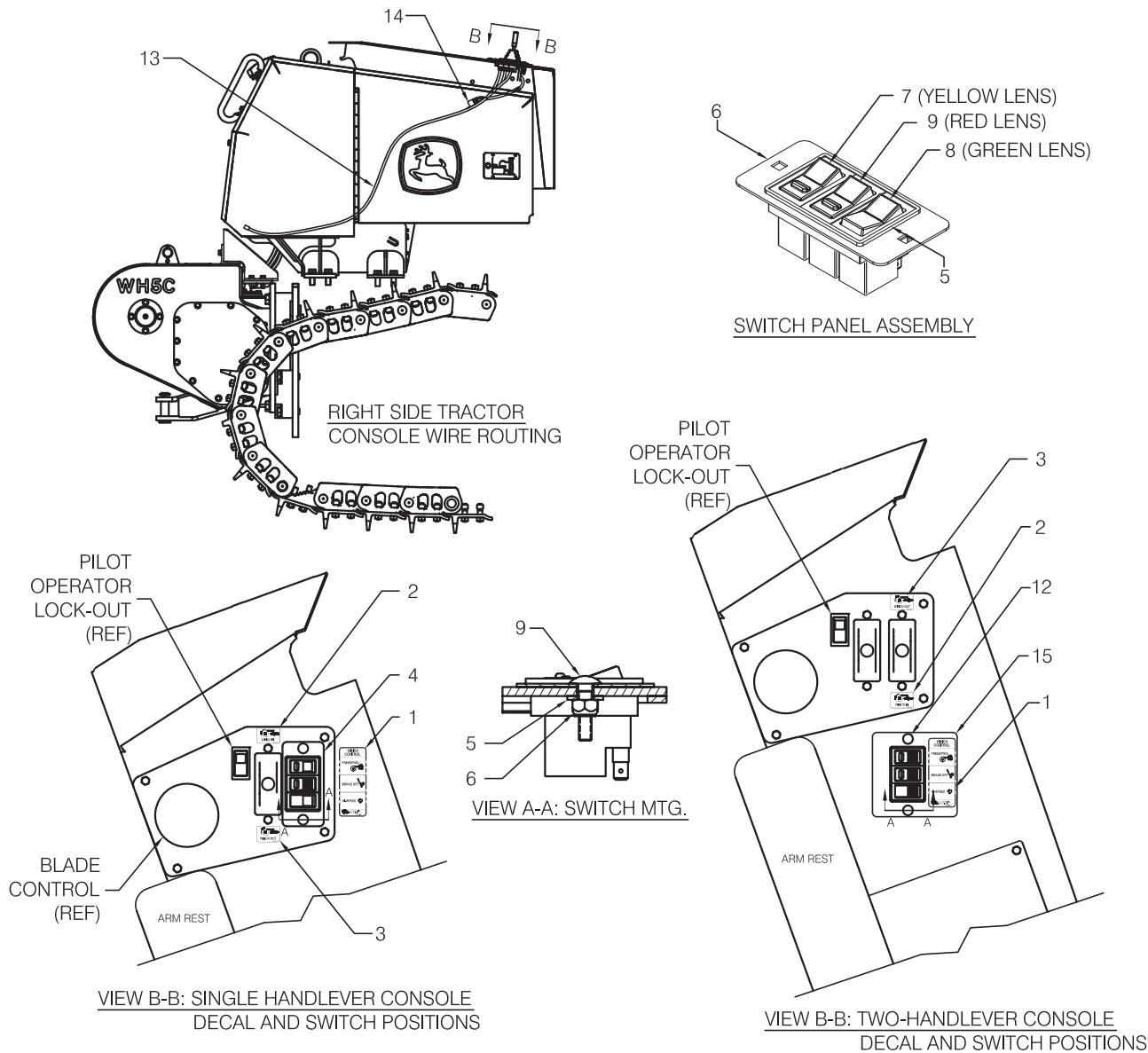
John Deere 700J (E39)



| Item | Part No. | Description              | Qty | Item | Part No. | Description      | Qty |
|------|----------|--------------------------|-----|------|----------|------------------|-----|
| 1    | 2310616  | Assembly, Switch Panel   | 1   | 7    | 220000W  | Bolt             | 2   |
| 2    | 234505   | . Frame, Mounting        | 2   | 8    | 15113W   | Nut              | 4   |
| 3    | 2310013  | . Assembly, Switch       | 1   | 9    | 15127W   | Washer           | 6   |
| 4    | 2310506  | . Assembly, Switch       | 1   | 10   | 2307121W | Decal, Winch In  | 1   |
| 5    | 2310602  | . Plate, Switch Mounting | 1   | 11   | 2307122W | Decal, Winch Out | 1   |
| 6    | 2307644W | Decal, Swith Panel       | 1   |      |          |                  |     |

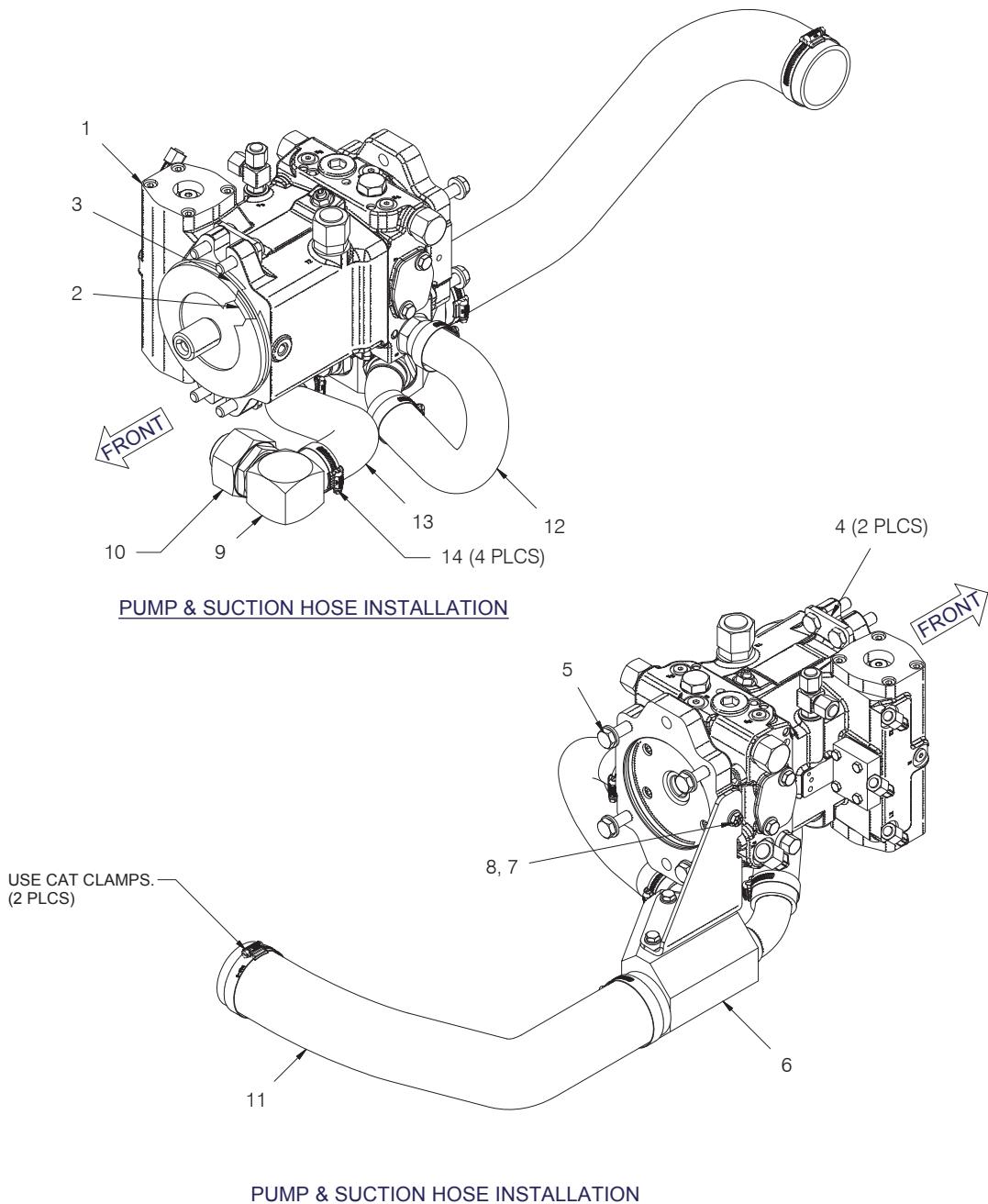
## Control Lever Installation

John Deere 750J (E48)



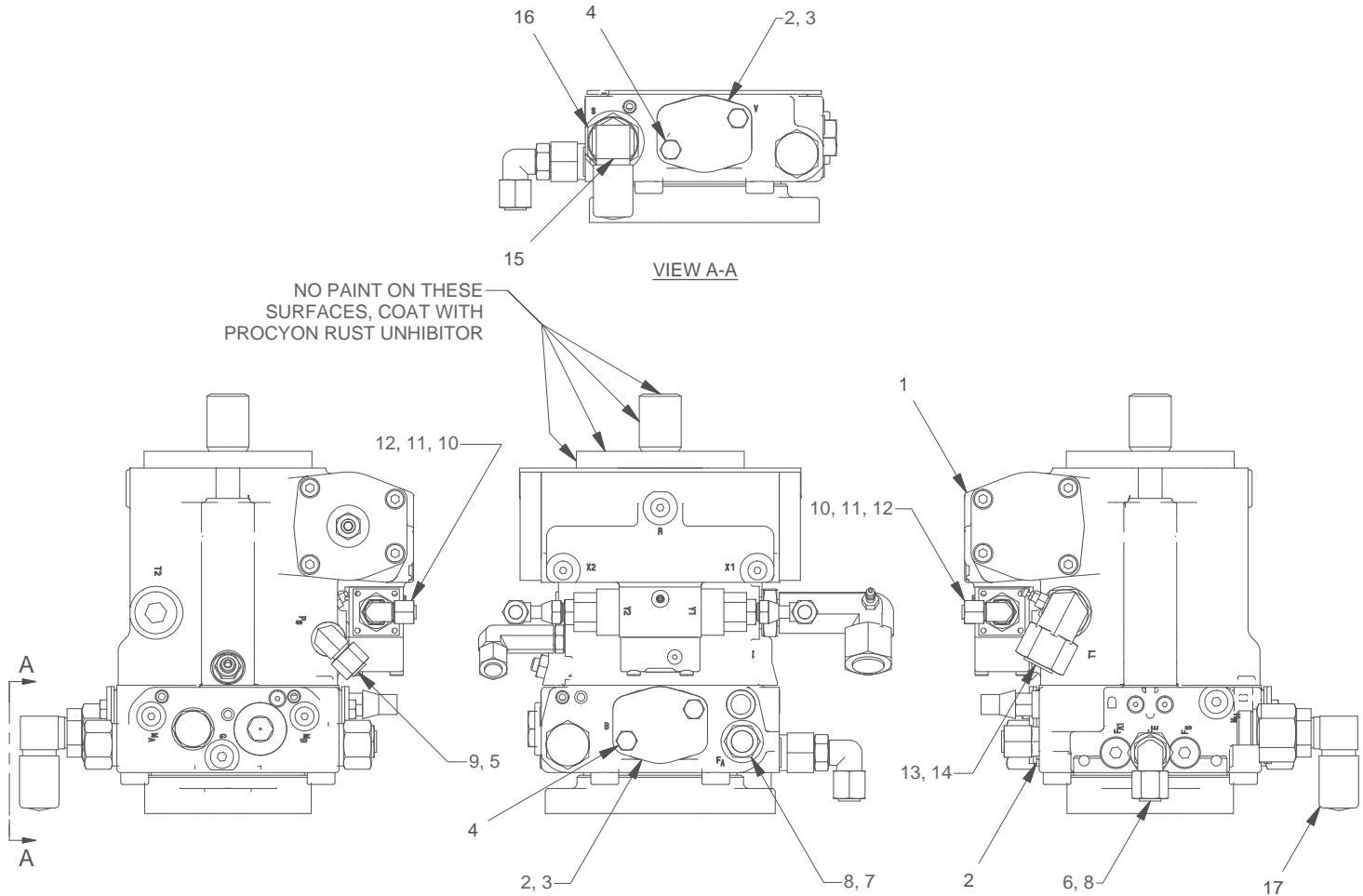
| Item | Part No. | Description              | Qty | Item | Part No. | Description            | Qty |
|------|----------|--------------------------|-----|------|----------|------------------------|-----|
| 1    | 2307054W | Decal, Switch Panel      | 1   | 9    | 2310504  | . Assembly, Switch     | 1   |
| 2    | 2307121W | Decal, Winch In          | 1   | 10   | 15127W   | Washer                 | 2   |
| 3    | 2307122W | Decal, Winch Out         | 1   | 11   | 15133W   | Nut                    | 2   |
| 4    | 2307051W | Assembly, Switch Panel   | 1   | 12   | 220000W  | Bolt                   | 2   |
| 5    | 234740   | . Frame, Mounting        | 1   | 13   | 2307292W | Wire Harness           | AR  |
| 6    | 2307057W | . Plate, Switch Mounting | 1   | 14   | R13661   | Relay                  | 1   |
| 7    | 2310013  | . Assembly, Switch       | 1   | 15   | 2307532W | Plate, Switch Mounting | 1   |
| 8    | 2310502  | . Assembly, Switch       | 1   |      |          |                        |     |

**Pump & Suction Hose Installation**  
**High Performance Winch (H5CH)**  
Caterpillar D6K (C80)



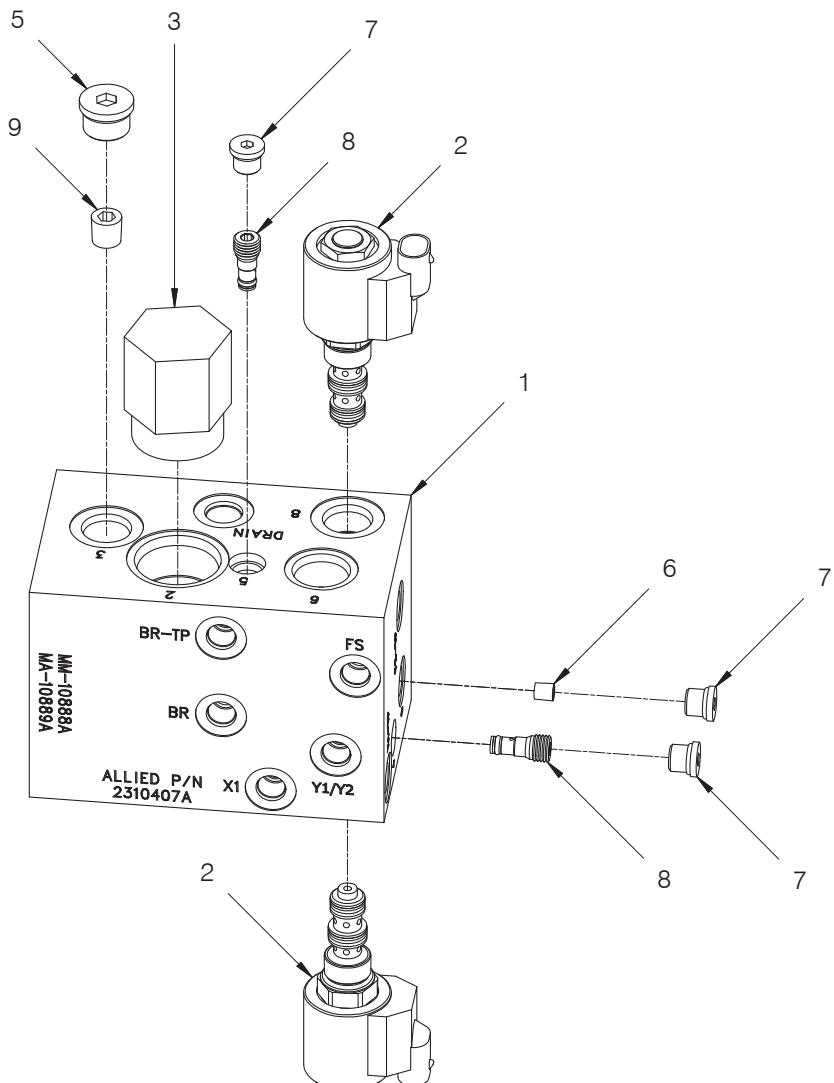
| Item | Part No.  | Description         | Qty | Item | Part No.  | Description             | Qty |
|------|-----------|---------------------|-----|------|-----------|-------------------------|-----|
| 1    | 2311085   | Assembly, Pump, D6K | 1   | 8    | R13802914 | Washer, Hard            | 1   |
| 2    | 39749W    | O-Ring              | 1   | 9    | 222513    | Fitting                 | 1   |
| 3    | 39758W    | O-Ring              | 1   | 10   | 2311098   | Fitting                 | 1   |
| 4    | 2311547   | Plate, Pump Ear     | 2   | 11   | 2311069   | Hose                    | 1   |
| 5    | 293647W   | Capscrew            | 4   | 12   | 2311091   | Hose, Winch Pump        | 1   |
| 6    | 2311252   | Assembly, Block "Y" | 1   | 13   | 2311092   | Hose, Transmission Pump | 1   |
| 7    | R13811011 | Capscrew            | 1   | 14   | 206289    | Clamp, Hose             | 4   |

**Pump Assembly**  
**High Performance Winch (H5CH)**  
Komatsu D51-22 (K37)



| Item | Part No.       | Description              | Qty      | Item | Part No. | Description                 | Qty |
|------|----------------|--------------------------|----------|------|----------|-----------------------------|-----|
|      | <b>2311535</b> | <b>Pump Assembly</b>     | <b>1</b> |      |          |                             |     |
| 1    | 2306424W       | . Pump, Hydrostatic 56CC | 1        | 10   | R833103  | . Fitting                   | 2   |
| 2    | 2304257W       | . Gasket                 | 2        | 11   | R833800  | . Fitting                   | 2   |
| 3    | 2304258W       | . Plate                  | 2        | 12   | 232984   | . Fitting                   | 2   |
| 4    | 18535W         | . Capscrew               | 4        | 13   | 2311868  | . Assembly, Bleeder Fitting | 1   |
| 5    | R833301        | . Fitting                | 1        | 14   | 231821   | . Fitting                   | 1   |
| 6    | 231452         | . Fitting                | 1        | 15   | 127574W  | . Fitting                   | 1   |
| 7    | 231441         | . Fitting                | 1        | 16   | 218181   | . Fitting                   | 1   |
| 8    | R834253        | . Fitting                | 2        | 17   | 2311828  | . Cap                       | 1   |
| 9    | 231822         | . Fitting                | 1        |      |          |                             |     |

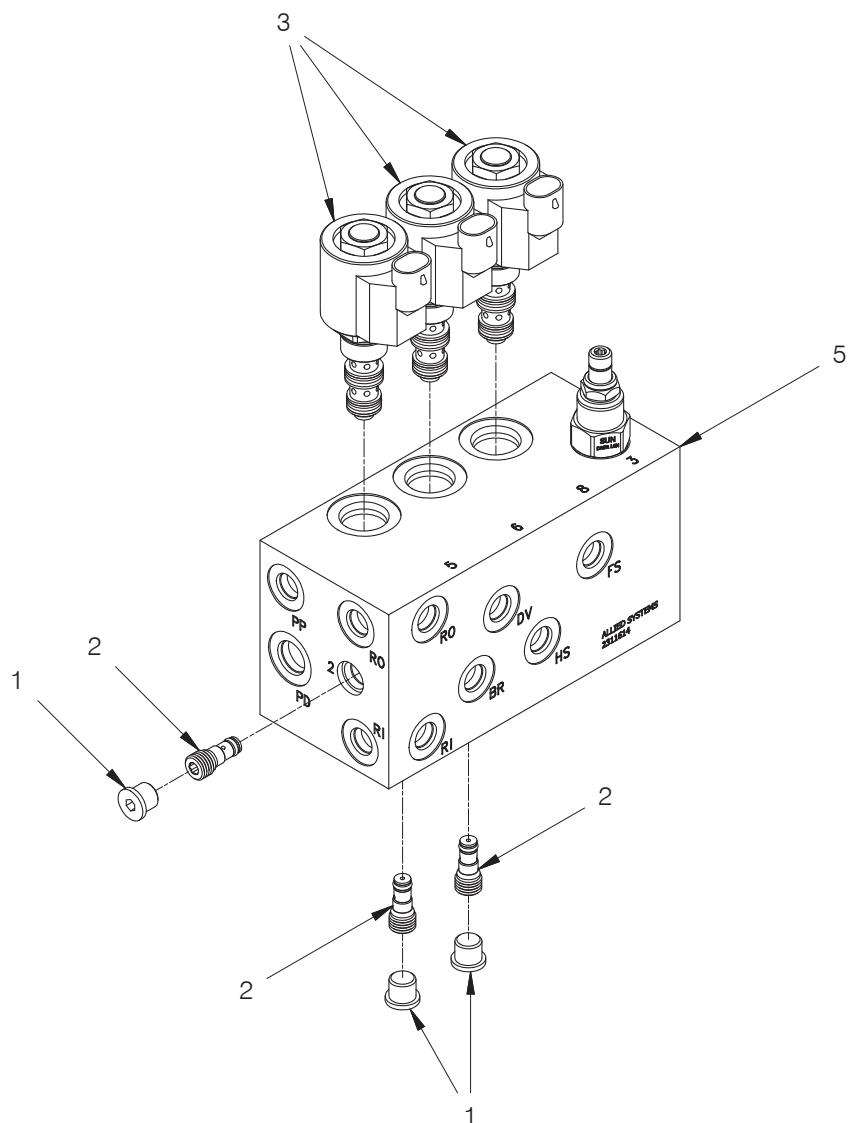
**Control Manifold Assembly**  
**High Performance Winch (H5CH)**  
Caterpillar D6K (C80)  
Komatsu D51-22 (K37)



| Item | Part No. | Description                 | Qty | Item | Part No. | Description                | Qty |
|------|----------|-----------------------------|-----|------|----------|----------------------------|-----|
| 1    | 2310407  | <b>Manifold, Control</b>    | 1   | 5    | 229345   | . Fitting                  | 1   |
|      | Ref.     | . Manifold, Control Block   | 1   | 6    | 2310369  | . Plug, Orifice            | 1   |
| 2    | 2310430  | . Valve, Solenoid Cartridge | 2   | 7    | 235387   | . Fitting                  | 3   |
|      | R15668   | .. Kit, Seal                | 1   | 8    | 2307227W | . Valve, Cartridge Shuttle | 2   |
|      | 252134   | .. Valve                    | 1   |      | 2307231W | .. Kit, Seal               | 1   |
|      | 2313921  | .. Coil                     | 1   | 9    | 2310368  | . Plug, Orifice            | 1   |
| 3    | 2307461W | . Valve, Directional        | 1   |      |          |                            |     |
|      | 2313495  | .. Kit, Seal                | 1   |      |          |                            |     |

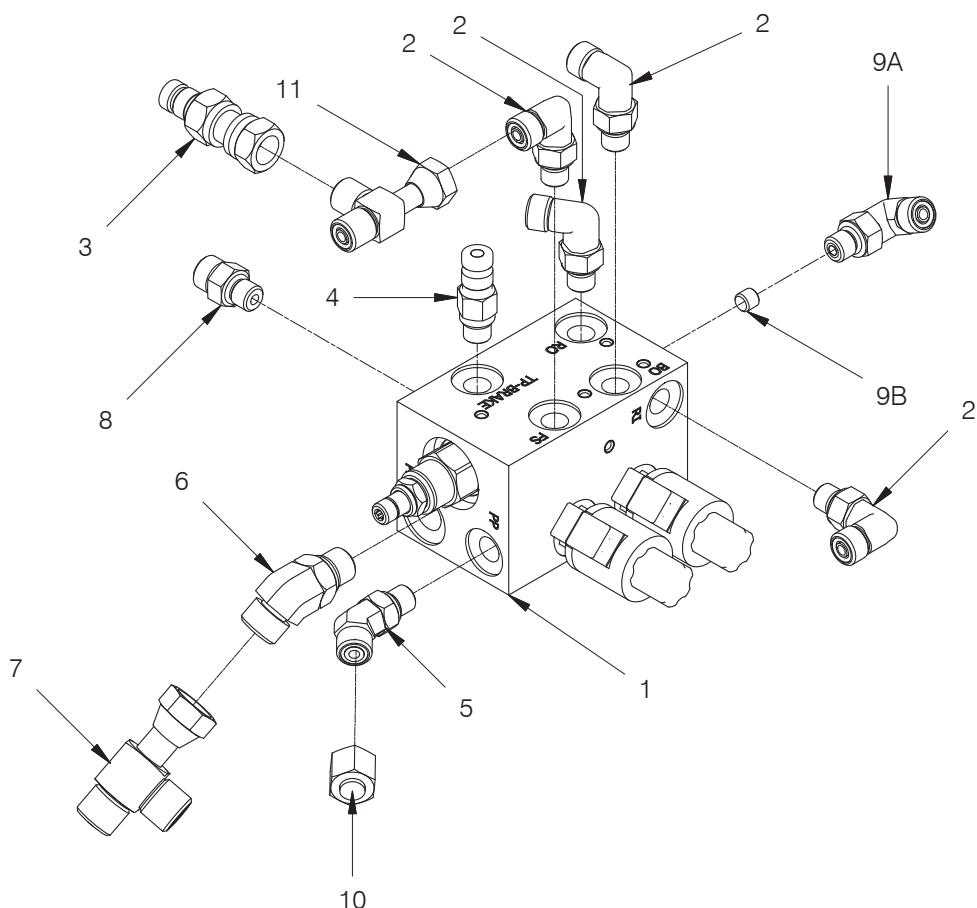
## Control Manifold Assembly

### High Performance Winch (H5CH)



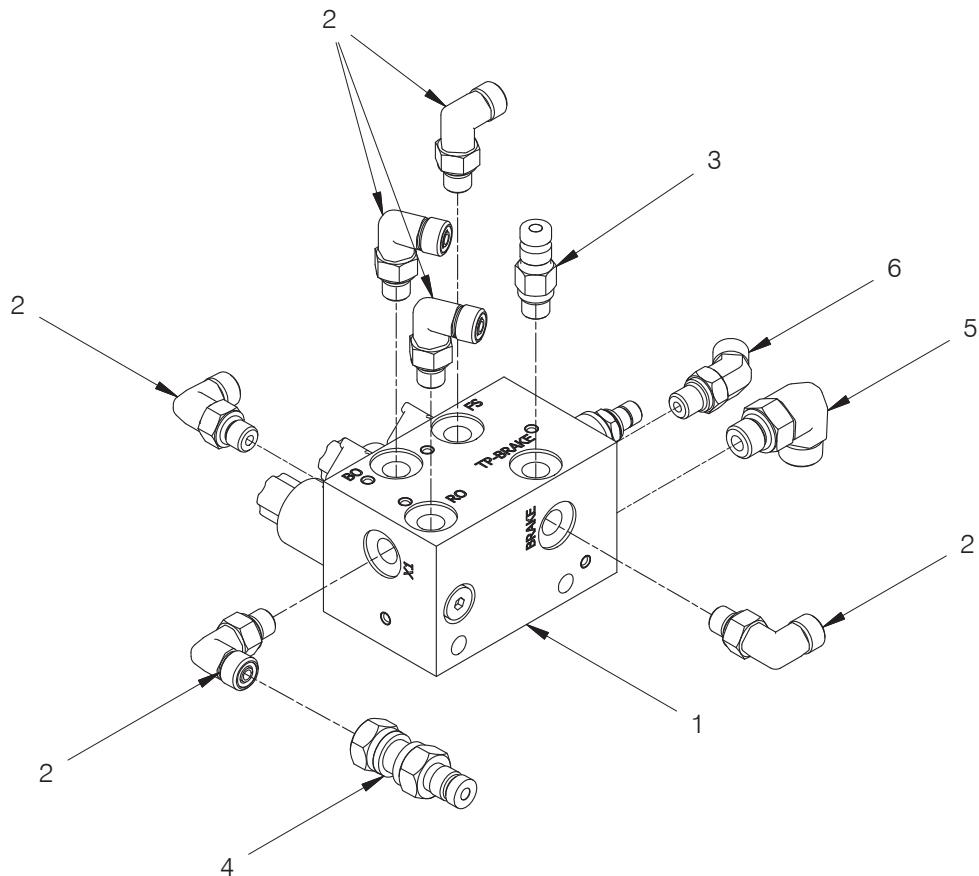
| Item | Part No. | Description                 | Qty | Item | Part No. | Description               | Qty |
|------|----------|-----------------------------|-----|------|----------|---------------------------|-----|
| 1    | 2311614  | Manifold, Control           | 1   |      |          |                           |     |
|      | 222442W  | . Fitting                   | 3   |      | 252134   | .. Valve                  | 1   |
| 2    | 2307227W | . Valve, Cartridge Shuttle  | 2   |      | 2313921  | .. Coil, Valve            | 1   |
|      | 2307231W | .. Kit, Seal                | 1   | 5    | Ref.     | . Manifold, Control Block | 1   |
| 3    | 2310430  | . Valve, Solenoid Cartridge | 3   | 6    | 2311592  | . Valve, Directional      | 1   |
|      | R15668   | .. Kit, Seal                | 1   |      |          |                           |     |

**Control Manifold Assembly**  
**Rescue Winch (H5CT)**  
Caterpillar D6K (C80)



| Item | Part No. | Description                       | Qty | Item | Part No. | Description                 | Qty |
|------|----------|-----------------------------------|-----|------|----------|-----------------------------|-----|
| 1    | 2313635  | <b>Assembly, Control Manifold</b> | 1   | 8    | 231439   | . Fitting                   | 1   |
| 2    | 2311770  | . Assembly, Control Manifold      | 1   | 9    | 2311500  | . Assembly, Orifice Fitting | 1   |
| 3    | R833251  | . Fitting                         | 4   | 9A   | 2311499  | . . Fitting, Modified       | 1   |
| 4    | 2307625W | . Coupler, Quick Male             | 1   | 9B   | 2310181  | . . Plug, Orifice           | 1   |
| 5    | R14040   | . Coupler, Q.D. Male              | 1   | 10   | 232984   | . Fitting                   | 1   |
| 6    | R833200  | . Fitting                         | 1   | 11   | 236855   | . Fitting                   | 1   |
| 7    | R833204  | . Fitting                         | 1   |      |          |                             |     |
|      | 231955   | . Fitting                         | 1   |      |          |                             |     |

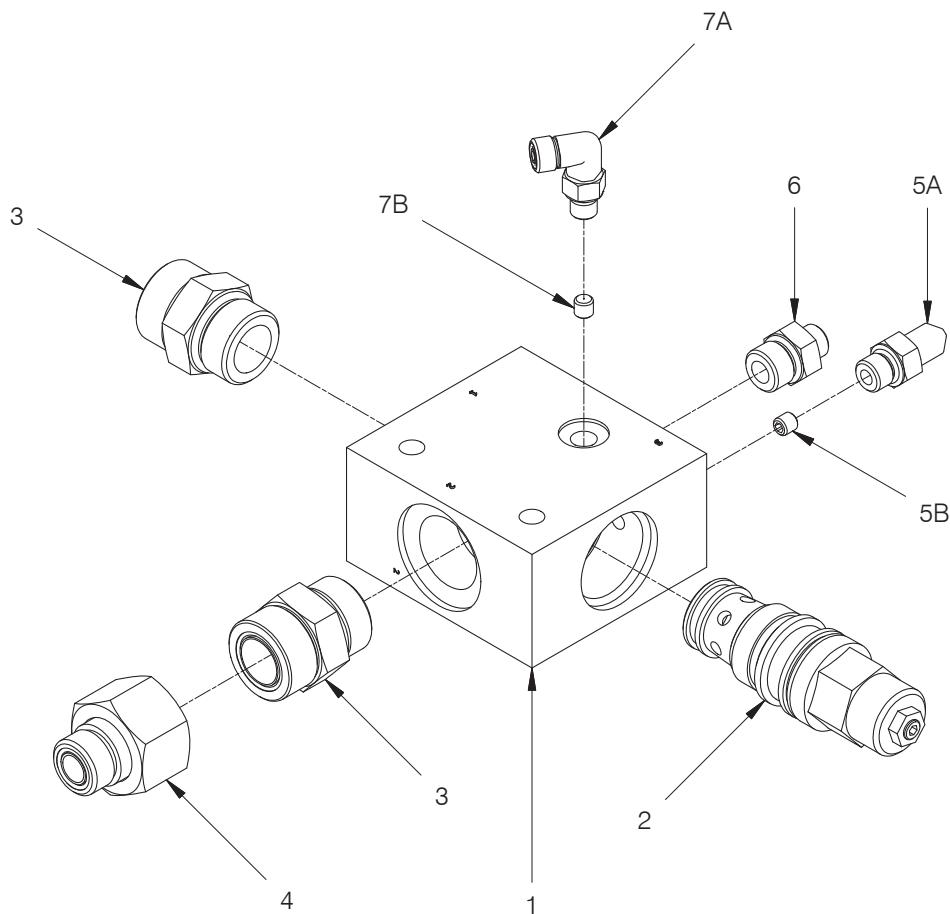
**Control Manifold Assembly**  
**Hi-Performance Winch (H5CH)**  
Caterpillar PL61 (C391)



| Item | Part No. | Description                       | Qty | Item | Part No. | Description           | Qty |
|------|----------|-----------------------------------|-----|------|----------|-----------------------|-----|
| 1    | 2313473  | <b>Assembly, Control Manifold</b> | 1   | 4    | 2307625W | . Coupler, Quick Male | 1   |
| 2    | 2311770  | . Assembly, Control Manifold      | 1   | 5    | R833257  | . Fitting             | 1   |
| 3    | R833251  | . Fitting                         | 6   | 6    | R833200  | . Fitting             | 1   |
|      | R14040   | . Coupler, Q.D. Male              | 1   |      |          |                       |     |

**Counterbalance Manifold Assembly**

**Rescue Winch (H5CT)**  
**Caterpillar D6K (C80)**

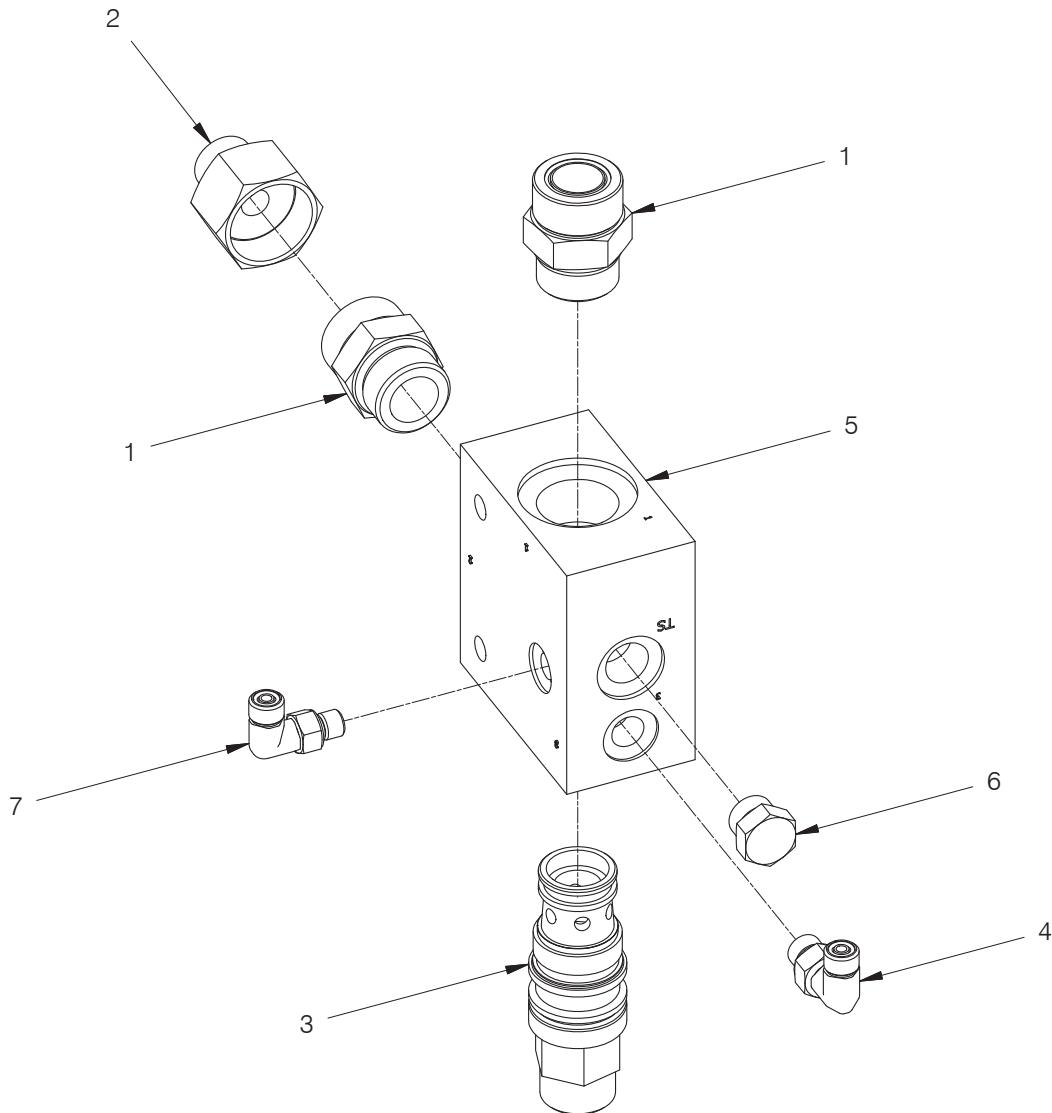


| Item | Part No.       | Description                              | Qty      | Item | Part No. | Description                   | Qty |
|------|----------------|--|----------|------|----------|-------------------------------|-----|
|      | <b>2313634</b> | <b>Assembly, Counterbalance Manifold</b> | <b>1</b> |      |          |                               |     |
| 1    | 2307632W       | . Manifold, T17A, Modified               | 1        | 5A   | 2310698  | . . Fitting, Modified         | 1   |
| 2    | 2307265        | . Valve, Counterbalance                  | 1        | 5B   | 2310181  | . . Plug, Orifice             | 1   |
|      | 243815         | . . Kit, Seal                            | 1        | 6    | R833104  | . . Fitting                   | 1   |
| 3    | 231444         | . Fitting                                | 2        | 7    | 2311500  | . . Assembly, Orifice Fitting | 1   |
| 4    | 2307104W       | . Fitting                                | 1        | 7A   | 2311499  | . . Fitting, Modified         | 1   |
| 5    | 2311339        | . Assembly, Fitting, Orifice             | 1        | 7B   | 2310181  | . . Plug, Orifice             | 1   |

**Counterbalance Manifold Assembly**

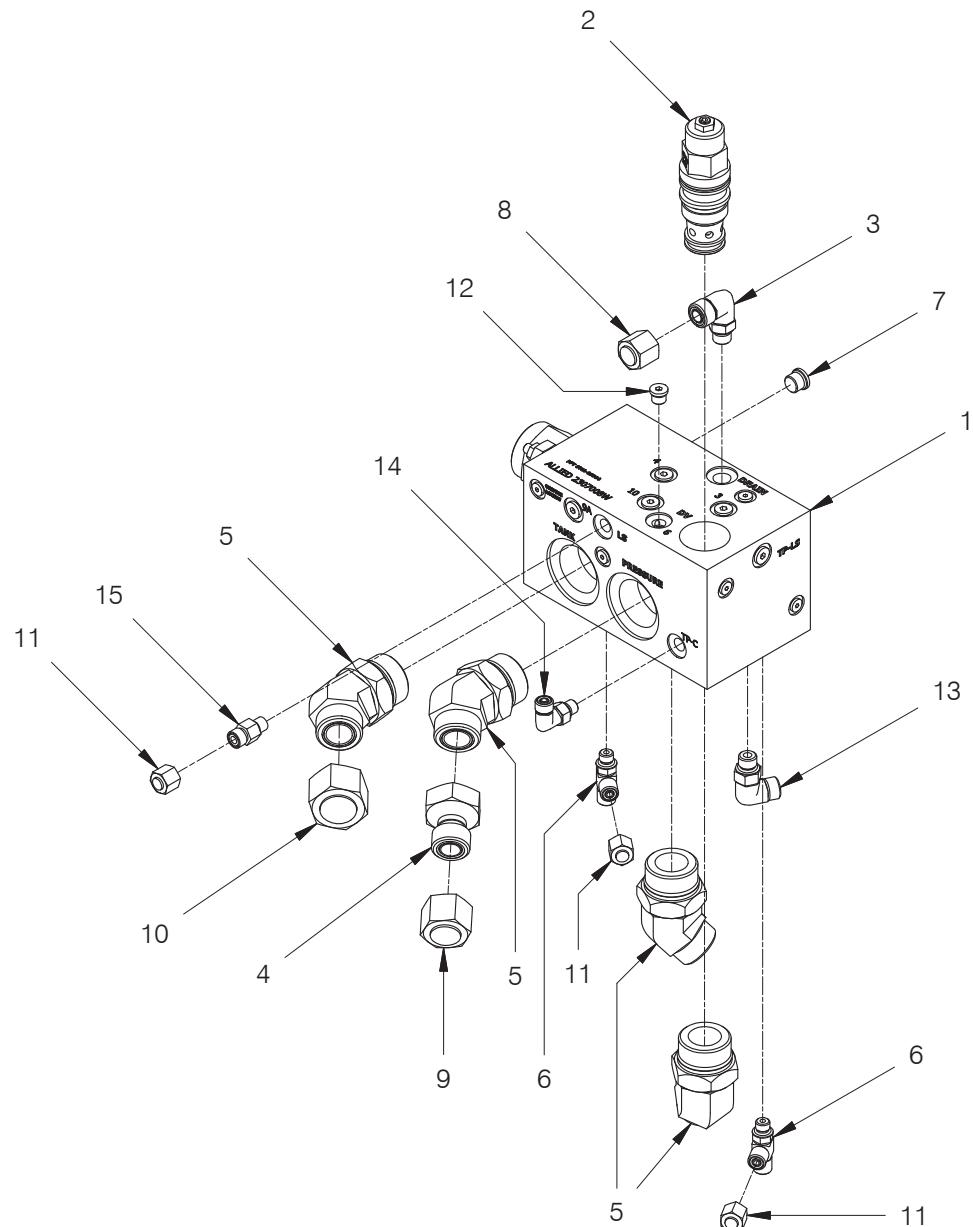
Level 1, Rescue Winch, 2-Speed (H5CT-D)

Komatsu D51-22 (K37)



| Item | Part No.       | Description                              | Qty      | Item | Part No. | Description                 | Qty |
|------|----------------|--|----------|------|----------|-----------------------------|-----|
|      | <b>2313705</b> | <b>Assembly, Counterbalance Manifold</b> | <b>1</b> |      |          |                             |     |
| 1    | 231444         | . Fitting                                | 2        | 5    | 2307632W | . Manifold, T17A, Modified  | 1   |
| 2    | 2307104W       | . Fitting                                | 1        | 6    | 210709   | . Fitting                   | 1   |
| 3    | 2307265W       | . Valve, Counterbalance                  | 1        | 7    | 2311500  | . Assembly, Orifice Fitting | 1   |
|      | 243815         | .. Kit, Seal                             | 1        |      | 2311499  | .. Fitting, Modified        | 1   |
| 4    | 2311339        | . Assembly, Fitting - Orifice            | 1        |      | 2310181  | .. Plug, Orifice            | 1   |
|      | 2310698        | .. Fitting, Modified                     | 1        |      |          |                             |     |
|      | 2310181        | .. Plug, Orifice                         | 1        |      |          |                             |     |

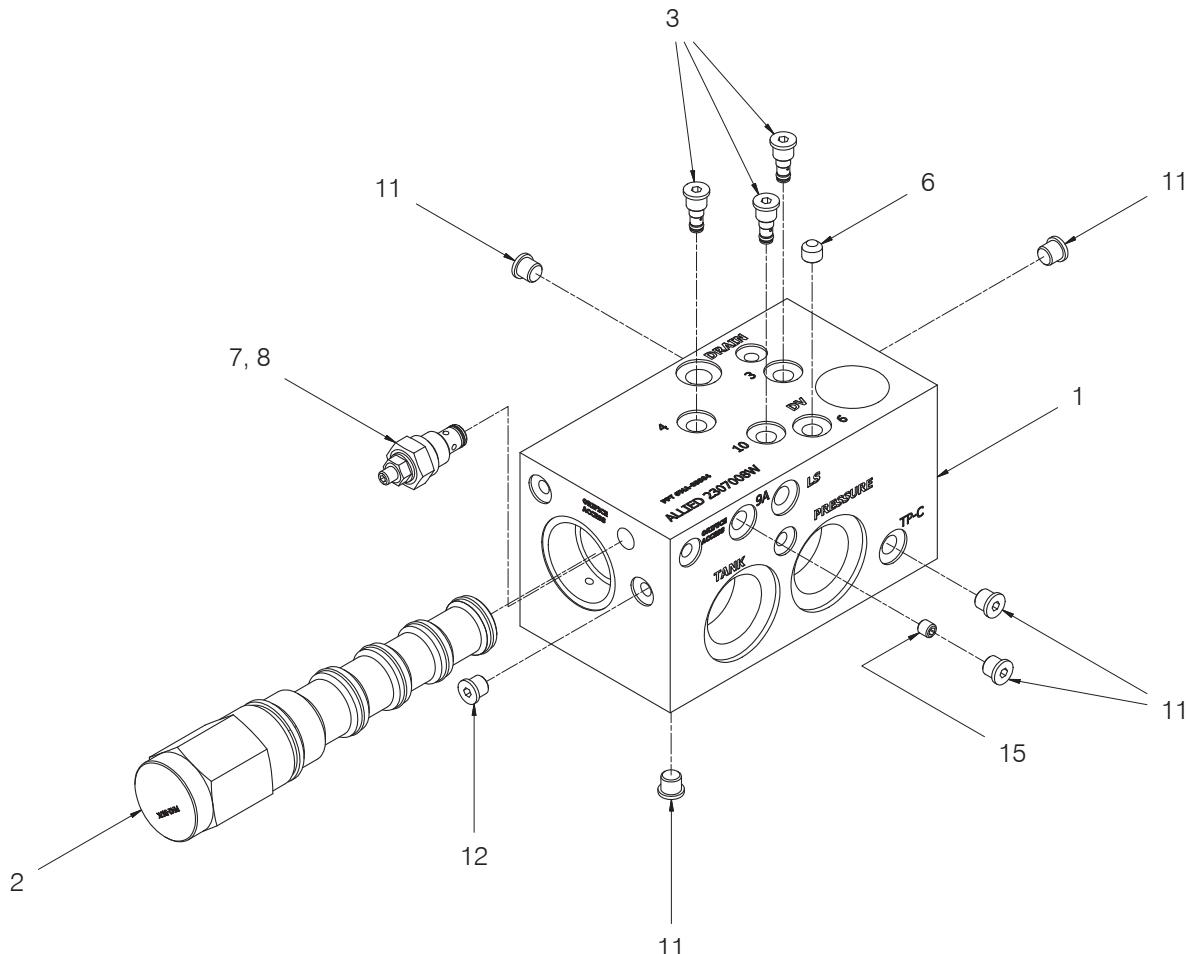
**Directional Manifold Assembly**  
**Hi-Performance Winch (H5CH)**  
Caterpillar PL61 (C391)



| Item | Part No.       | Description                           | Qty      | Item | Part No. | Description                 | Qty |
|------|----------------|---------------------------------------|----------|------|----------|-----------------------------|-----|
|      | <b>2313486</b> | <b>Assembly, Directional Manifold</b> | <b>1</b> |      |          |                             |     |
| 1    | 2307008W       | . Manifold, Directional               | 1        | 8    | R834253  | . Fitting                   | 1   |
| 2    | 2307265W       | . Valve, Counter Balance              | 1        | 9    | 231821   | . Fitting                   | 1   |
|      | 243815         | .. Kit, Seal                          | 1        | 10   | 231820   | . Fitting                   | 1   |
| 3    | R833261        | . Fitting                             | 1        | 11   | 232984   | . Fitting                   | 3   |
| 4    | 234191         | . Fitting                             | 1        | 12   | 235387   | . Fitting                   | 1   |
| 5    | R833218        | . Fitting                             | 4        | 13   | R833257  | . Fitting                   | 1   |
| 6    | R833400        | . Fitting                             | 2        | 14   | 2311500  | . Assembly, Orifice Fitting | 1   |
| 7    | 229383         | . Fitting                             | 1        | 15   | 2313661  | . Valve, Check              | 1   |

## Directional Manifold Assembly

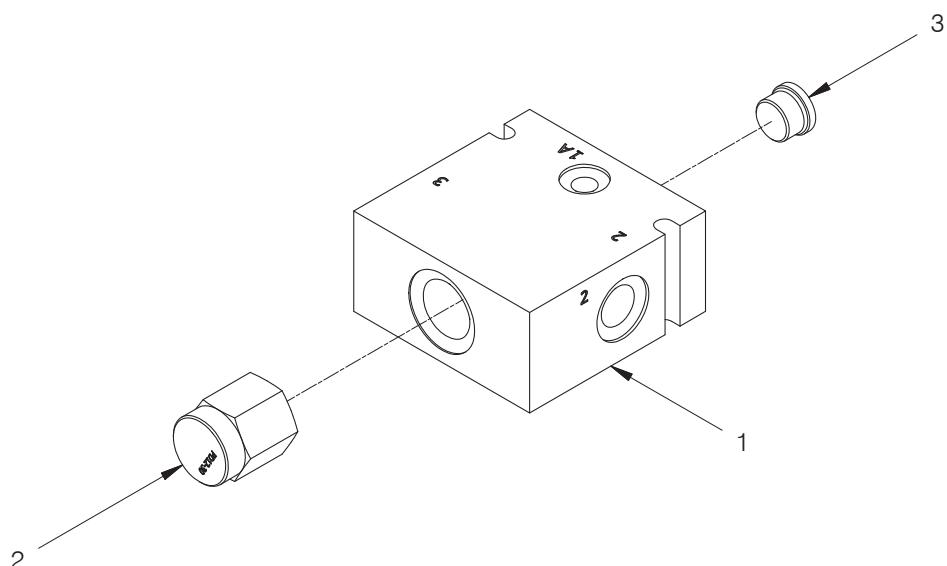
John Deere 750J (E48)



| Item | Part No.          | Description                           | Qty      | Item | Part No.                     | Description       | Qty |
|------|-------------------|---------------------------------------|----------|------|------------------------------|-------------------|-----|
|      | <b>2307008W</b>   | <b>Assembly, Directional Manifold</b> | <b>1</b> |      |                              |                   |     |
| 1    | 2307232W          | . Manifold Body                       | 1        |      | 2307246W                     | . . Kit, Seal     | 1   |
| 2    | 2307024W          | . Valve, Proportional Cartridge Spool | 1        | 11   | 222442W                      | . Fitting, O-Ring | 5   |
|      | 2307235W          | . . Kit, Seal                         | 1        | 12   | 2310978W                     | . Orifice         | 1   |
| 3    | 2307234W          | . Valve, Cartridge Check              | 3        | 15   | 2307736W                     | . Orifice         | 1   |
|      | 2307245W          | . . Kit, Seal                         | 9        |      |                              |                   |     |
| 6    | *a, *b<br>220998W | . Screw                               | 1        | *a   | Use 251099W Adhesive Sealant |                   |     |
| 6    | *c<br>2312132     | . Fitting, Orifice                    | 1        | *b   | Last Used on S/N H6G-1042    |                   |     |
| 7    | 2307233W          | . Plug, Orifice                       | 1        | *c   | First Used on S/N H6G-1043   |                   |     |
| 8    | 2307236W          | . Valve, Cartridge Relief             | 1        |      |                              |                   |     |

**Brake-Off Manifold**

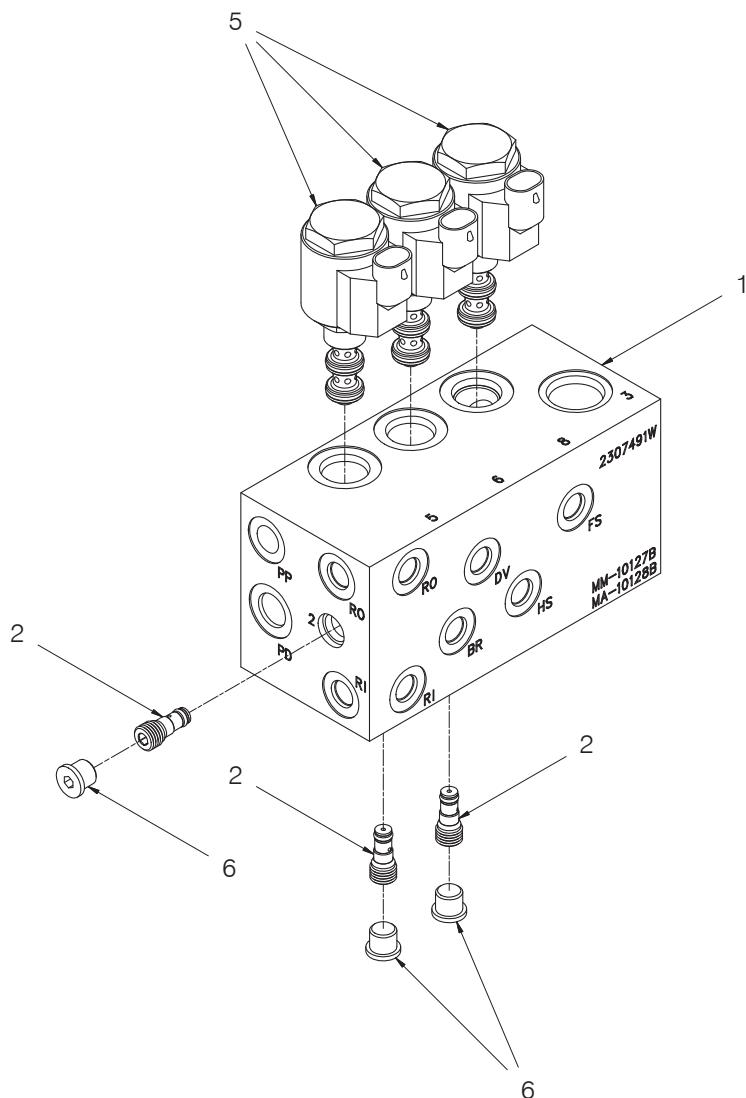
John Deere 750J (E48)



| Item | Part No. | Description                | Qty | Item | Part No. | Description | Qty |
|------|----------|----------------------------|-----|------|----------|-------------|-----|
| 1    | 2307443W | <b>Manifold, Brake-Off</b> | 1   | 3    | 229345   | . Fitting   | 1   |
|      | 2307444W | . Manifold, Modified       | 1   |      |          |             |     |
| 2    | 2310576  | . Valve, Directional       | 1   |      |          |             |     |
|      | 2307154W | . . Kit, Seal              | 1   |      |          |             |     |

**Logic Manifold, Series II**

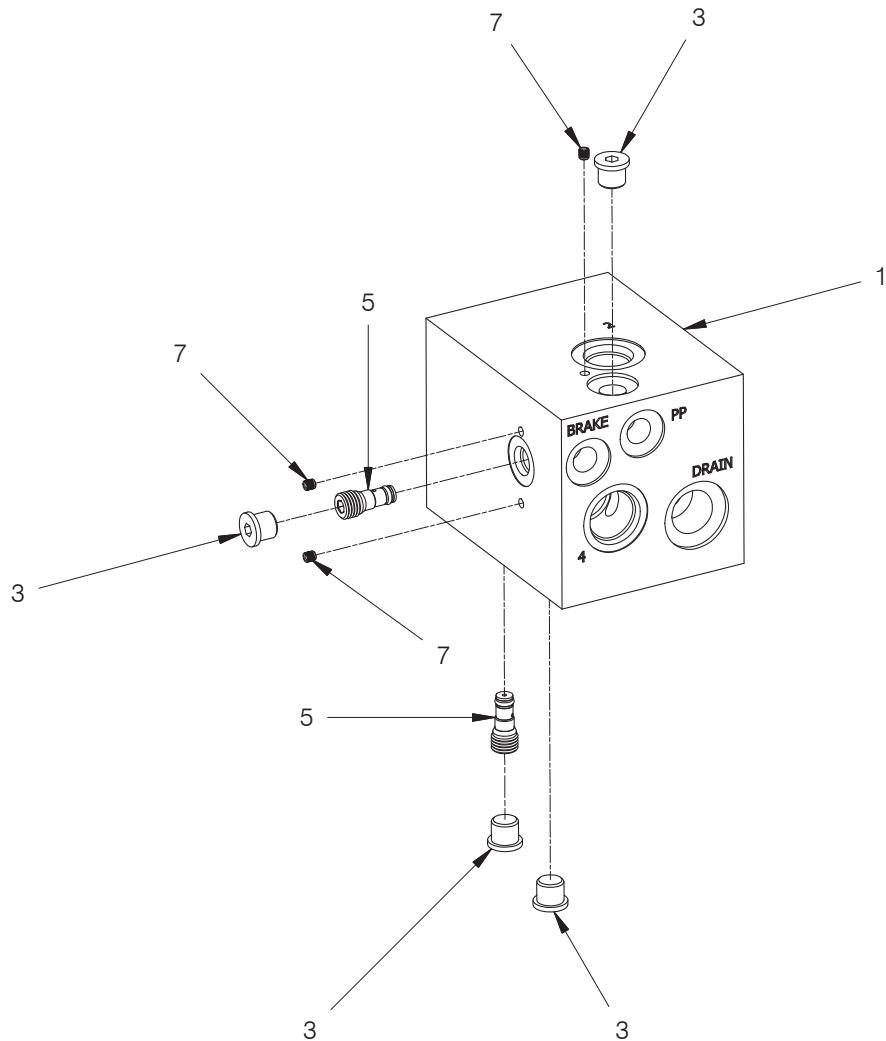
John Deere 750J (E48)



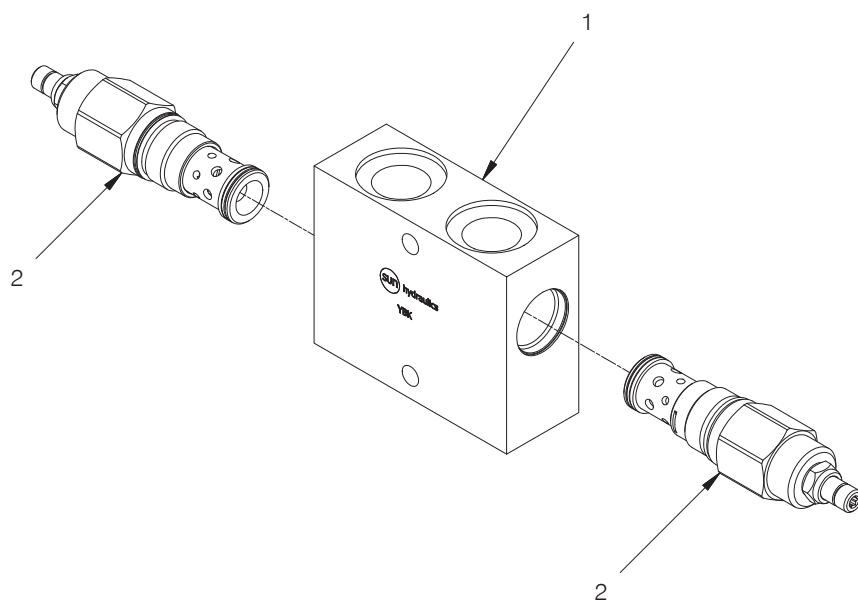
| Item | Part No.        | Description                      | Qty | Item   | Part No. | Description         | Qty |
|------|-----------------|----------------------------------|-----|--------|----------|---------------------|-----|
| 1    | <b>2307491W</b> | <b>Manifold, Logic Series II</b> | 1   | 5      | 250365   | . Cartridge, Valve  | 3   |
|      | 2307511W        | . Manifold Body, Logic Control   | 1   | 250589 | . . Coil | 1                   |     |
| 2    | 2307227W        | . Valve, Cartridge Shuttle       | 3   | 6      | 222442W  | . . Fitting, O-Ring | 3   |
|      | 2307231W        | . . Seal Kit                     | 1   |        |          |                     |     |

## Control Valve

Rescue Manifold Assembly



| Item | Part No.        | Description  | Qty      | Item | Part No. | Description                | Qty |
|------|-----------------|--|----------|------|----------|----------------------------|-----|
|      | <b>2307551W</b> | <b>Valve, Control<br/>- Rescue Manifold Assembly</b> | <b>1</b> |      | 5        | . Valve, Cartridge Shuttle | 2   |
| 1    | 2307550W        | . Manifold, Control                                  | 1        |      | 2307231W | . . Seal Kit               | 1   |
| 3    | 222442W         | . Fitting, O-Ring                                    | 4        | 7    | 2307480W | . . Plug, Expansion        | 3   |

**Cross Port Relief Assembly****Rescue Winch (H5CT)****Komatsu D51-22 (K37)**

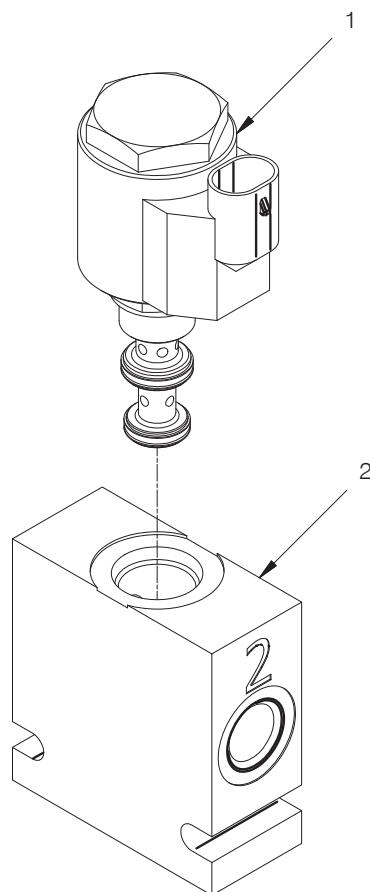
| Item | Part No.        | Description                        | Qty      | Item | Part No. | Description  | Qty |
|------|-----------------|------------------------------------|----------|------|----------|--------------|-----|
| 1    | <b>2307440W</b> | <b>Assembly, Cross Port Relief</b> | <b>1</b> |      |          |              |     |
|      | 2307439W        | . Body, Manifold                   | 1        |      | 253623   | .. Kit, Seal | 1   |
| 2    | 2307438W        | . Valve, Relief                    | 2        |      | 255601   | .. Kit, Seal | 1   |

**Manifold Valve Assembly****High Performance Winch (H5CH)**

John Deere 700J (E39)

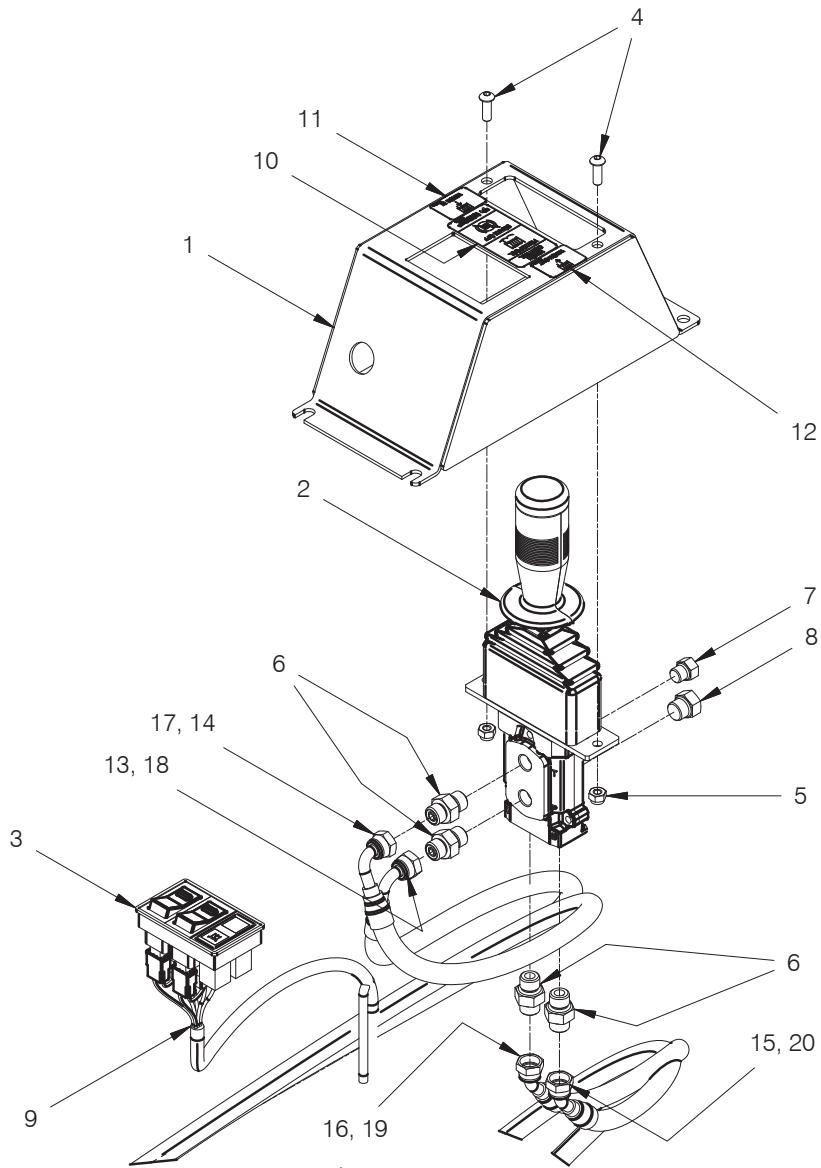
**Rescue Winch (H5CT)**

Komatsu D51-22 (K37)



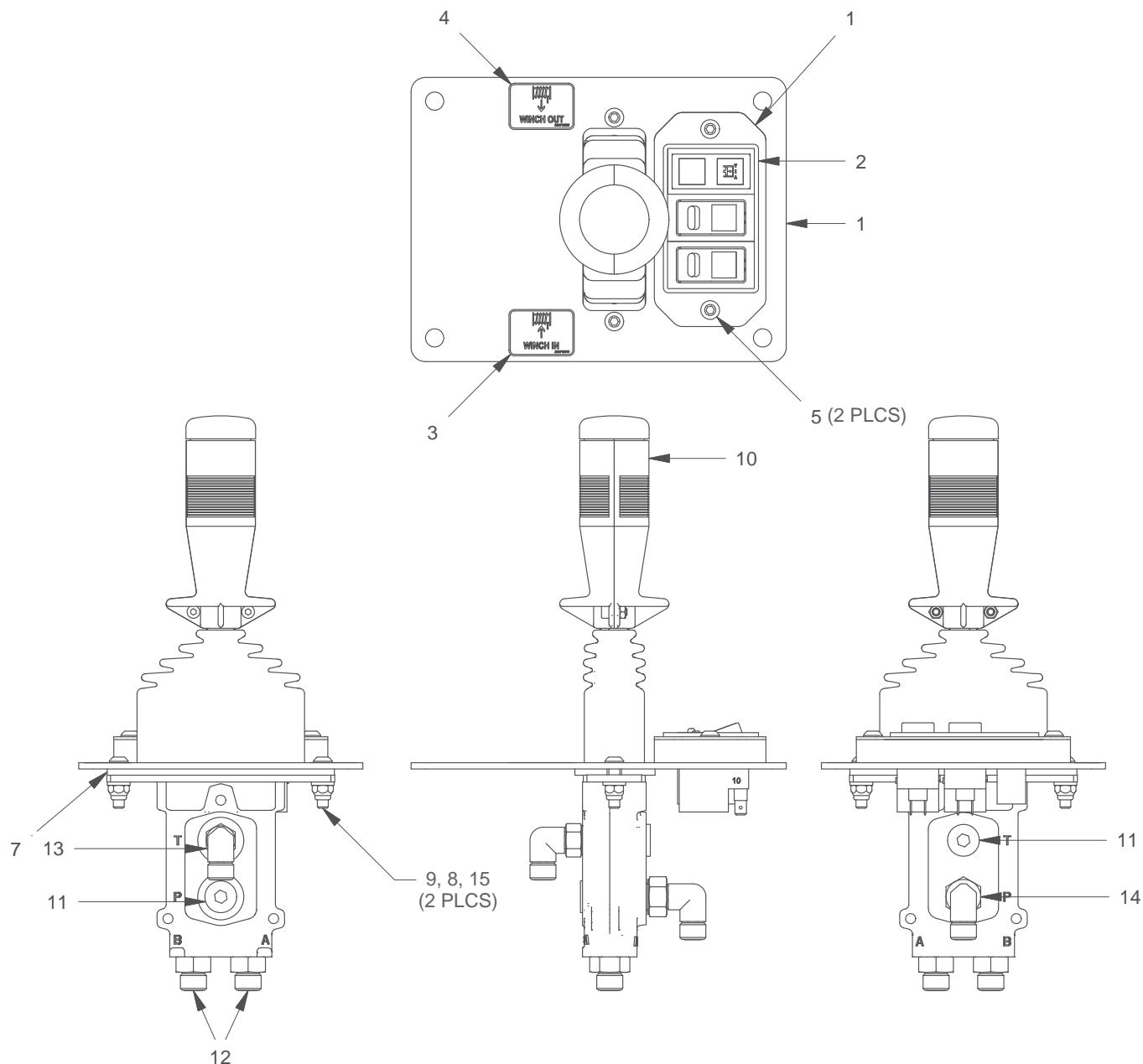
| Item | Part No. | Description                                | Qty | Item | Part No.  | Description       | Qty |
|------|----------|--|-----|------|-----------|-------------------|-----|
| 1    | 2307833W | <b>Assembly, Manifold Valve</b>            | 1   |      |           |                   |     |
|      | 2307834W | . Valve, Cartridge - 3 Way Solenoid        | 1   |      | 250589    | .. Coil, Solenoid | 1   |
|      | 2307835W | .. Valve, Cartridge - 3 Way No<br>Solenoid | 1   |      | R15668    | .. Kit, Seal      | 1   |
|      |          |  |     | 2    | R12973129 | . Body, Valve     | 1   |

**Control Lever Assembly**  
**High Performance Winch (H5CH)**  
Caterpillar D6K (C80)



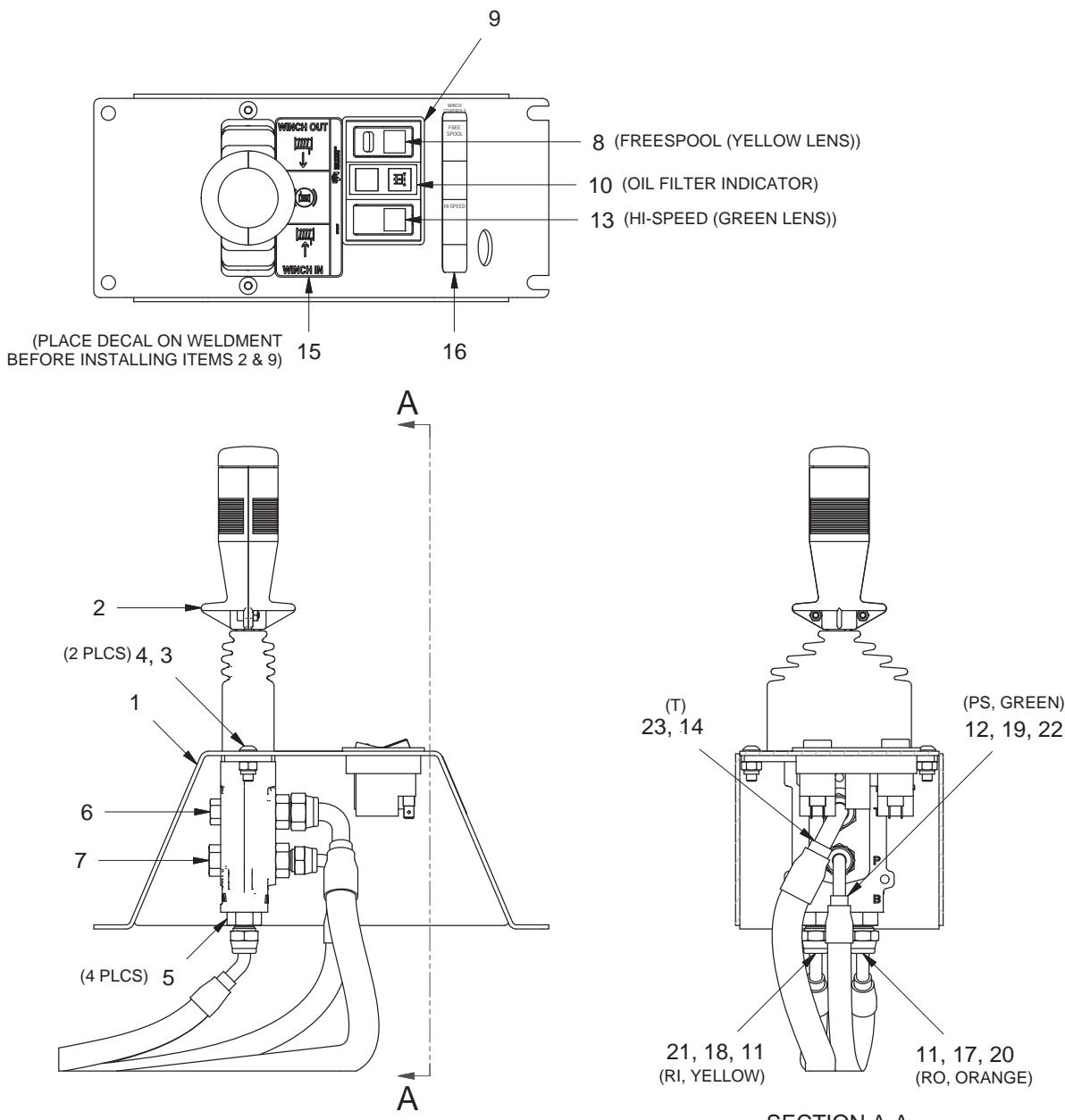
| Item | Part No.       | Description                                     | Qty      | Item | Part No. | Description        | Qty               |   |
|------|----------------|---|----------|------|----------|--------------------|-------------------|---|
|      | <b>2313790</b> | <b>Assembly, Control Lever</b>                  | <b>1</b> |      | 11       | 2307121W           | . Decal, Winch In | 1 |
| 1    | 2311071        | . Bracket, Control Lever                        | 1        | 12   | 2307122W | . Decal, Winch Out | 1                 |   |
| 2    | 2310929        | . Control Lever, Pilot Controller<br>(See 3-58) | 1        | 13   | 2306152W | . Label, PS        | 1                 |   |
| 3    | 2311350        | . Assembly, Switch (See 3-59)                   | 1        | 14   | 2306151W | . Label, T         | 1                 |   |
| 4    | 18720W         | . Capscrew                                      | 2        | 15   | 2306154W | . Label, X2        | 1                 |   |
| 5    | 15113W         | . Nut   | 2        | 16   | 2306155W | . Label, X1        | 1                 |   |
| 6    | R833103        | . Fitting                                       | 4        | 17   | 2313783  | . Assembly, Hose   | 1                 |   |
| 7    | 209423         | . Fitting                                       | 1        | 18   | 2311534  | . Assembly, Hose   | 1                 |   |
| 8    | 212762         | . Fitting                                       | 1        | 19   | 2313784  | . Assembly, Hose   | 1                 |   |
| 9    | 2311344        | . Console, Wire Harness                         | 1        | 20   | 2313785  | . Assembly, Hose   | 1                 |   |
| 10   | 2310414        | . Decal, Switch Panel                           | 1        |      |          |                    |                   |   |

**Control Lever Assembly**  
**High Performance Winch (H5CH)**  
**Komatsu D51-22 (K37)**



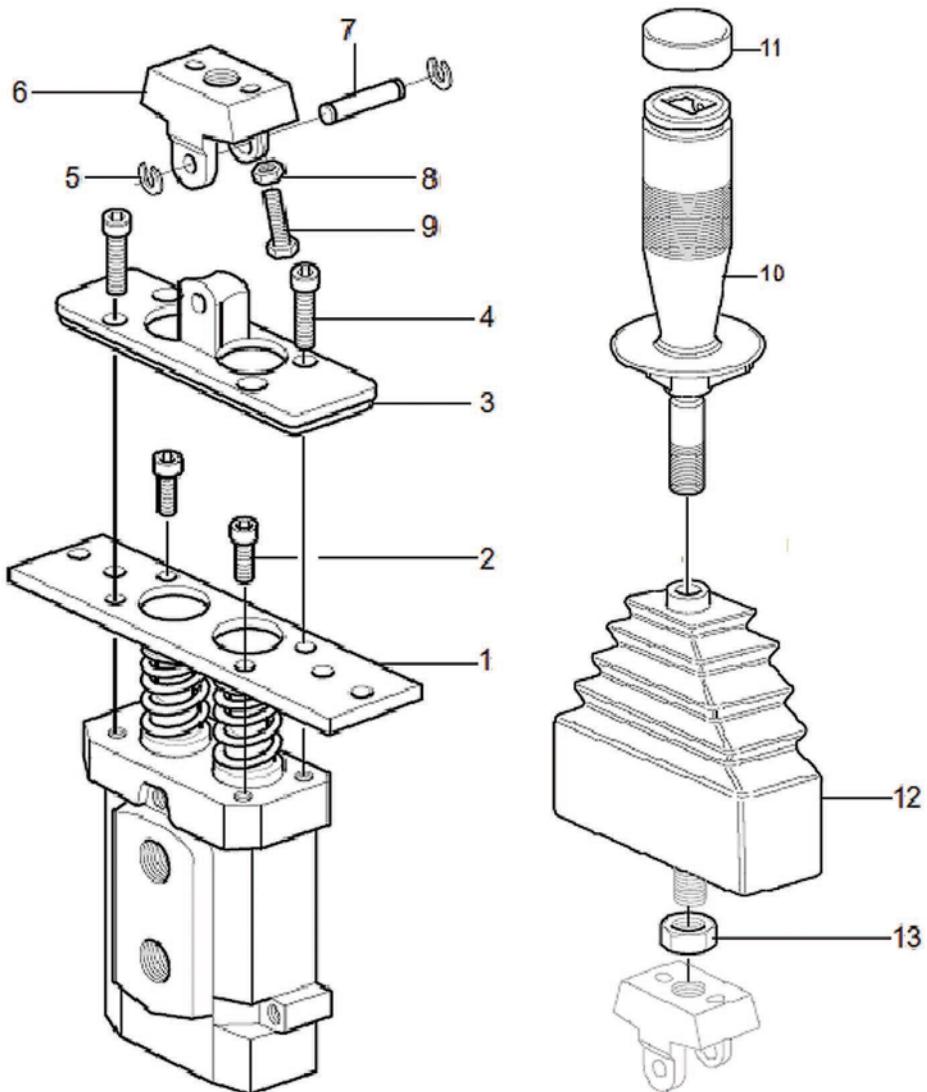
| Item | Part No. | Description                    | Qty | Item | Part No.  | Description                                     | Qty |
|------|----------|--------------------------------|-----|------|-----------|---|-----|
| 1    | 2311532  | <b>Assembly, Control Lever</b> | 1   | 9    | R13808536 | . Capscrew                                      | 2   |
| 2    | 2311531  | . Control Lever Bracket        | 1   | 10   | 2310929   | . Control Lever, Pilot Controller<br>(See 3-58) | 1   |
| 3    | 2311350  | . Switch Assembly (See 3-59)   | 1   | 11   | 229383    | . Fitting                                       | 2   |
| 4    | 2307121W | . Decal, Winch In              | 1   | 12   | R833103   | . Fitting                                       | 2   |
| 5    | 2307122W | . Decal, Winch Out             | 1   | 13   | R833251   | . Fitting                                       | 1   |
| 6    | 296157W  | . Capscrew                     | 2   | 14   | R833253   | . Fitting                                       | 1   |
| 7    | 2311863  | . Plate, Switch Mounting       | 1   | 15   | 296417W   | . Washer  | 2   |
| 8    | 2311992  | . Plate, Control Lever Spacer  | 1   |      |           |   |     |
|      | 302399W  | . Nut                          | 2   |      |           |   |     |

**Control Lever Assembly**  
**High Performance Winch (H5CH)**  
Caterpillar PL61 (C391)



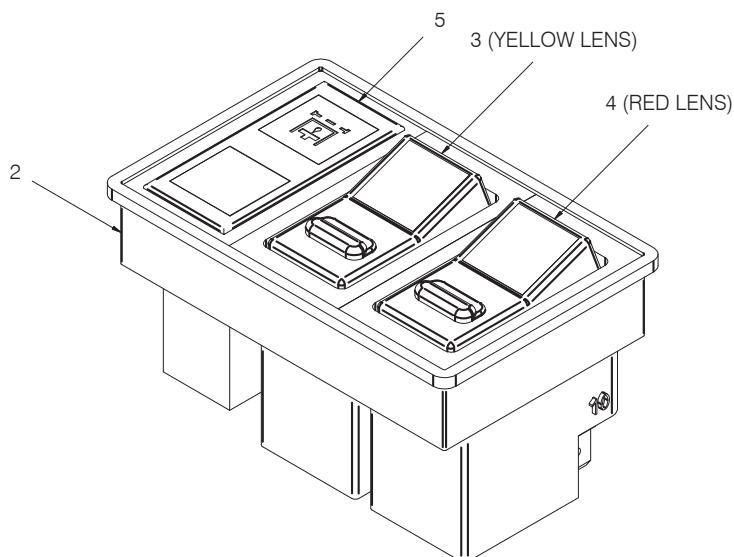
SECTION A-A

| Item | Part No. | Description                           | Qty | Item | Part No. | Description                  | Qty |
|------|----------|---------------------------------------|-----|------|----------|------------------------------|-----|
| 1    | 2313451  | <b>Assembly, Control Lever</b>        | 1   | 13   | 2310502  | . Assembly, Switch           | 1   |
| 2    | 2311071  | . Bracket, Control Lever              | 1   | 14   | 2313590  | . Assembly, Hose             | 1   |
| 3    | 2310929  | . Handlever, Control Lever (See 3-58) | 1   | 15   | 2312177  | . Decal, Winch In, Winch Out | 1   |
| 4    | 18720W   | . Capscrew                            | 2   | 16   | 2307296W | . Decal, Switch Panel        | 1   |
| 5    | 15113W   | . Nut                                 | 2   | 17   | 242596   | . Cable Tie                  | 1   |
| 6    | R833103  | . Fitting                             | 4   | 18   | 242597   | . Cable Tie                  | 1   |
| 7    | 209423   | . Fitting                             | 1   | 19   | 242598   | . Cable Tie                  | 1   |
| 8    | 212762   | . Fitting                             | 1   | 20   | 2307238W | . Label, RO                  | 1   |
| 9    | 2310013  | . Assembly, Switch                    | 1   | 21   | 2307239W | . Label, RI                  | 1   |
| 10   | 234740   | . Frame, Mounting                     | 1   | 22   | 2306152W | . Label, PS                  | 1   |
| 11   | 2311352  | . Assembly, Oil Filter Indicator      | 1   | 23   | 2306153W | . Label, T                   | 1   |
| 12   | 2313462  | . Assembly, Hose                      | 2   |      |          |                              |     |
|      | 2313463  | . Assembly, Hose                      | 1   |      |          |                              |     |

**Handlever Assembly**

| Item | Part No. | Description                        | Qty | Item | Part No. | Description   | Qty |
|------|----------|------------------------------------|-----|------|----------|---------------|-----|
| 1    | 2310929  | <b>Handlever, Pilot Controller</b> | 1   | 8    | NSS      | . Nut         | 2   |
| 2    | NSS      | . Plate, Mounting                  | 1   | 9    | NSS      | . Capscrew    | 2   |
| 3    | NSS      | . Screw                            | 2   | 10   | 2312609  | . Lever, Hand | 1   |
| 4    | NSS      | . Link, Lever                      | 1   | 11   | 2312610  | . Cap         | 1   |
| 5    | NSS      | . Screw                            | 1   | 12   | 2312608  | . Bellows     | 1   |
| 6    | NSS      | . Washer, Lock                     | 2   | 13   | 2312606  | . Nut         | 1   |
| 7    | NSS      | . Level, Link                      | 1   |      |          |               |     |
|      |          | . Pin, Shaft                       | 1   |      |          |               |     |

**Switch Assembly**  
**High Performance Winch (H5CH)**  
Caterpillar D6K (C80)  
Komatsu D51-22 (K37)



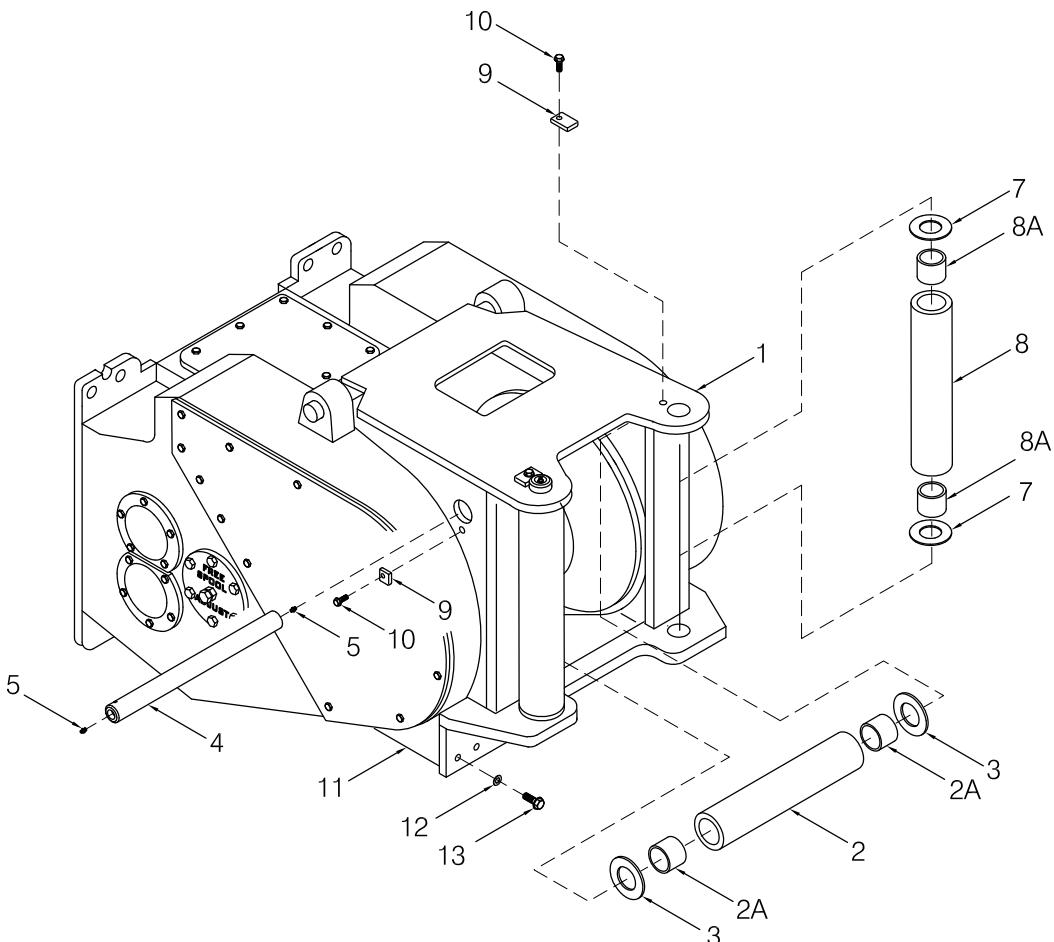
| Item | Part No. | Description                         | Qty | Item | Part No. | Description                      | Qty |
|------|----------|-------------------------------------|-----|------|----------|----------------------------------|-----|
| 2    | 2311350  | <b>Assembly, Switch</b>             | 1   | 4    | 2310504  | . Assembly, W/Lock, 24V, Red LED | 1   |
| 3    | 234340   | . Frame, Mounting                   | 1   | 5    | 2311352  | . Assembly, Oil Filter Indicator | 1   |
|      | 2310013  | . Assembly, Switch, 24V, Yellow LED | 1   |      |          |                                  |     |

Intentionally Blank

## **Optional Equipment**

|                            |     |
|----------------------------|-----|
| Fairlead .....             | 4-2 |
| Arch Assembly.....         | 4-3 |
| Arch Installation.....     | 4-4 |
| Wire Rope Assemblies ..... | 4-5 |

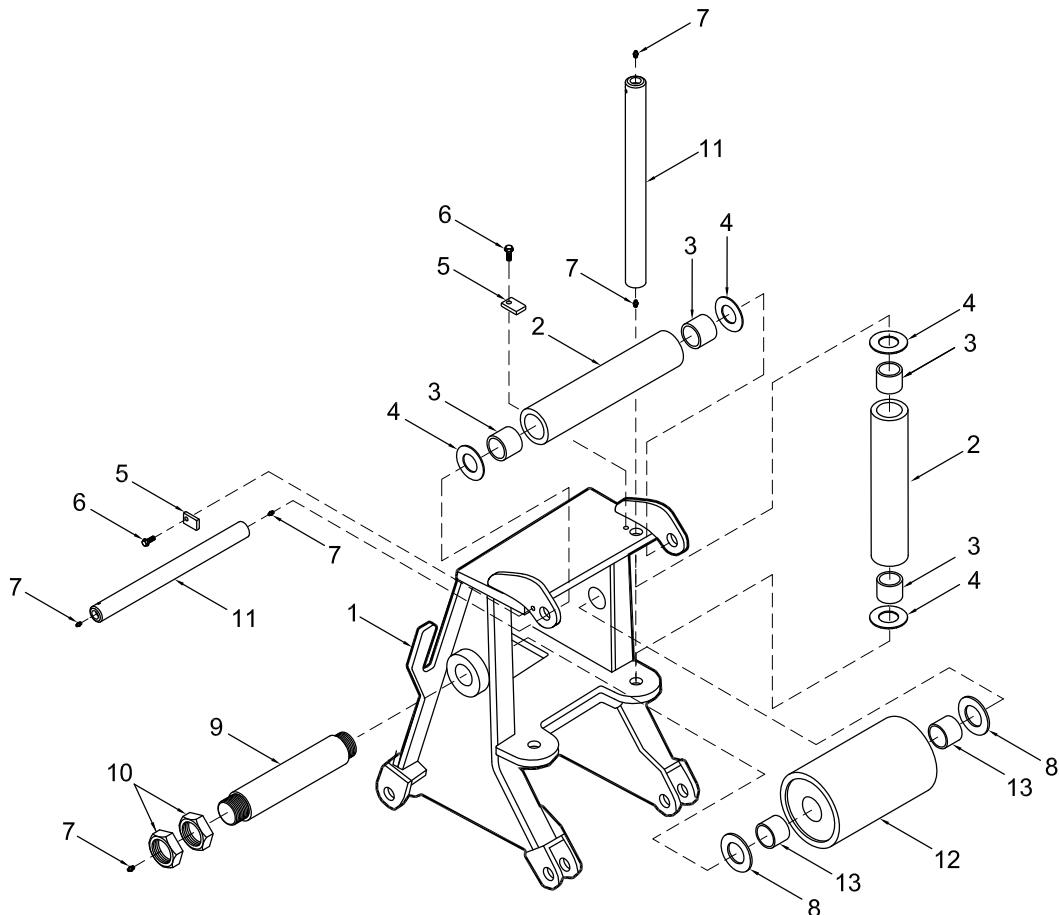
**4-2**  
**Fairlead**



Fairlead.pdf

A = 3-Roller Fairlead  
B = 4-Roller Fairlead

| Item | Part No.        | Description               | Qty |    | Item | Part No. | Description        | Qty |   |
|------|-----------------|---------------------------|-----|----|------|----------|--------------------|-----|---|
|      |                 |                           | A   | B  |      |          |                    | A   | B |
|      | <b>2307784W</b> | <b>Fairlead, 3-Roller</b> | 1   | -- | 7    | 331767W  | . Washer           | 4   | 4 |
|      | <b>2306335W</b> | <b>Fairlead, 4-Roller</b> | --  | 1  | 8    | 2301907W | . Assembly, Roller | 2   | 2 |
| 1    | 2306333W        | . Frame                   | 1   | 1  | 8A   | 35135W   | . . Bushing        | 2   | 2 |
| 2    | 2301727W        | . Assembly, Roller        | 1   | 1  | 9    | 2301706W | . Keeper           | 3   | 4 |
| 2A   | 2570W           | . . Bushing               | 2   | 2  | 10   | 398817W  | . Screw, Flange    | 3   | 4 |
| 3    | 33394W          | . Washer                  | 2   | 2  | 11   | 2306330W | Block, Mounting    | 2   | 2 |
| 4    | 2301722W        | . Shaft                   | 1   | 2  | 12   | 221777W  | Washer             | 4   | 4 |
| 5    | 16001W          | . Fitting, Lube           | 8   | 8  | 13   | 221657W  | Capscrew           | 4   | 4 |
| 6    | 2306572W        | . Shaft                   | 2   | 2  |      |          |                    |     |   |

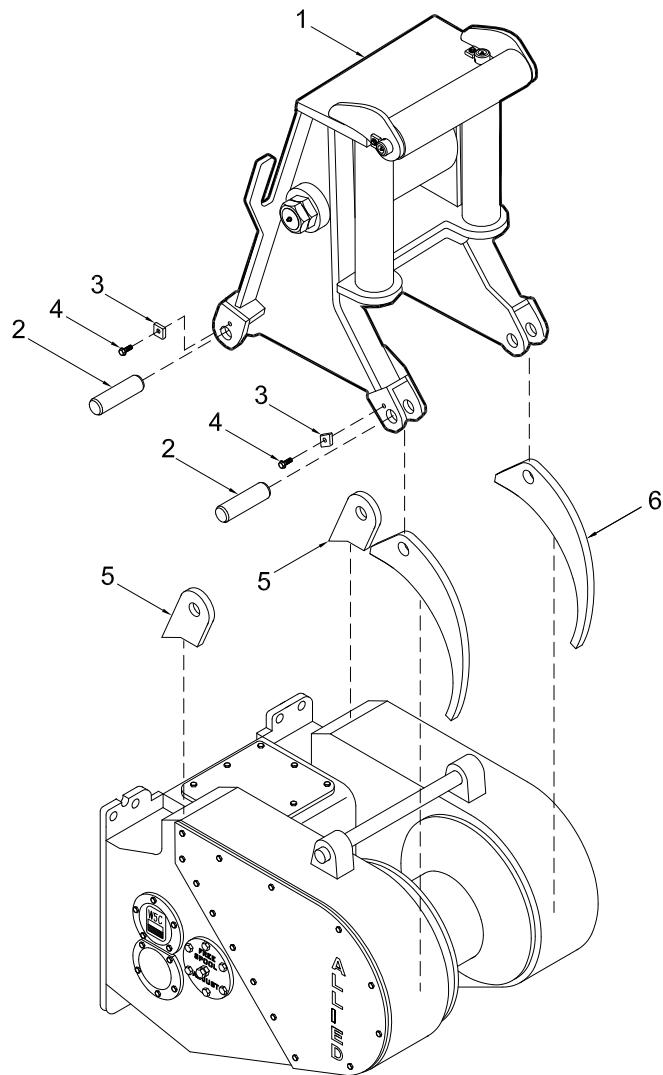
**Arch Assembly**

Arch Assy.pdf

| Item | Part No. | Description           | Qty | Item | Part No. | Description | Qty |
|------|----------|-----------------------|-----|------|----------|-------------|-----|
| 1    | 2301923W | <b>Assembly, Arch</b> | 1   | 8    | 2821W    | . Washer    | 2   |
| 2    | 2301922W | . Arch                | 1   | 9    | 2302120W | . Shaft     | 1   |
| 3    | 2301910W | . Assembly, Roller    | 3   | 10   | 221336W  | . Nut       | 4   |
| 4    | 35135W   | .. Bushing            | 2   | 11   | 2301919W | . Shaft     | 3   |
| 5    | 331767W  | . Washer              | 6   | 12   | 2301925W | . Roller    | 1   |
| 6    | 2301706W | . Keeper              | 3   | 13   | 2817W    | .. Bushing  | 2   |
| 7    | 398817W  | . Capscrew            | 3   |      |          |             |     |
|      | 16001W   | . Fitting, Lube       | 8   |      |          |             |     |

## Arch Installation

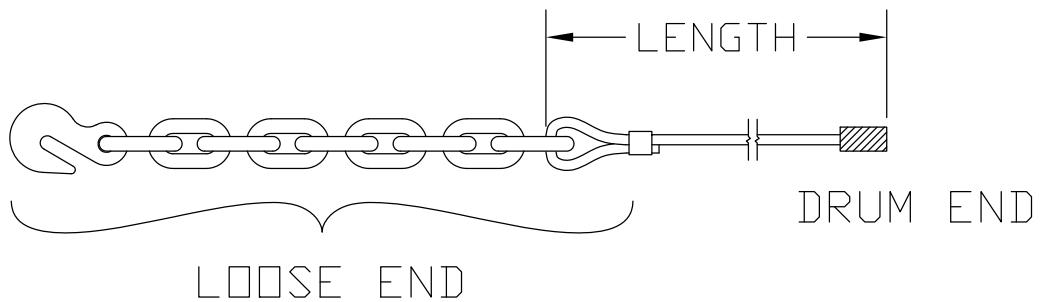
John Deere



Arch Instl.pdf

| Item | Part No. | Description              | Qty | Item | Part No. | Description   | Qty |
|------|----------|--------------------------|-----|------|----------|---------------|-----|
| 1    | 2301923W | Assembly, Arch (See 4-3) | 1   | 4    | 398817W  | Screw, Flange | 4   |
| 2    | 2301924W | Pin                      | 4   | 5    | 2303227W | Lug           | 2   |
| 3    | 2301706W | Keeper                   | 4   | 6    | 2302792W | Lug, Wrapped  | 2   |

## Wire Rope Assemblies



|                                | Wire Rope                      | Tail Chain & Hook                               |
|--------------------------------|--------------------------------|---|
| Wire Rope Diameter<br>Dia (in) | Breaking Strength<br>New (lbs) | Working Load Limit (lbs)<br>3.5:1 Design Factor |
| 5/8                            | 41,200                         | 13,000  |
| 3/4                            | 58,800                         | 34,200  |
| 7/8                            | 79,600                         | 34,200  |

2306381F\_Wire Rope.pdf

### **CAUTION**

**Do not use larger than 5/8" diameter wire rope  
if winch is equipped with arch assembly.**

| Part No.    | Wire Diameter | Length<br>Ft (M) |
|-------------|---------------|------------------|
| WR5-279L*** | 5/8"          | 279 (85) *       |
| WR5-423L*** | 5/8"          | 423 (129) **     |
| WR6-197L*** | 3/4"          | 197 (60) *       |
| WR6-298L*** | 3/4"          | 298 (91) **      |
| WR7-142L*** | 7/8"          | 142 (43) *       |
| WR7-215L*** | 7/8"          | 215 (66) **      |

| Part No.      | Wire Diameter | Length<br>Ft (M)   |
|---------------|---------------|--|
| YS7-215LWS*** | 7/8"          | 215 (66) **  |
|               |               | * Length to fill drum up to 2/3 capacity (recommended)         |
|               |               | ** Length to fill drum to full capacity                        |
|               |               | *** Wire Types: WR = 6 x 19 EIPS IWRC<br>YS = 6 x 37 EIPS IWRC |

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## **Suggested Spares Guide**

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## Suggested Spares Guide

### H5C Hydraulic Winch

#### Recommended Service Parts

The following pages list some of the service parts and kits that are available for your Allied H5C Winch.

Page 1 includes a Filter Kit. The filter element should be changed after the first 250 hours, then every 500 hours thereafter. Keep this kit in stock at all times for regular maintenance.

Pages 1 and 2 contains kits for 5,000 hour and 10,000 hour scheduled maintenance. Order these kits from the tables when you are in preparation for these intervals. Page 2 also contains a list of wire rope assemblies for you to order as required.

Page 3 contains lists of handlever installation components, tool kits, and specialized tools. Order parts or tools as required, and as relevant for your installation.

Page 4 contains a list of diagnostic tools, which are useful when you install, maintain and service your winches.

Note: Allied winch parts manuals are available for no charge download at <http://www.alliedsystems.com/pubs/pubs.htm>.

#### Filter Kit, P/N 2304112W - High Performance Winch: H5CH\*\*K37 & H5CH\*\*C80

##### Service Interval: First 250 hours, then every 500 hours

| Allied P/N | Description     | Quantity on Winch | See Parts Manual Page | Order Quantity |
|------------|-----------------|-------------------|-----------------------|----------------|
| 2304112W   | Filter, Element | 1                 | Hydraulic Group       |                |

**Note:** For all other Hi-Performance (H) winches and Rescue (T) winches, please refer to dozer operator's manuals, use tractor filters.

#### Motor, Reducer & Brake Assembly Rebuild Kit, P/N 2311895

##### Service Interval: Every 5,000 hours

| Allied P/N | Description                                  | Quantity on Winch | See Parts Manual Page | Order Quantity |
|------------|--|-------------------|-----------------------|----------------|
| 2311895    | Kit, Motor, Reducer & Brake Assembly Rebuild | 1                 |                       |                |
| 12916W     | . Ring, Snap                                 | 2                 | Motor Shaft           |                |
| 12944W     | . Ring, Snap                                 | 1                 | Motor Shaft           |                |
| 2306073W   | . Seal, Rotary                               | 2                 | Hydraulic Group       |                |
| 89776W     | . O-Ring                                     | 3                 | Hydraulic Group       |                |
| 86596W     | . O-Ring                                     | 1                 | Hydraulic Group       |                |
| 87287W     | . O-Ring                                     | 1                 | Motor Shaft           |                |
| 334475W    | . Ring, Snap                                 | 1                 | Motor Shaft           |                |
| 12944W     | . Ring, Snap                                 | 1                 | Motor Shaft           |                |
| 246722     | . Kit, Seal                                  | 1                 | Hydraulic Motor       |                |

## Suggested Spares Guide



### Intermediate, Idler, Drum Shaft, Motor & Brake Assembly Rebuild Kit, P/N 2311896

**Service Interval: Every 10,000 hours**

| Allied P/N | Description  | Quantity on Winch | See Parts Manual Page   | Order Quantity |
|------------|--|-------------------|-------------------------|----------------|
| 2311896    | Kit, Intermediate, Idler, Drum Shaft, Motor & Brake Assembly Rebuild | 1                 |                         |                |
| 41207W     | . Bearing, Ball  | 1                 | Motor Shaft             |                |
| 41210W     | . Ring, Snap   | 1                 | Motor Shaft             |                |
| 2306198W   | . Disc, Friction   | 7                 | Motor Shaft             |                |
| 2304874W   | . Plate, Separator   | 8                 | Motor Shaft             |                |
| 218214     | . O-Ring   | 1                 | Intermediate Gear Shaft |                |
| 212380     | . O-Ring   | 1                 | Intermediate Gear Shaft |                |
| 159940W    | . O-Ring   | 1                 | Intermediate Gear Shaft |                |
| 2305923W   | . Cone, Roller Bearing   | 1                 | Intermediate Gear Shaft |                |
| 45733W     | . Cup, Roller Bearing  | 1                 | Intermediate Gear Shaft |                |
| 219114W    | . Cone, Roller Bearing   | 1                 | Intermediate Gear Shaft |                |
| 2302515W   | . Cup, Roller Bearing  | 1                 | Intermediate Gear Shaft |                |
| 133523W    | . Seal, Oil  | 1                 | Drum Shaft              |                |
| 339681W    | . Seal, Oil  | 1                 | Drum Shaft              |                |
| 219093W    | . Cone, Roller Bearing   | 1                 | Drum Shaft              |                |
| 219094W    | . Cup, Roller Bearing  | 1                 | Drum Shaft              |                |
| 12956W     | . Ring, Snap   | 2                 | Drum Shaft              |                |
| 219095W    | . Bearing, Roller  | 1                 | Drum Shaft              |                |
| 203533     | . O-Ring   | 1                 | Drum Shaft              |                |
| 2304580W   | . Bearing, Cylinder Roller   | 1                 | Idler Shaft             |                |
| 41207W     | . Bearing, Ball  | 1                 | Idler Shaft             |                |
| 12916W     | . Ring, Snap   | 1                 | Idler Shaft             |                |

### Wire Rope Assemblies

**Order as Required**

| Allied P/N | Description              | Length       | Will Fill Drum To          | Order Quantity |
|------------|--------------------------|--------------|----------------------------|----------------|
| WR5-279L   | Wire Rope Assembly, 5/8" | 279' (85 M)  | 2/3 Capacity (recommended) |                |
| WR5-423L   | Wire Rope Assembly, 5/8" | 423' (129 M) | Full Capacity              |                |
| WR6-197L   | Wire Rope Assembly, 3/4" | 197' (60 M)  | 2/3 Capacity (recommended) |                |
| WR6-298L   | Wire Rope Assembly, 3/4" | 296 ' (91 M) | Full Capacity              |                |
| WR7-142L   | Wire Rope Assembly, 7/8" | 142' (43 M)  | 2/3 Capacity (recommended) |                |
| WR7-215L   | Wire Rope Assembly, 7/8" | 215' (66 M)  | Full Capacity              |                |
| YS7-215LWS | Wire Rope Assembly, 7/8" | 215' (66 M)  | Full Capacity              |                |



## Suggested Spares Guide

### Handlever Installation Components

**Order as Required**

| Allied P/N | Description                                 | Quantity on Winch | Relevant for Installation        | Order Quantity |
|------------|---|-------------------|----------------------------------|----------------|
| 250589     | Coil, Solenoid                              | 1                 | John Deere 750J                  |                |
| 2307231W   | Kit, Seal                                   | 1                 | John Deere 750J                  |                |
| 2310013    | Assembly, Switch - 24V W/Yellow LED         | varies            | All                              |                |
| 2310504    | Assembly, Switch - W/Lock , 24V W/Red LED   | 1                 | Caterpillar D6K & Komatsu D51-22 |                |
| 2310506    | Assembly, Switch - Momentary, 24V W/Red LED | 1                 | John Deere 700J                  |                |
| R13661     | Relay                                       | 1                 | John Deere 750J                  |                |

### Tool Kits

**Order as Required**

Order these Tool Kits as required for installation, maintenance and service of your winch(es).

| Allied P/N | Description                                      | Order Quantity |
|------------|--|----------------|
| 588466     | Socket Set, 3/8DR 3/8" to 7/8" STD/Deep, 22 PC   |                |
| 588467     | Socket Set, 1/2DR 3/8" to 1-1/4" STD/Deep, 30 PC |                |
| 588468     | Socket Set, 3/4DR 7/8" to 2-3/8" STD, 29 PC      |                |
| 588469     | Wrench Set, 5/16" to 2-1/2", 31 PC               |                |
| 588527     | Hex Key Sets, .025" to 5/8", 18 PC               |                |
| 588530     | Socket Sets, 3/8DR 6mm-19mm 12 Point             |                |
| 588529     | Socket Sets, 1/2DR 10mm-26mm 12 Point            |                |
| 588528     | Wrench Sets, 7mm-24mm, 18 PC                     |                |
| 588526     | Hex Key Sets, .07mm-17mm, 15 PC                  |                |

### Specialized Tools

**Order as Required**

Order these specialized tools for installation, maintenance and service of your winch(es).

| Allied P/N | Description                 | Order Quantity |
|------------|-----------------------------|----------------|
| X-201962   | Lifting Device              |                |
| X-203345   | Clutch Shaft Locknut Socket |                |
| X-203346   | Clutch Shaft Driver         |                |
| X-203348   | Lifting Eye                 |                |

## Suggested Spares Guide



### Diagnostic Tools\*

**Order as Required**

Order these Tools as required for maintenance and service of your winch(es).

| Allied P/N | Description  | Order Quantity |
|------------|--|----------------|
| 906601     | 0 to 8700 PSI Digital Pressure Gauge W/Female QD Connector |                |
| 69782      | 72" Hose Assembly W/QD Connectors Both Ends                |                |
| 70381      | 144" Hose Assembly W/QD Connectors Both Ends               |                |
| 69778      | Multi-Meter, 12 Function                                   |                |

69778  
Multi-Meter, 12 Function  
  
AC/DC Voltage & Current,  
Resistance, Capacitance,  
Frequency, Type K & IR  
Temperature, Diode/Continuity,  
Duty Cycle Non-Contact  
InfraRed Thermometer  
CAT III Test Leads  
Type K Bead Wire Temp Probe

70381  
Kit, Hose Assembly, W/QD Both Ends  
  
144"

69782  
Kit, Hose Assembly, W/QD Both Ends  
  
72"

906601  
Kit, Digital Pressure Gauge  
W/ Female QD Connector  
0 to 8700 PSI

\* Note: The following items are specially necessary for H5C winch(es) mounted on Komatsu D51-22.

| Allied P/N | Description                         | Order Quantity |
|------------|-------------------------------------|----------------|
| 2310634    | 1/4 NPT Male QD                     |                |
| 254002     | Test Fitting                        |                |
| 2310365    | Test Fitting                        |                |
| 2310250    | 1/4 NPT Female Coupling - w/o Valve |                |

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| 2310181  | 3-21     | 34.5  | 2310917  | 3-11     | 48.16 | 2311500  | 3-47     | 7     | 2311931  | 3-33     | 57   |
| 2310181  | 3-23     | 13.52 | 2310918  | 3-11     | 48.19 | 2311500  | 3-48     | 14    | 2311932  | 3-33     | 75   |
| 2310181  | 3-25     | 13.52 | 2310918  | 3-34     | 8     | 2311505  | 3-31     | 3     | 2311988  | 3-32     | 34   |
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| 2310181  | 3-46     | 7B    | 2310919  | 3-27     | 4.5   | 2311523  | 3-33     | 61    | 2311992  | 3-56     | 7    |
| 2310181  | 3-47     | 4     | 2310920  | 3-11     | 48.21 | 2311527  | 3-31     | 9     | 2312132  | 3-49     | 6    |
| 2310181  | 3-47     | 7     | 2310920  | 3-23     | 35.37 | 2311528  | 3-31     | 10    | 2312177  | 3-57     | 15   |
| 2310213  | 1-9      | 29    | 2310920  | 3-27     | 4.6   | 2311531  | 3-56     | 1     | 2312197  | 3-17     | 1.7  |
| 2310339  | 3-3      | 46.13 | 2310922  | 3-11     | 48.5  | 2311532  | 3-31     | 12    | 2312197  | 3-25     | 7.5  |
| 2310339  | 3-11     | 46.13 | 2310929  | 3-55     | 2     | 2311532  | 3-56     |       | 2312197  | 3-27     | 1.16 |
| 2310340  | 3-3      | 46.15 | 2310929  | 3-56     | 10    | 2311534  | 3-55     | 18    | 2312209  | 3-25     | 7.14 |
| 2310340  | 3-11     | 46.15 | 2310929  | 3-57     | 2     | 2311535  | 3-31     | 15    | 2312210  | 3-25     | 7.15 |
| 2310365  | 3-11     | 48.28 | 2310929  | 3-58     |       | 2311535  | 3-41     |       | 2312212  | 3-25     | 7.16 |
| 2310368  | 3-42     | 9     | 2311069  | 3-40     | 11    | 2311539  | 3-33     | 65    | 2312218  | 3-17     | 1.40 |
| 2310369  | 3-42     | 6     | 2311071  | 3-55     | 1     | 2311541  | 3-37     | 38    | 2312218  | 3-25     | 7.4  |
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| R2528352  | 3-17     | 1.41  | R833251  | 3-25     | 7.9   | R833800  | 3-41     | 11    | Y09C-M1025  | 3-19     | 1.31  |
| R2528352  | 3-25     | 7.3   | R833251  | 3-27     | 1.19  | R833801  | 3-21     | 13.27 | Y09C-M1025  | 3-27     | 1.13  |
| R2528352  | 3-27     | 1.22  | R833251  | 3-44     | 2     | R833801  | 3-23     | 13.27 | Y09C-M1025  | 3-30     | 38    |
| R525293   | 2-3      | 20.29 | R833251  | 3-45     | 2     | R833801  | 3-25     | 13.27 | Y09G-0616   | 2-10     | 4     |
| R525293   | 2-5      | 20.29 | R833251  | 3-56     | 13    | R833802  | 3-5      | 11    | Y09G-0616   | 3-5      | 33    |
| R525293   | 2-7      | 20.29 | R833253  | 3-3      | 46.5  | R833802  | 3-9      | 45.10 | Y09G-0616   | 3-9      | 45.39 |
| R833103   | 3-3      | 46.27 | R833253  | 3-11     | 46.5  | R833802  | 3-15     | 3.10  | Y09G-0616   | 3-15     | 3.39  |
| R833103   | 3-11     | 46.27 | R833253  | 3-19     | 1.4   | R833804  | 3-37     | 39    | Y09G-0616   | 3-21     | 13.15 |
| R833103   | 3-29     | 1.20  | R833253  | 3-25     | 7.10  | R834000  | 3-30     | 34    | Y09G-0616   | 3-23     | 13.15 |
| R833103   | 3-41     | 10    | R833253  | 3-30     | 32    | R834000  | 3-33     | 76    | Y09G-0616   | 3-25     | 13.15 |
| R833103   | 3-55     | 6     | R833253  | 3-56     | 14    | R834003  | 3-30     | 16    | Y17C-0624   | 3-31     | 21    |
| R833103   | 3-56     | 12    | R833257  | 3-5      | 21    | R834053  | 3-17     | 1.9   | Y17C-1024   | 2-8      | 9     |
| R833103   | 3-57     | 5     | R833257  | 3-9      | 45.18 | R834053  | 3-21     | 13.10 | Y19C-M1650  | 3-31     | 17    |
| R833104   | 3-46     | 6     | R833257  | 3-15     | 3.18  | R834053  | 3-23     | 13.10 | Y73G-0816   | 2-3      | 20.3  |
| R833115   | 3-11     | 48.3  | R833257  | 3-45     | 5     | R834053  | 3-25     | 13.1  | Y73G-0816   | 2-5      | 20.3  |
| R833115   | 3-34     | 3     | R833257  | 3-48     | 13    | R834053  | 3-27     | 1.27  | Y73G-0816   | 2-7      | 20.3  |
| R833127   | 3-37     | 44    | R833260  | 3-3      | 46.6  | R834056  | 3-30     | 15    | Y73G-0840   | 2-3      | 20.15 |
| R833133   | 3-5      | 4     | R833260  | 3-11     | 46.6  | R834106  | 3-31     | 4     | Y73G-0840   | 2-5      | 20.15 |
| R833133   | 3-9      | 45.4  | R833261  | 3-48     | 3     | R834200  | 3-11     | 48.12 | Y73G-0840   | 2-7      | 20.15 |
| R833133   | 3-15     | 3.4   | R833266  | 3-17     | 1.11  | R834200  | 3-23     | 35.38 | YS7-215LWS  | 4-5      |       |

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